



## CHAPTER OVERVIEW

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**Operating Instructions** .....

**A**

.....

**B**

**Spare Parts Lists** .....

**C**

.....

**D**

**Attachment** .....

**E**

### Manufacturer in terms of 2014/68/EU

The full name and address of the manufacturer is:

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## SERVICE INFORMATION / WARRANTY

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### Compressor information

\_\_\_\_\_

Type designation

\_\_\_\_\_

Serial number

\_\_\_\_\_

Date of construction

### Purchase information

\_\_\_\_\_

Purchase date

\_\_\_\_\_

First commissioned on

\_\_\_\_\_

Warranty period

\_\_\_\_\_

Dealer's stamp

### Warranty

L&W will uphold warranty claims made during a period of 12 months from the invoice date.

If the compressor was purchased from an official L&W dealer, the date on the dealer's invoice is valid. Warranty claims can only be made on presentation of the original invoice.

Should verifiably defective parts have been delivered, we will decide to either replace the parts or repair them. The resulting transport and assembly costs will be invoiced.

No reduction of the purchase price or changes to the contract can be made. The parts for which a claim is being made should be kept safe by the purchaser and, when requested, sent to us at their cost. Replaced parts become the property of L&W. If maintenance work is carried out without our knowledge or permission by the purchaser or a third party, we are absolved from any liability for warranty claims. As a matter of principle, warranty claims can only be made by the initial purchaser.

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# Operating Instructions

Breathing Air Compressor

**LW SC-300 ES / LW SC-350 ES**







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## GENERAL INFORMATION

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### General Information

We strongly recommend reading this manual thoroughly prior to operation and follow all the safety precautions precisely. Damage resulting from any deviation from these instructions is excluded from warranty and liability for this product. Carry out other commissioning steps only if you have fully understood the following contents.

Before commissioning and using the unit, carry out all the essential preliminary work and measures concerning legal regulations and safety. These are described on the following pages of this operation manual.

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### Description of marks and warning signs

The following warning signs are used in this document to identify the corresponding warning notes which require particular attention by the user. The warning signs are defined as follows:



#### Caution

Indicates an imminently hazardous situation which, if not avoided, could result in serious injury, physical injury or death.



#### Warning

Indicates a potentially hazardous situation which, if not avoided, could result in physical injury or damage to the product or environment.



#### Note

Indicates additional information on how to use the unit.

## DESCRIPTION

### Scope of Delivery

Compressors are provided in different equipped versions.

### Versions

#### Filling pressure versions:

- PN 225 bar
- PN 330 bar
- PN 225 / 330 bar
- PN 225 / 330 bar
- 

### Specifications

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• Electro motor</li> <li>• Powder coated steel housing (RAL 7016)</li> <li>• Sound insulated housing</li> <li>• Automatic condensate drain</li> <li>• Automatic stop at final pressure</li> <li>• Hour counter</li> <li>• Operating panel with start/stop and condensate test button, as well emergency stop switch</li> <li>• 2 x Filling hose and filling valve</li> <li>• Motor protection switch</li> <li>• Pressure maintaining and non return valve</li> </ul> | <ul style="list-style-type: none"> <li>• All pistons c/w steel piston rings</li> <li>• Low pressure oil pump and filter</li> <li>• Oil- / Water separators after 2nd and 3rd stage</li> <li>• Safety valves after each stage</li> <li>• 3 x concentric suction/pressure valves</li> <li>• Filling pressure to your choice (200 or 300 bar)</li> <li>• Connections to your choice (DIN 200 bar or 300 bar, CGA 200 bar or 300 bar and INT)</li> <li>• Breathing air purification an accordance to EN 12021</li> </ul> |
|---|--|

### Options

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>• Auto start system</li> <li>• Up to 2 additional filling hoses available</li> <li>• 200 and 300 bar parallel filling pressures</li> <li>• Phase monitoring c/w shut down at wrong direction of rotation</li> <li>• Indicator light - service interval</li> <li>• Ambient temperature monitoring</li> <li>• Oil pressure gauge</li> <li>• Intermediate pressure gauges</li> <li>• Oil pressure monitoring c/w auto shut down</li> </ul> | <ul style="list-style-type: none"> <li>• Cylinder head temperature monitoring with auto shut down</li> <li>• Oil temperature display with auto shut down</li> <li>• 1.7 l Filter housing (Filter capacity: 900 m³ at +20°C)</li> <li>• Puracon filter monitoring</li> <li>• Remote Tab Control - RTC</li> <li>• Additional high pressure outlet</li> <li>• Power cable and plug</li> <li>• Special voltages / frequencies on request</li> </ul> |
|--|---|

## DESCRIPTION

### Technical Data



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Technical Data	LW SC-300 ES	LW SC-350 ES
Capacity [l/min]:	300	350
Max. Operating Pressure [bar]:	350	350
RPM [min <sup>-1</sup> ]:	1270	1495
Number of Pressure Stages:	3	3
Cylinder Bore 1st Stage [mm]:	Ø 95	Ø 95
Cylinder Bore 2nd Stage [mm]:	Ø 40	Ø 40
Cylinder Bore 3rd Stage [mm]:	Ø 18	Ø 18
Medium:	Compressed Air / Breathing Air	
Intake Pressure:	atmospheric	
Oil Pressure [bar]:	+0,6 bis +4	+0,6 bis +4
Oil Capacity [l]:	1,8	1,8
Intake Temperature [°C]:	0 < +45	0 < +45
Ambient Temperature [°C]:	+5 < +45	+5 < +45
Cooling Air Volume [m <sup>3</sup> /h]:	2250 / 2700	2250 / 2700
Voltage:	400 V / 3-phase / 50 Hz	
Protection Class Drive Motor:	IP 54	IP 54
Drive Power [kW]:	7,5	7,5
RPM Motor [min <sup>-1</sup> ]:	2.890	2.890
Start:	Star/Delta	
Noise level from a distance of 1 m [dB(A)]:	62	62
Dimensions W x D x H [mm]:	760 x 1030 x 1630	
Weight [kg]:	approx. 328	approx. 331
Content Volume Filter housing [l]:	1,7	1,7

## BESCHREIBUNG

### Aufbau der Anlage

A

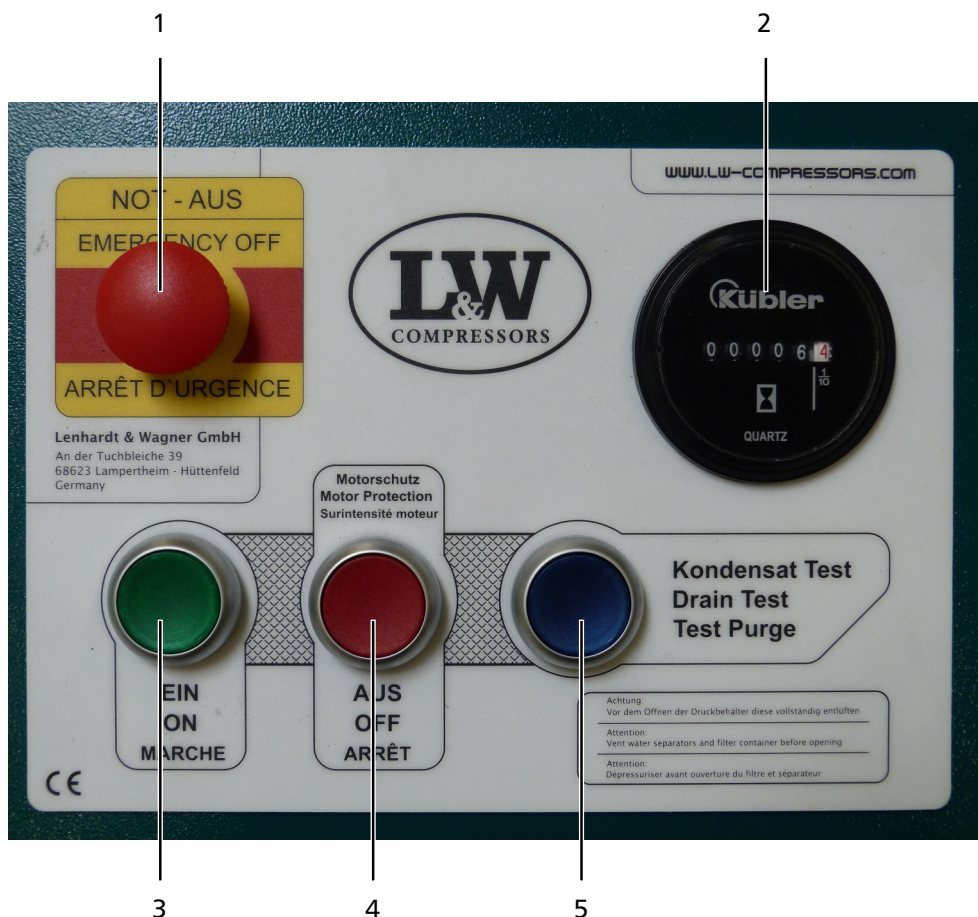


Nr.	Bezeichnung
1	Filling pressure gauge
2	Switchboard
3	Filter Housing
4	Cross valve
5	Filling hoses

## DESCRIPTION

### Switchboard

A

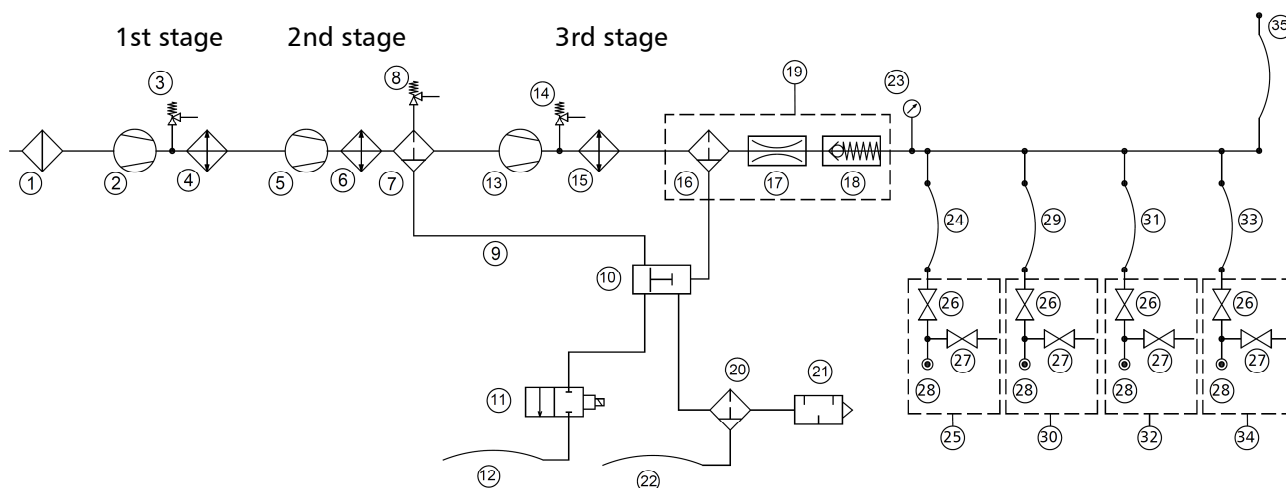


No.	Designation
1	Emergency shut-off switch
2	Hour counter
3	ON button
4	OFF button
5	Drain test button

## BESCHREIBUNG

### Fließdiagramm

A



- |  |  |
|--|--|
| 1. Ansaugfilter / Air Intake Filter  | 20. Öl-/Wasserabscheider / Oil-/Water Separator  |
| 2. 1. Verdichterstufe / 1st Pressure Stage   | 21. Schalldämpfer / Silencer   |
| 3. Sicherheitsventil 1. Stufe / Safety Valve 1st Stage                                   | 22. Kondensatablaßschlauch / Condensate Drain Hose   |
| 4. Wärmetauscher / Heat Exchanger  | 23. Manometer (Fülldruck) / Pressure Gauge (Filling Pressure)  |
| 5. 2. Verdichterstufe / 2nd Pressure Stage   | 24. HD Füllschlauch / HP-Filling Hose  |
| 6. Wärmetauscher / Heat Exchanger  | 25. Kreuzventil / Filling Valve „Cross Design“   |
| 7. Öl-/Wasserabscheider / Oil-/Water Separator   | 26. Füllventil / Filling Valve   |
| 8. Sicherheitsventil 2. Stufe / Safety Valve 2nd Stage                                   | 27. Entlüftungsventil / Vent Spindle   |
| 9. Steuer- / Entlüftungsleitung 2. Stufe / Control pressure / Condensate drain 2nd stage | 28. Flaschenanschluss nach Wahl (DIN 200 oder 300 bar, CGA 200 bar oder 300 bar und INT) / Tank Connector (DIN 200 or 300 bar, CGA 200 bar or 300 bar and INT) |
| 10. Pneumatisches Kondensatventil / Pneumatic Condensate Valve                           | 29. HD Füllschlauch / HP-Filling Hose  |
| 11. Magnetventil / Solenoid Valve  | 30. Kreuzventil / Filling Valve „Cross Design“   |
| 12. Kondensatablaßschlauch / Condensate Drain Hose                                       | 31. HD Füllschlauch (Option) / HP-Filling Hose (Option)  |
| 13. 3. Verdichterstufe / 3rd Pressure Stage  | 32. Kreuzventil (Option) / Filling Valve „Cross Design“ (Option)   |
| 14. Sicherheitsventil 3. Stufe / Safety Valve 3rd Stage                                  | 33. HD Füllschlauch (Option) / HP-Filling Hose (Option)  |
| 15. Wärmetauscher / Heat Exchanger   | 34. Kreuzventil (Option) / Filling Valve „Cross Design“ (Option)   |
| 16. Öl-/Wasserabscheider / Oil-/Water Separator  | 35. HD Abgang (Option) / HP Outlet (Option)  |
| 17. Druckhalteventil / Pressure Maintaining Valve  |  |
| 18. Rückschlagventil / Non-Return Valve  |  |
| 19. Endfiltergehäuse   |  |





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## SAFETY PRECAUTIONS

## SAFETY PRECAUTIONS

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### Intended Use

Only use the unit in perfect condition for its intended purpose, safety and intended use and observe the operating instructions! In particular disorders that may affect safety have to be eliminated immediately!

Use the unit exclusively for the determined medium (see "Technical Data"). Any other use that is not specified is not authorized. The manufacturer/supplier shall not be liable for any damages resulting from such use. Such risk lies entirely with the user. Authorization for use is also under the condition that the instruction manual is complied with and inspection and maintenance requirements are enforced.

No change and modification to the unit can be made without the written agreement of the manufacturer. The manufacturer is not liable for damage to persons or property resulting from unauthorised modifications.

### Operators

Target groups in these instructions;

#### Operators

Operators are persons who are authorized and briefed for the use of the compressor.

#### Qualified personnel

Qualified personnel are persons who are entitled to repair, service, modify and maintain the system.



#### Warning

Only trained personnel are permitted to work on the unit!



#### Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

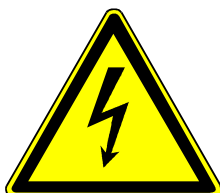
## SAFETY PRECAUTIONS

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### Safety instructions on the unit

Importance of notes and warning signs that are affixed to the compressor according to the application or its equipment.

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**Warning**  
High voltage!



**Note**  
Ensure correct direction of rotation!

## **SAFETY PRECAUTIONS**

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### **General Safety Precautions**

- Read the Operating Instructions of this product carefully prior to use.
- Strictly follow the instructions. The user must fully understand and strictly observe the instructions. Use the product only for the purposes specified in the intended use section of this document.
- Do not dispose the operating instructions. Ensure that they are retained and appropriately used by the product user.
- Only trained and competent personnel are permitted to use this product.
- Comply with all local and national rules and regulations associated with this product.
- Only trained and competent personnel are permitted to inspect, repair and service the product.
- Only authentic L&W parts and accessories may be used for maintenance work. Otherwise, the proper functioning of the product may be impaired.
- Do not use faulty or incomplete products. Do not modify the product.
- Inform L&W in the event of any product or component fault or failure.
- The quality of the air supply must meet EN 12021 specifications for breathing air.
- Do not use the product in areas prone to explosion or in the presence of flammable gases. The product is not designed for these applications. An explosion might be the result if certain conditions apply.

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## **SAFETY PRECAUTIONS**

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### **Unit customised safety notices**

#### **Organisational measures**

- In addition to the instruction manual, observe and comply with universally valid legal and other obligatory regulations regarding accident prevention and environment protection.
- In addition to the instruction manual, provide supplementary instructions for supervision and monitoring duties taking into consideration exceptional factors e.g. with regard to organisation of work, production, personnel employed.
- Supervise personnel's work in accordance with the instruction manual, taking into account safety and danger factors.
- Observe all safety and danger notices on the compressor and check readability and completeness.

#### **Safety instructions operation**

- Take measures to ensure that the machine is only taken into operation under safe and functional conditions. Only operate the compressor if all protective and safety equipment, e.g. detachable protective equipment, are provided and in good working order.
- Check the compressor at least once per day for obvious damage and defects. Inform the responsible department / person immediately if anything is not as it should be (including operation performance). Shut down the machine immediately if necessary and lock it.
- In case of malfunction, stop the compressor immediately and lock it. Repair malfunctions immediately.
- If there is a failure in the electric energy supply, shut the machine / unit down immediately.
- Ensure safe and environmentally friendly disposal of consumables and old parts.
- The stipulated hearing protectors must be worn.
- Soundproofing equipment on the compressor has to be activated in safety function during operation.
- When handling with fats, oils and other chemical agents, observe the note for the product-related safety.

## SAFETY PRECAUTIONS

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### Maintenance instructions

- Hoses have to be checked by the operator (pressure and visual inspection) at reasonable intervals, even if no safety-related defects have been detected.
- Immediately repair any damage. Escaping compressed air can cause injury.
- Depressurise system and pressure lines before beginning repair work.
- Pressurised air lines must be laid and mounted by qualified personnel. Connections must not be mixed up. Fittings, length and quality of the piping must correspond to requirements.
- Adjustment, maintenance and inspection activities and keep appointments, including information on replacement parts / equipment, prescribed in the operating instructions have to be respected.
- If the machine / equipment is completely off during maintenance and repair work, it must be protected against unexpected restart. Turn off main control device and remove the key and/or display a warning sign on the main switch.
- The machine and especially the connections and fittings should be cleaned from oil, fuel and maintenance products at the beginning of the maintenance / repair. Do not use aggressive cleaning agents. Use fibre-free cleaning cloths.
- Switch off compressor and clean with a slightly damp cloth. Remove dirt from cooling pipes by using a brush.
- After cleaning, examine all pipes for leaks, loose connections, chafing and damage. Immediately eliminate any faults.
- Always retighten any screw connections loosened for maintenance or repair work.
- If it is necessary to remove safety devices for maintenance and repair work, these must be replaced and checked immediately after completion of the maintenance or repair work.
- The electrical equipment of the compressor must be regularly checked. Defects, such as loose screw connections or burnt wires, must be immediately rectified by electrically skilled personnel.
- Only personnel with particular knowledge and experience with pneumatics may carry out work on pneumatic equipment.
- Only personnel with particular knowledge and experience in gas equipment may carry out work on gas equipment.

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## **SAFETY PRECAUTIONS**

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### **Transportation instructions**

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

### **Safety regulations**

- Inspections according to legal and local obligatory regulations regarding accident prevention are carried out by the manufacturer or by authorised expert personnel. No guarantees whatsoever are valid for damage caused or favoured by the non-consideration of these directions for use.

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# INSTALLATION



## INSTALLATION

### Installation in closed rooms



#### **Danger**

No operation in explosion-hazard areas.

The unit is not approved for operation in areas prone to explosion.

#### **For installation in closed rooms, observe the following:**

- Install the unit horizontally and level. The floor must be vibration-free and capable of taking the load of the system weight.
- The compressor room must be clean, dry, dust free and as cool as possible. Avoid direct exposure to sunlight. If possible, install unit in such a manner that the compressor fan can intake fresh air from outside. Ensure adequate ventilation and exhaust air opening.
- When locating the compressor in rooms of less than 30 m<sup>3</sup> space where natural ventilation is not ensured or other systems having high radiation are operating in the same room, measures must be taken to provide artificial ventilation.
- Intake air must be free from noxious gas e.g. smoke, solvent vapours, exhaust fumes etc.
- Observe the specified operating temperature (see "Technical Data")!



#### **Hinweis**

- Intake air must be free from noxious gas e.g. smoke, solvent vapours and exhaust fumes. We recommend not to use the intake air inside the compressor housing. An intake hose would be recommendable!

#### **Approximate value - Diameter of intake hose depending on the length of the intake hose**

Pos.	Length of Intake Hose [m]	Diameter of Intake Hose [mm]
1	≤ 03	Ø 30
2	≤ 10	Ø 80
3	≤ 15	Ø 100
4	≤ 20	Ø 120

## INSTALLATION

### Dimensions

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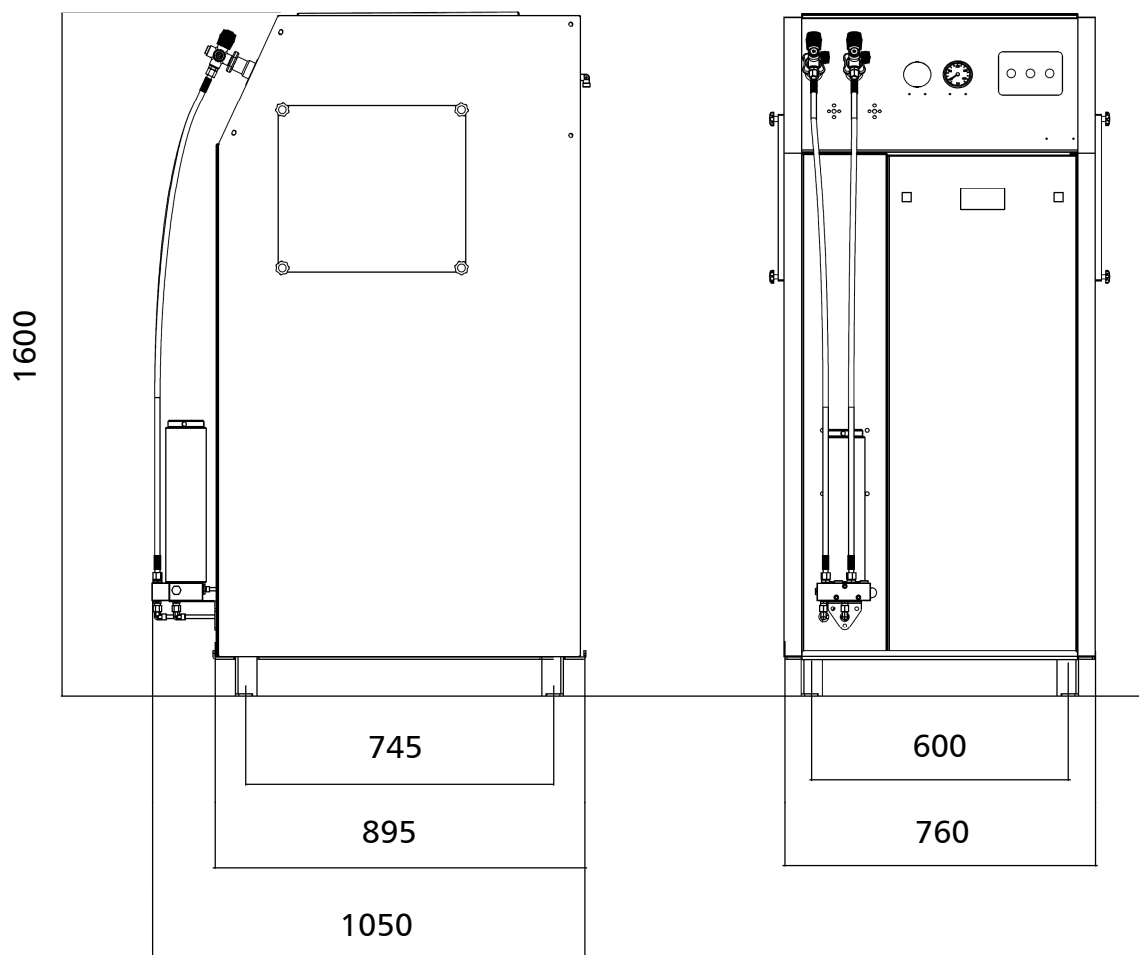


Fig. Dimensions

## INSTALLATION

### Minimum distances



#### Note

Minimum distances must be adhered!

- Make sure that the compressor always has a sufficient amount of fresh air available.
- To prevent serious damage, ensure that the cooling air flow can flow freely.
- The following minimum distances must be adhered:  
Front side min. 1500 mm, sides and rear side min. 500 mm, distance to the ceiling min. 500 mm.  
Avoid anything in this area which can restrict the cooling air flow.

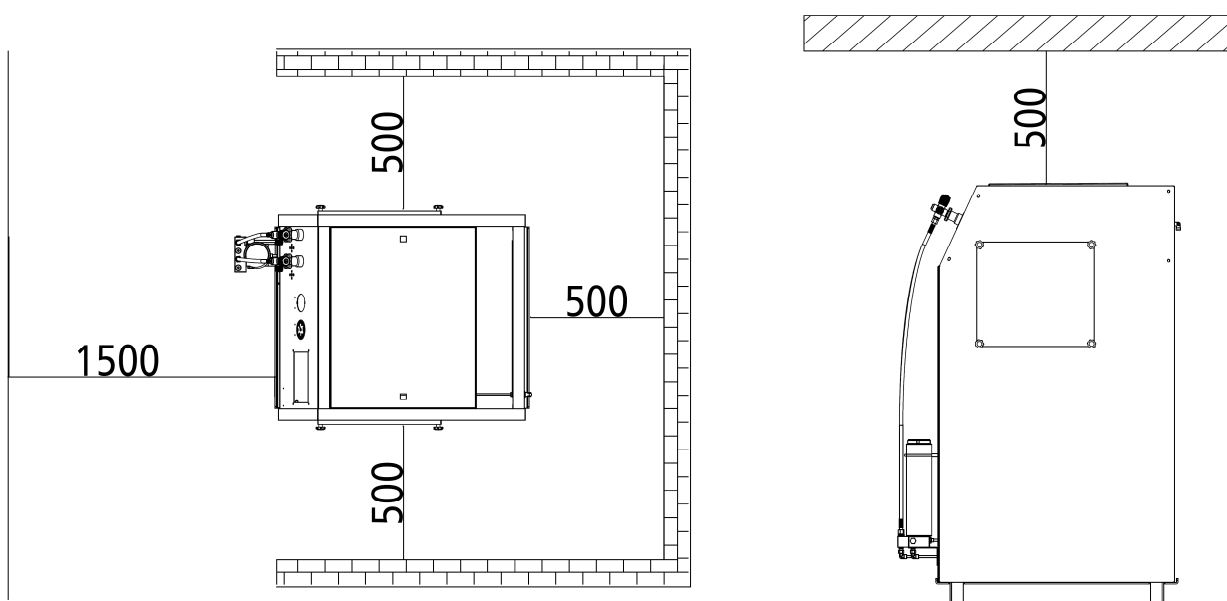


Fig. Minimum distances

## INSTALLATION

### Ventilation

- Make sure that the compressor always has a sufficient amount of fresh air available for cooling.
- To prevent serious damage, ensure that the cooling air flow can flow freely.
- The necessary cooling air flow can be calculated by using the following formula:  
 $300 \times \text{drive power [kW]} = \text{required cooling air flow [m}^3/\text{h]}$   
 Example 11kW motor:  $300 \times 11\text{kW} = 3300 \text{ m}^3/\text{h} = \text{required cooling air flow}.$
- The fan capacity for fresh air and warm air must meet at least the required cooling air flow.  
 The fans must have the same capacity.

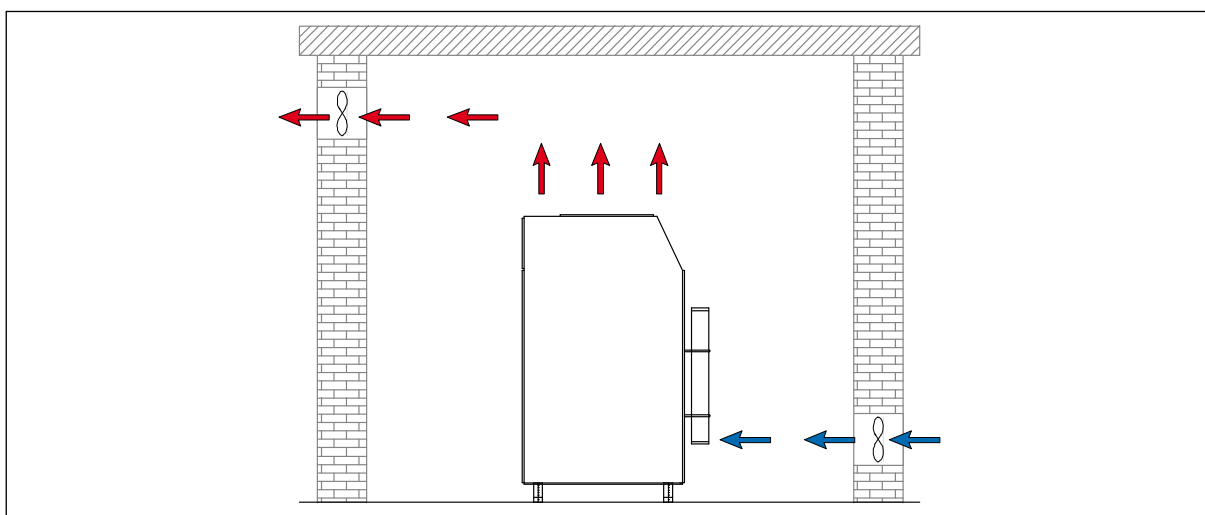


Fig. Ventilation through facade

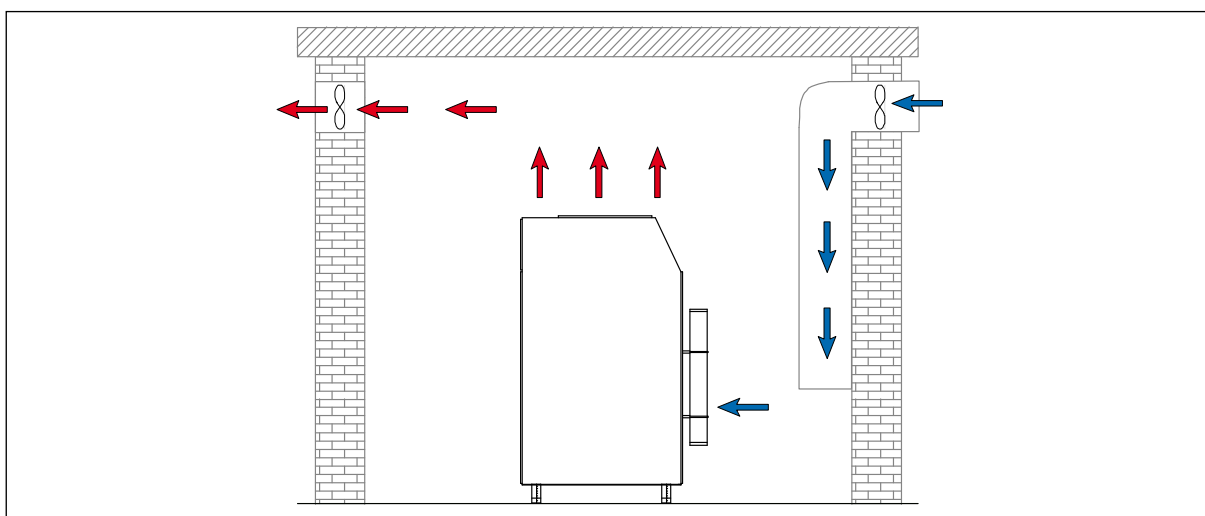


Fig. Ventilation via ventilation stack

## INSTALLATION

### Electrical Installation



#### Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

For installation of electrical equipment, observe the following:

- If control devices are delivered by the factory, refer to the appropriate wiring diagram.
- Ensure correct installation of protective conductors.
- Check conformity of motor and control device tension and frequency with those of the electric network (see name plate on the compressor).
- The fusing should be done in accordance with the valid regulations of the responsible electricity supply company.
- When connecting the unit to the electrical supply, check the compressor direction of rotation (see chapter "Maintenance" -> Check turning direction).
- Fuse the motor correctly (see table; use slow-blow fuses).

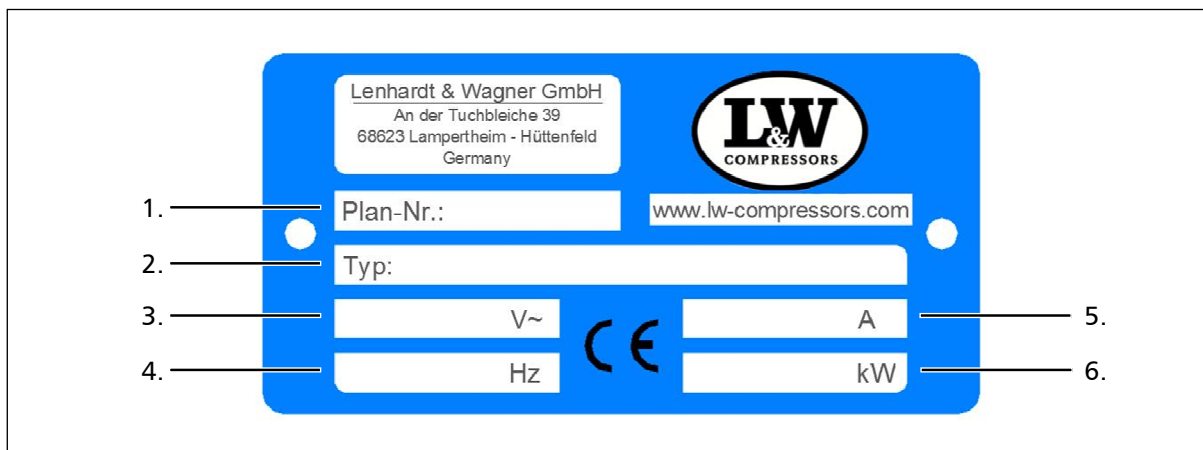


Fig. Compressor name plate

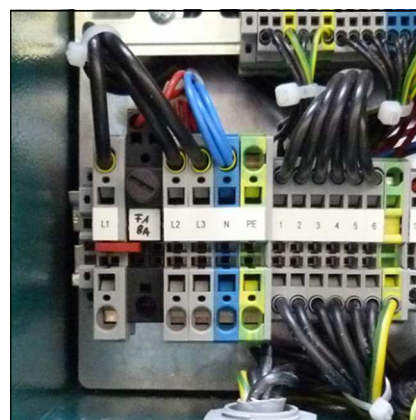
No.	Designation
1.	Circuit diagram number
2.	Compressor type
3.	Power supply
4.	Frequency
5.	Motor current consumption
6.	Nominal motor power

## INSTALLATION

### Electrical Installation

The standard compressor version is prepared for the connection to three phases (brown, black, grey), neutral conductor (blue) and protective earth conductor (green/yellow).

Fig. - Connection to the switch box



A

### Recommended fuses for 360 - 500 V operating voltage

Nominal motor power		Fusing start A		Connection in mm <sup>2</sup>	
[kw]	[A]	Direct	Star/Delta	Contactor supply	Motor S/D
2.2	5	10	-	1.5	1.5
4	8.5	20	-	2.5	1.5
5.5	11.3	25	20	2.5	1.5
7.5	15.2	30	25	2.5	1.5
11	21.7	-	35	4	2.5
15	29.9	-	35	6	4
18.5	36	-	50	6	4
22	41	-	50	10	4
30	55	-	63	10	6

### Recommended fuses for 220 - 240 V operating voltage

Nominal motor power		Fusing start A		Connection in mm <sup>2</sup>	
[kw]	[A]	Direct	Star/Delta	Contactor supply	Motor S/D
2.2	8.7	20	-	1.5	1.5
4	14.8	25	-	2.5	1.5
5.5	19.6	35	25	4	2.5
7.5	26.4	50	35	6	4
11	38	-	50	6	4
15	51	-	63	10	4
18.5	63	-	80	16	6
22	71	-	80	16	6
30	96	-	125	25	10



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## OPERATION

## OPERATION

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### Important operation instructions

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#### Note

Ensure that all persons handling the compressor are familiar with function and operation of the unit.



#### Wear hearing protection

When working on a running machine, always wear hearing protection.



## FIRST COMMISSIONING

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### Prior to first commissioning, observe the following:

Necessary steps are described on the next page.

- Ensure that cooling air can flow freely.
- Check compressor oil level with the oil dipstick (see next page).
- Check all connections and retighten if necessary.
- Check if the filter cartridge is in place (see "Service and Maintenance").
- Check the V-belt tension (see next page).
- Check if all filling valves are closed. Open one filling valve and hold tight manually!

### Start the compressor

1. Start the compressor by pushing the ON button.
2. Check turning direction - see the rotary direction arrow on the housing of the electric motor (see next pages). If the turning direction is wrong, immediately stop the compressor by pushing the OFF button and contact an authorised electrician.



#### Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check the rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

3. Check oil pressure (if oil pressure gauge is installed).
4. Run the compressor for about 2 minutes.
5. Close the open filling valve carefully.
6. Run the compressor up to maximum pressure and check if the final pressure switch shuts off the compressor. If the final pressure switch does not shut off, switch off the compressor with the OFF button (see chapter "REMEDYING FAULTS").
7. Check the compressor unit for leaks (see "SERVICE AND MAINTENANCE")
8. Now check the condensate drain valves:
  - Fix the black condensate hoses
  - Drain test - press the test button
  - If correct, air escapes
9. Stop the compressor by pushing the OFF button.
10. Open all filling valves carefully to vent.

## FIRST COMMISSIONING

### Check oil level



#### Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

Check the oil level before each operation of the unit by using the oil dipstick.

#### Oil level check as follows:

- Unscrew oil dipstick
- Wipe off oil residues
- Insert the oil dipstick back into its tube and screw it until stop
- Unscrew oil dipstick again

The oil level should be between the notch and the end of the oil dipstick. If there is no oil between the notch and the end of the oil dipstick, refill immediately new full synthetic compressor oil.



Oil dipstick

### Check V-belt tension

The V-belts could lose tension during transportation. Please check the V-belt tension before starting the compressor.

#### Tension V-belts / Correct V-belt tension

See chapter "Service and Maintenance" -> "Tension V-belts"

## FIRST COMMISSIONING

### Check turning direction



#### Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

Before starting the compressor for the first time, check rotation direction (see the rotary direction arrow on the housing of the electric motor).

If the direction of rotation is wrong, the guide pistons of the 2nd and 3rd stages can not be sufficiently lubricated, with the consequence that the pistons will be damaged. Furthermore, cooling air flow will not be sufficient.



Rotation direction arrow

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## DAILY COMMISSIONING

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### **Prior to daily operation observe the following:**

- Ensure cooling air can flow freely.
- Check compressor oil level by the oil sight glass.
- Check if filter cartridge is in place / observe filter cartridge life!
- Ensure toxic-free, pure intake air.

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## OPERATION

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### Filling procedure

**Caution! Fill only cylinders which:**

- are marked with the test mark and the test stamp of the expert.
- have been hydrostatic tested (check last test date).
- are rated for the final pressure.
- are free from humidity.

**Note**

The unit shuts down when final pressure is reached. Thus, the unit always has to be restarted manually.

1. Close all filling valves.
2. Connect the closed compressed air cylinders.
3. Open cylinder valves.
4. Start compressor by pushing the ON button.
5. When the filling pressure gauge increases, open the filling valves slowly.
6. Fill compressed air cylinders to the desired pressure, subsequently close the filling valves slowly.
7. Close and vent all filling valves.
8. Disconnect all compressed air cylinders from filling valves.

**A**

## OPERATION

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### Switch off the compressor

The compressor unit is equipped as standard with a pressure switch which automatically shuts down the system when the corresponding final pressure is reached.

During filling process, you can shut down the system at any time by pushing the red button (OFF) or the emergency stop (only in case of emergency!).



#### Note

After automatic or manual switching off, all pressure vessels and filter housings of the compressor will be automatically vented.

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## REMEDYING FAULTS

## REMEDYING FAULTS

### Final pressure can not be reached

Cause of fault	Remedy
Connections leaky	Retighten or clean/replace if necessary
Final pressure safety valve leaky	Replace
Pipes / heat exchanger broken	Replace
Condensate drain valves leaky	Unscrew valves, check sealing surfaces, clean, replace if necessary
Final pressure switch stop unit	Verify settings, replace if necessary
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve completely if necessary

### Strong compressor vibration

Cause of fault	Remedy
V-belt tension too loose	Tension V-belt
Drive motor / Compressor unit loosely	Retighten mounting screws
Anti vibration mounts used up	Replace
Ground not levelled	Ensure a solid and level ground

### Air supply too low

Cause of fault	Remedy
Inlet and outlet valves contaminated / defective	Clean, replace if necessary
Cylinder(s), piston(s) or piston ring(s) used up	Replace
V-belt slips	Tension V-belt
See chapter "Final pressure can not be reached"	See chapter "Final pressure can not be reached"



## REMEDYING FAULTS

### Compressor overheated

Cause of fault	Remedy
Inlet filter cartridge contaminated	Replace
Ambient temperature too high	Improve room ventilation / Reduce operation times
Cooling air inlet and outlet insufficient	Observe minimum distances (see Installation Instructions)
Air intake hose too long	Reduce length of the air intake hose
Air intake hose diameter too small	Use a larger diameter
Wrong compressor rotation direction	Ensure correct phase rotation, observe rotation direction arrow!
Inlet and outlet valves contaminated / defective	Clean, replace if necessary

### Safety valve leaks

Cause of fault	Remedy
Inlet and outlet valves of the following pressure stage defective	Clean, replace if necessary
Sinter filter of the following water separator blocked	Replace
Safety valve leaky	Replace

### Oil taste in the air

Cause of fault	Remedy
Mole carbon filter cartridge saturated	Replace
Compressor oil unsuitable	Use prescribed oil quality
Filter cartridge unsuitable	Use prescribed filter type
Cylinder(s), piston(s) or piston ring(s) defective	Replace

## REMEDYING FAULTS

### Automatic condensate drain defective

Cause of fault	Remedy
Solenoid coils defective	Replace
Cable / supply cable defective	Repair, replace if necessary
Timer / relais defective	Replace
Sinter filter of pneumatic condensate valve blocked	Replace
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve complete if necessary

### Condensate drain starts before reaching final pressure

Cause of fault	Remedy
Pressure stages are not as prescribed, control pressure of pneumatic condensate valve too low	Check corresponding inlet and outlet valve, replace if necessary.
Piston sealing of pneumatic condensate valve contaminated / used up	Clean, replace if necessary
Timer / relais settings not correct	Adjust as prescribed
Timer / relais defective	Replace

### Compressor stops before final pressure

Cause of fault	Remedy
Final pressure switch settings not correct	Correct settings
Opening pressure of the pressure maintaining valve too high	Correct settings
Fuse / circuit breaker has tripped Valid only for E models	Check fusing of the power supply / observe regulations
Emergency stop switch has tripped	Unlock emergency stop switch, close compressor housing door correctly

## REMEDYING FAULTS

### Filter life not sufficient

Cause of fault	Remedy
Pressure maintaining valve settings not correct	Adjust as prescribed
Filter cartridge unsuitable	Replace by a prescribed filter cartridge type
Filter cartridge too old	Observe expiration date
Filter cartridge packaging incorrect / damaged / already opened. Filter cartridge already partly saturated before change	Store filter cartridges properly, dispose defective cartridges
Operating temperature too high	Ensure sufficient ventilation
Cylinder(s), piston(s) or piston ring(s) defective	Replace

### Oil consumption too high

Cause of fault	Remedy
Cylinder(s), piston(s) or piston ring(s) defective	Replace
Compressor oil unsuitable	Use prescribed oil quality
Operating temperature too high	Observe prescribed operating temperatures
Oil leak at the compressor block	Tighten corresponding mounting screws, if necessary replace corresponding paper sealing / o-ring / shaft seal



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## MAINTENANCE AND SERVICE

## MAINTENANCE AND SERVICE

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### Service, Repair and Maintenance

Carry out service and maintenance work exclusively when the compressor is stopped and depressurised. The unit should be leak-checked regularly. Leaks can be preferably localised by using a leak detector spray (if necessary, brush pipes with soapy water).

We recommend that only authorised L&W service technicians carry out service work on the bearing of the compressor (crankshaft and connecting rods).

We urgently recommend that all maintenance, repair and installation work must only be carried out by trained personnel. This is necessary because all maintenance work can not be explained exactly and detailed in this manual.

Only use authentic spare parts for service work.



#### **Danger**

Components under pressure, such as hose ends, can quickly come loose when manipulated and can cause potentially fatal injuries due to the pressure surge. Any work on system parts may only be performed in a pressure-compensated state.



#### **Warning**

The use of accessories that have not been tested can lead to death or serious injury or damage to the unit. Only use authentic spare parts for service work.



#### **Warning**

Carry out maintenance or service work when the unit is switched off and protected against unexpected restart.



#### **Warning**

Risk of burns!

Carry out maintenance or service work when the unit has cooled down.

## MAINTENANCE AND SERVICE

### Daily before taking unit into operation

Maintenance work	Type	Quantity	Order No.
Check oil level	-	-	000001
Check condition of all filling hoses	-	-	-
Check filter cartridge lifetime	-	-	-
Operate unit to final pressure and check function of final pressure switch	-	-	-

### At 25 operation hours

Maintenance work	Type	Quantity	Order No.
Oil change	-	1,8	000001

### Every 3 months or as required

Maintenance work	Type	Quantity	Order No.
Check automatic condensate drain, open manual condensate taps	-	-	-
Check/Retorque all connections and bolts	-	-	-

## MAINTENANCE AND SERVICE

### Annually

Maintenance work	Type	Quantity	Order No.
Oil change, if less than 1000 operating hours	-	1,8	000001
Check V-belt tension and condition	LW SC-300 ES (50Hz)	2	001684
	LW SC-300 ES (60Hz)	2	003763
	LW SC-350 ES (50Hz)	2	001684
	LW SC-350 ES (60Hz)	2	003763
Check opening pressure of final safety valve	-	-	-
Clean coolers	-	-	-
Clean all oil/water separators, if less than 500 operating hours	-	-	-
Service intake filter (depends on condition - if less than 500 operating hours)	-	-	-
Clean oil filter element, if less than 1000	-	-	-
Check all connections for leakage	-	-	-

### Every 500 operating hours

Maintenance work	Type	Quantity	Order No.
Change intake filter *	-	1	000170
Check pressure maintaining/non-return valve	-	-	-
Check V-belt tension and condition	see above	see above	see above



#### \* Note

Article is part of our 1000h and 2000h service kits.

## MAINTENANCE AND SERVICE

**Every 1000 operating hours (latest in 5 years)**

**A**

Maintenance work	Type	Quantity	Order No.
Replace sintered metal filter element of water	2nd stage	1	002123
Replace o-rings of water separators	2nd stage	1	001255
Replace o-ring of oil separator	-	1	001294
Replace silencer	-	1	000178
Replace sintered metal filter of oil separators	-	1	000184
Replace sintered metal filter of pneumatic condensate valve	-	1	000188
Replace o-rings of the final filter housing	-	2	001769
Replace sintered metal filter of oil filter	-	1	000184
Replace o-ring of oil filter	-	1	000435
Oil change	-	1,8	000001



### Note

All stated quantities are parts of our 1000h and 2000h service kits. You can find an overview on page Service Kits.



## MAINTENANCE AND SERVICE

**Every 2000 operating hours (latest in 10 years)**

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Maintenance work	Type	Quantity	Order No.
Replace all inlet and outlet valves incl. Gaskets	1st stage	1	002093
	2nd stage	1	000542
	3rd stage	1	000543
	Upper gasket 1st	1	000257
	Lower gasket 1st	1	000258



### Note

All stated quantities are parts of our 2000h service kits. You can find an overview on page Service Kits.

## MAINTENANCE AND SERVICE

### Service Kits

The service kits contain parts for maintenance according to the factory requirements.

The use of the service kits ensures that all required parts are ordered and replaced and gives assurance that all parts are included in the order. Depending on the model and interval, the service kits include parts such as O-Rings, Sinter Filter, Inlet Filter, Silencers, In-&Outlet Valve, Valve Seals and Compressor oil.



Service Kits

### Wartungssätze LW SC-300 ES / LW SC-350 ES

Kompressor	Betriebsstunden	Bestell Nr.
LW SC-300 ES	1000 h	004970
LW SC-300 ES	2000 h	003920
LW SC-350 ES	1000 h	004970
LW SC-350 ES	2000 h	003920



#### Note

V-belts are not included in our 1000h and 2000h service kits.

## MAINTENANCE AND SERVICE

### Tension V-belts

Tension V-belt as follows:

- Loosen mounting screws (Fig. 1)
- Loosen counternut (Fig. 2)
- Tighten V-belt by the hexagon head screw (Abb. 3)
- Tighten counternut (Fig. 2)
- Tighten mounting screws (Fig. 1)

ATTENTION:

Motor plate (A) and motor (B) must be flush mount (Fig. 4)



Fig. 1 - Loosen mounting screws



Fig. 2 - Loosen counternut

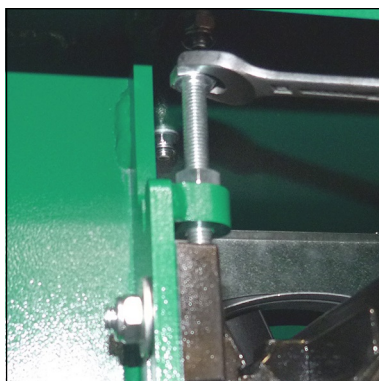


Fig. 3 - Tighten V-belt by the hexagon head screw

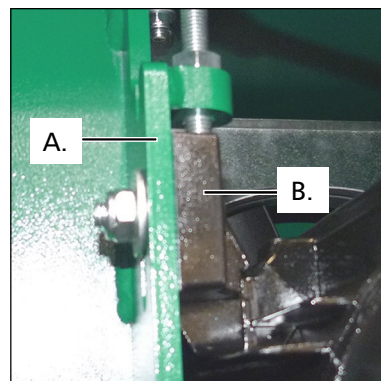


Fig. 4 - Motor plate and motor must be flush mount

### Correct V-belt tension

Do not tension V-belts too tight. This damages bearings of compressor and motor. The V-belts should only be tensioned until there is no noise caused by slipping during start.

### Settings

Motor Type	Initial Installation	Operation after running in
Electric motors 50Hz	500 N	400 N
Electric motors 60Hz	400 N	300 N

## MAINTENANCE AND SERVICE

### Check oil level



#### Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

Check the oil level before each operation of the unit by using the oil dipstick.

#### Oil level check as follows:

- Unscrew oil dipstick
- Wipe off oil residues
- Insert the oil dipstick back into its tube and screw it until stop
- Unscrew oil dipstick again

The oil level should be between the notch and the end of the oil dipstick. If there is no oil between the notch and the end of the oil dipstick, refill immediately new full synthetic compressor oil.



Oil dipstick

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## MAINTENANCE AND SERVICE

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### Oil change



#### Note

We recommend oil change at least once a year - depending on total operating hours.

#### Oil change as follows:

- Run compressor warm for approx. 2 min.
- Switch off and vent compressor.
- Place a suitable oil drain tray under the drain hose.
- Open carefully oil drain valve and drain oil completely.
- Close oil drain valve.
- Loosen oil fill port with an appropriate adjustable wrench (AF 0-40 mm) and unscrew manually.
- Fill oil by using a funnel.
- Check oil level. The oil level should be between the middle and upper end of the oil sight glass.
- Screw oil fill port manually in and tighten with the adjustable wrench.

The oil change is now completed.

#### Maintenance intervals

- First oil change after 25 operating hours (total hours).
- All further changes after each 1,000 operating hours.

#### Oil and oil capacity

Approx. 1800 ml synthetic compressor oil is necessary for one oil change. Only use synthetic compressor oil which is recommended as suitable from L&W.

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## MAINTENANCE AND SERVICE

### Oil filter maintenance



#### Caution

Oil filter housing is filled with oil. Take all necessary protection measures.



#### Note

Clean all parts thoroughly before assembly.

#### Oil filter maintenance as follows:

- Loosen pipe connections
- Loosen mounting screws (Fig. 1) and remove oil filter
- Loosen mounting screws of the filter cover (Fig. 2).
- Change o-ring, previously grease new o-ring (Fig. 3)
- Loosen mounting nuts and remove filter washer (Fig. 4)
- Change sinter filter (Fig. 4).
- Place filter washer and washer (Fig. 5) and tighten nut.
- Place filter cover, fix and tighten mounting screws of the filter cover (Fig. 2).
- Screw and tighten mounting screws of the oil filter (Fig. 1).
- Connect pipe connections and tighten.

The oil filter maintenance is now completed.

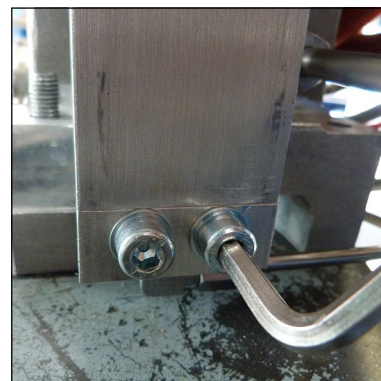


Fig. 1 - Loosen mounting screws

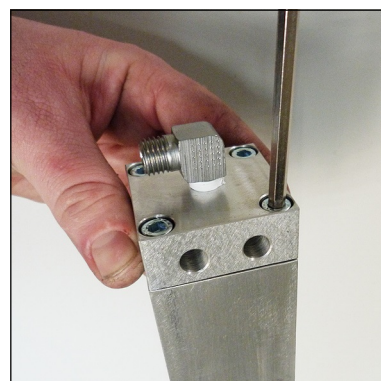


Fig. 2 - Loosen mounting screws of the filter cover

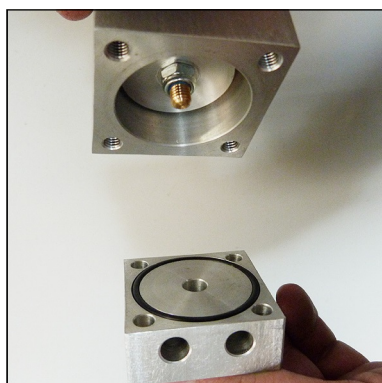


Fig. 3 - Change o-ring

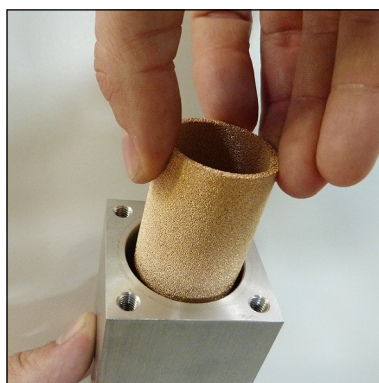


Fig. 4 - Change sinter filter



Fig. 5 - Place filter washer and washer



## MAINTENANCE AND SERVICE

### Final pressure switch



#### Note

Do not adjust the final pressure switch to the safety valve pressure. The final pressure switch has to be adjusted to min. 10 bar below the safety valve pressure. Otherwise, the safety valve can open during operation. This considerably reduces the life of the safety valve.

The pressure switch shuts off the compressor automatically when the selected final pressure is reached. The final pressure switch is already adjusted to the corresponding cut-out pressure.

The pressure can be adjusted with the upper adjusting screw as follows:

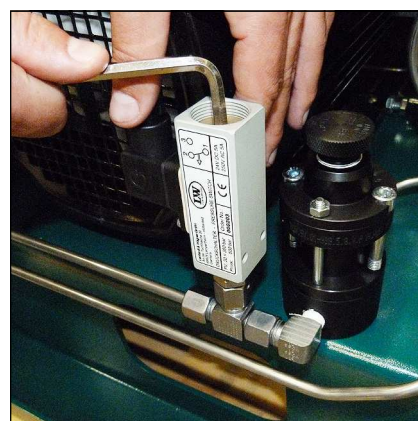
#### Increasing cut-out pressure:

Turn the adjusting screw clockwise

#### Reducing cut-out pressure:

Turn the adjusting screw anti-clockwise

Adjust the pressure switch in steps of a quarter turn. Restart the compressor after every adjustment step to verify the actual cut-out pressure.



Final pressure switch

### Example settings:

Safety valve	Max. Operating Pressure
225 bar	215 bar
250 bar	240 bar
330 bar	320 bar

## MAINTENANCE AND SERVICE

### Automatic condensation dump system



#### Note

The collected condensate can contain oil and has to be disposed according to regulations.

The compressor comes as standard with an automatic condensation dump system. Solenoids drain all condensate separators every 15 minutes.

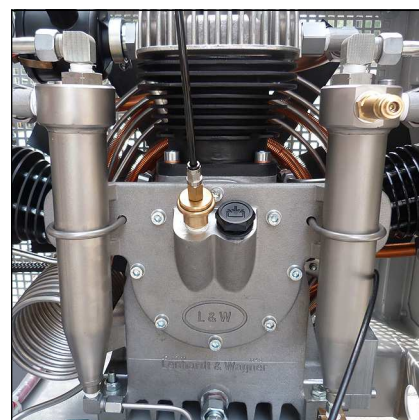
To test the system, press the blue condensate test drain button on the operating panel.

### Oil / water separators

Condensate is separated after every stage of compression. All three oil / water separators are equipped with electronic timer controlled solenoids. The timer is located in the switch box and activates the dump valves about every 15 minutes.

To release the complete condensate through the black plastic hoses, we recommend using an 20 l container at least.

The drain noise can be kept to a minimum by using a silencer.

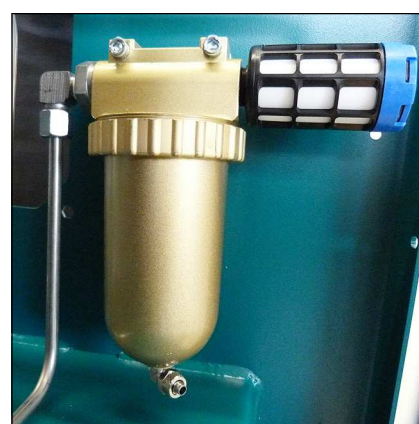


Oil / water separators 1st and 2nd stage

### Maintenance intervals

We recommend to clean oil and water separators every 500 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 1,000 operating hours.



Oil / water separators final stage



## MAINTENANCE AND SERVICE

### Oil / Water separators 1st and 2nd stage - Maintenance



#### Note

Clean all parts thoroughly before assembly.

#### Maintain oil / water separators 1st and 2nd stage as follows:

- Loosen pipe connections (Fig. 1)
- Loosen screw connection at the water separator (sinter filter holder)
- Remove sinter filter holder (Fig. 2).
- Change sinter filter (Fig. 3), screw-in new sinter filter by using a suitable screwdriver.
- Change o-ring, previously grease new o-ring (Fig. 4)
- Place sinter filter holder into the water separator and tighten
- Connect pipe connections and tighten.

The oil / water separator maintenance is now completed.

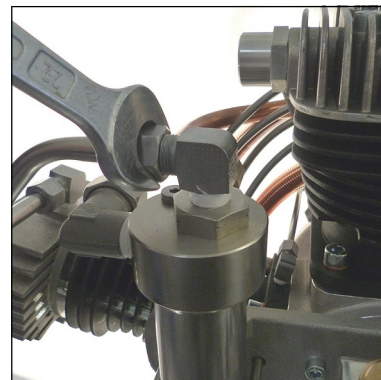


Fig. 1 - Loosen pipe connections

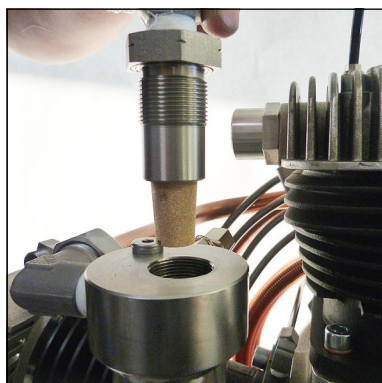


Fig. 2 - Remove sinter filter holder



Fig. 3 - Change sinter filter



Fig. 4 - Change o-ring

## MAINTENANCE AND SERVICE

### Oil / water separators final stage - maintenance



#### Note

Clean all parts thoroughly before assembly.

#### Change/clean oil / water separators final stage as follows:

- Loosen pipe connections and mounting screws.
- Remove oil / water separators.
- Open ring nut and remove separator top (Fig. 1).
- Loosen nut at the separator top.
- Change sinter filter (Fig. 2).
- Reassemble all parts and tighten nut.
- Change o-ring, previously grease new o-ring (Fig. 3).
- Place separator top and tighten ring nut manually.
- Replace silencer.
- Mount oil / water separators.
- Tighten pipe connections and mounting screws.

The oil / water separator maintenance is now completed.



Oil / water separators final stage



Fig. 1 - Loosen ring nut

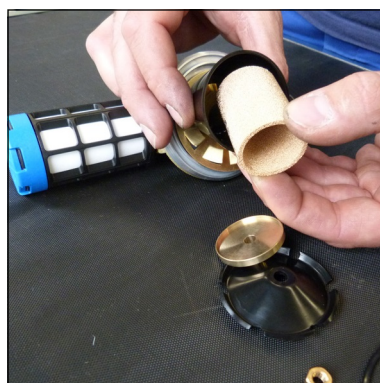


Fig. 2 - Change sinter filter



Fig. 3 - Change o-ring

## MAINTENANCE AND SERVICE

### Pneumatic condensate valve - maintenance

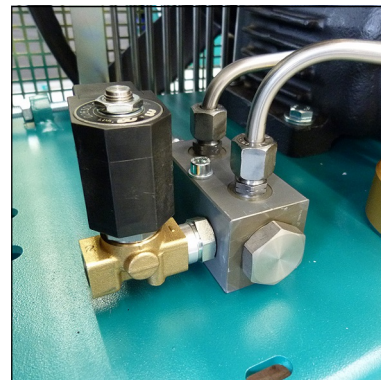


#### Note

Clean all parts thoroughly before assembly.

#### Pneumatic condensate valve change as follows:

- Loosen pipe connections and mounting screws.
- Remove pneumatic condensate valve.
- Loosen connection (Fig. 2).
- Change sinter filter (Fig. 3).
- Tighten horizontal screw.
- Mount pneumatic condensate valve.
- Tighten pipe connections and mounting screws.



Pneumatic Condensate Valve

Pneumatic condensate valve maintenance is now completed.

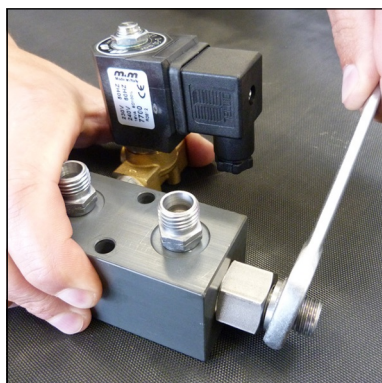


Fig. 2 - Loosen connection

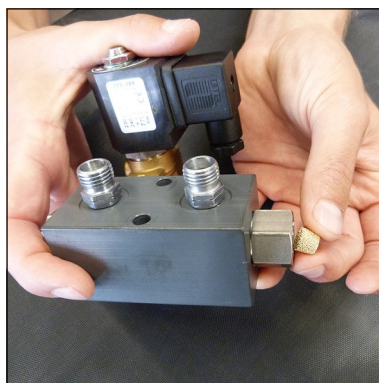


Fig. 3 - Change sinter filter

## MAINTENANCE AND SERVICE

### Filter housing

The mole carbon filter housing is installed on the right hand side of the compressor housing.

Inside the filter housing a jet blows air on to the housing wall. Condensation water and oil are led by centrifugal force to the bottom of the housing. Air flows through the mole carbon filter cartridge, which purifies the air from residual moisture and odours.



Fig.: Filter housing



#### Caution

Do not run the compressor with empty unfilled cartridges.  
Only use genuine L&W cartridges.

### Filter cartridge

P/N	Filtering	Models	Filter Volumen
011174	LW SC-300 ES	DIN EN 12021 (Atemluft)	0,69 l
000002	LW SC-350 ES	DIN EN 12021 (Atemluft)	0,98 l

The high-pressure compressor is equipped with an integrated breathing air purification system. Air is compressed up to 330 bar, dried and odour- and tasteless purified. Oil residues are bounded. The breathing air filter cartridge consists of a molecular sieve and activated-carbon filter.

All breathing air filter cartridges are factory vacuum sealed.

We recommend unpacking the filter cartridges just before installation. Filter cartridges which are exposed too long could be saturated with moisture and become unusable.

### Maintenance intervals

Breathing air filter cartridges should be changed at the following intervals, at +20°C or more often, depending on humidity and ambient temperature:

- 27,8 Stunden beim LW SC-300 ES
- 43,0 Stunden beim LW SC-350 ES



## MAINTENANCE AND SERVICE



### Caution

Do not run the compressor with empty unfilled cartridges.  
Only use genuine L&W cartridges.

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## Filter cartridge change

Change filter cartridge as follows:

- Stop the compressor and check the air is completely drained. Wait till the filter housing is completely vented; this procedure takes approx. 1 - 2 minutes
- When no air discharges from the condensate release hoses, the pressure vessels are depressurized.
- Remove the end filter topcap (Fig. 1). Remove the filter cover by using the filter tool. The housing can not be opened if still under pressure.



Fig. 1 - Loosen filter housing topcap by using the filter tool

- After opening the housing, pull out the filter cartridge by using the filter tool (Fig. 2).
- Remove adapter from used cartridge.
- Open the vacuum sealed packet of the new filter cartridge and carefully place it into the filter housing (press slightly).
- Put on filter adapter (Fig. 3) on new cartridge. Use spanner to make sure adapter is sealing to cartridge bottom. Insert filter cartridge (incl. installed filler adapter).
- Fully turn in filter housing topcap in by using the filter tool and turn it back 1/4 turn. This avoids tightening of the topcap due to vibration.
- **The filter cartridge change is now completed.**



Fig. 2 - Pull out the filter cartridge by the catch and insert a new cartridge



Fig. 3 - Filter adapter

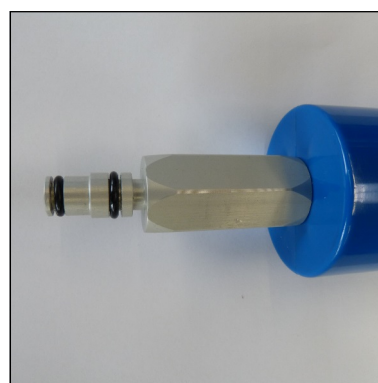


Fig. 4 - Installed filler adapter



### Note

Ensure that the old filter cartridge is disposed correctly at an approved waste point.

## MAINTENANCE AND SERVICE

### Filter housing - maintenance



#### Note

Clean all parts thoroughly before assembly.

Um das Filtergehäuse zu warten gehen Sie wie folgt vor:

- Unscrew filter housing cover by using the filter tool (Fig. 1).
- Change o-ring, previously grease new o-ring (Fig. 2)
- Filterdeckel mit Hilfe des Filterschlüssels eindrehen
- Screw in the filter housing by using the filter tool (Fig. 1)

The filter housing maintenance is now completed.



Fig. 1 - Remove/screw in filter cover



Fig. 2 - Change o-ring

## MAINTENANCE AND SERVICE

### Inlet Filters



#### Note

Dirty filters make intaking air difficult and reduce delivery capacity. Risk of compressor overheating.

A micro filter cartridge is used as an air inlet filter. Check air inlet filter regularly or replace if necessary. Defective air inlet filters should be immediately replaced.

### Maintenance Intervals

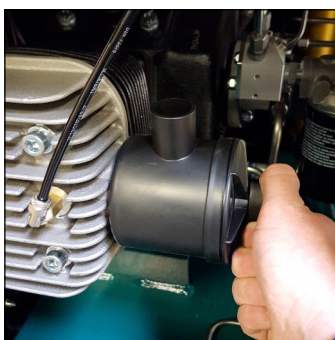
We recommend that the filter cartridge should be replaced every 1,000 working hours (depending on pollution grade).

### Inlet Filter Cartridge Change

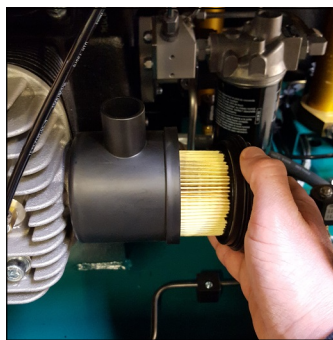
Inlet filter cartridge change as follows:

- Loose nut (Fig.1)
- Remove cover and replace filter cartridge by a new one (Fig.2)
- Assemble intake filter
- Tighten nut

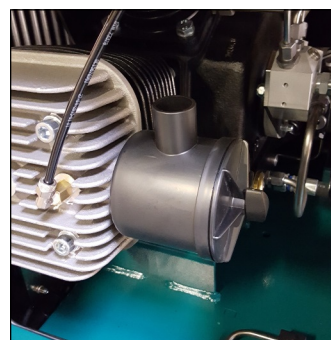
The inlet filter cartridge change is now completed.



(Fig.1) Loose nut



(Fig.2) Remove cover and replace filter cartridge



(Fig.3) Mount the intake filter

## MAINTENANCE AND SERVICE

### Cylinder heads and valves

Inlet and outlet valves of the specific compressor stages are located between valve head and cylinder. Outlet valves open while piston upstroke or compression stroke, inlet valves open while downstroke.

Valves are subject to normal wear and tear and have to be replaced at certain intervals (depending on specific operating conditions). Dismount valve heads to change valves. The three valves are combined inlet and outlet valves. The first stage is a plate valve. The stages two and three are made of a spring operated piston which acts inside a bronze cylinder.



Inlet and outlet valve incl. gaskets of the 3rd stage

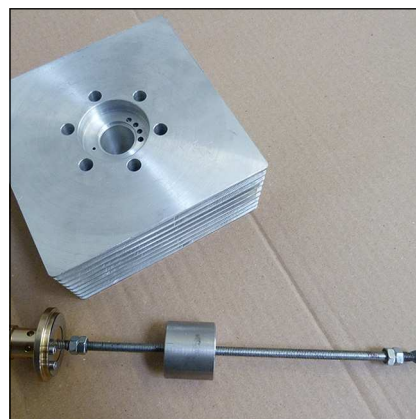
### Maintenance intervals

All valves should be replaced after 2000 working hours due to normal wear and tear. To replace valves the cylinder heads have to be removed. There are no special tools required to replace these valves.

### Available special tools

Special tools are not necessary for dismounting inlet and outlet valves but make work easier.

Order number: 006847



Special tool



## MAINTENANCE AND SERVICE

### Replace inlet and outlet valve 1st stage



#### Note

The figures of the parts can differ due to the different stages.

Replace the inlet and outlet valve 1st stage as follows:

#### Remove Inlet / Outlet Valve

- Loosen pipe connections
- Loosen screw connections of the crankcase ventilation hose (Fig. 1)
- Remove hose
- Loosen valve head screws
- Remove valve head
- Pull out inlet and outlet valve (Fig. 2)
- CAUTION: Observe that the lower copper valve ring is also pulled out. It can still stick inside the cylinder (Fig. 3).
- Check valve head if defective

Install Inlet / Outlet Valve - see following page

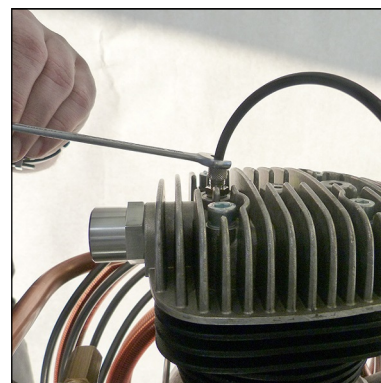


Fig. 1 - Loosen valve head screws

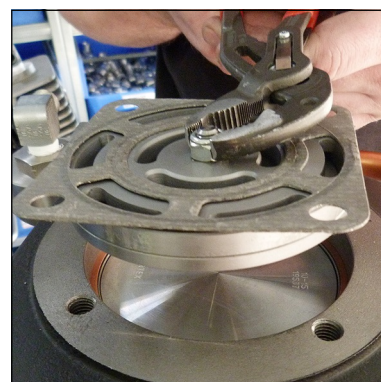


Fig. 2 - Pull out inlet and outlet valve

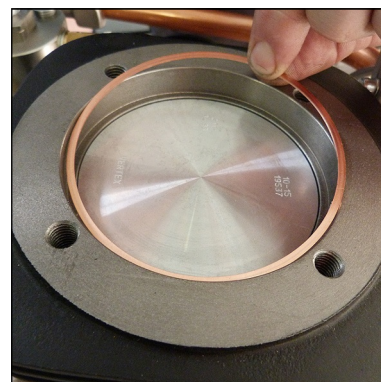


Fig. 3 - Copper valve ring

## MAINTENANCE AND SERVICE

### Replace inlet and outlet valve 1st stage - continued from previous page



#### Warning

The exact alignment of upper and lower valve gasket is very important. Inlet and outlet channels have to be exactly centred.

#### Install Inlet / Outlet Valve

- Grease new lower valve gasket and place into the cylinder.  
CAUTION: Ensure the correct mounting position of the copper valve ring (position the burr-free side in direction of the cylinder).
- Place the new inlet and outlet valve on the cylinder and align upper valve gasket (paper gasket) (Fig. 4).  
CAUTION: Do not turn the inlet and outlet valve inside the cylinder! The paper gasket could cover inlet channels!
- Refit the valve head and tighten the valve head screws crosswise. (Fig. 5)
- Torques: 1st stage 40 Nm
- Fit crankcase ventilation hose and tighten screw connection
- Connect pipe connections and tighten (Fig. 6).

**Inlet and outlet valves change 1st stage is now completed.**

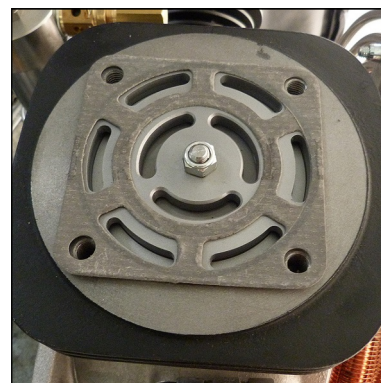


Fig. 4 - Place and align upper valve gasket

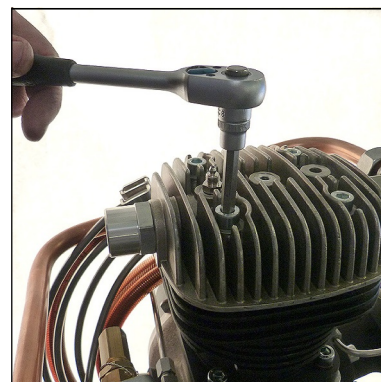


Fig. 5 - Screw valve head screws in

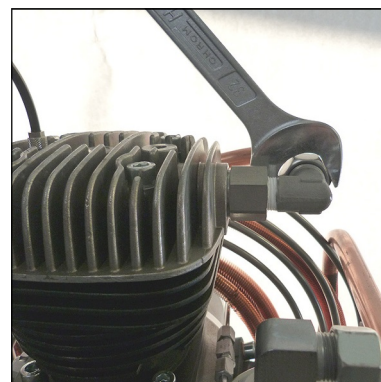


Fig. 6 - Connect pipe connections and tighten

## MAINTENANCE AND SERVICE

### Replace inlet and outlet valves 2nd and 3rd stage



#### Note

The figures of the parts can differ due to the different stages.

Inlet and outlet valves change as follows:

- Loosen pipe connections (Fig. 1).
- Loosen valve head screws (Fig. 2).
- Remove lower valve gasket (Fig. 3).
- Dismount inlet and outlet valve (Fig. 4).  
Observe that the upper valve gasket is also pulled out. It can still stick inside the cylinder head.
- Check valve head if defective (check centre pin)
- Mount valve gasket on inlet and outlet valve  
**CAUTION:** Ensure correct mounting position of the upper valve gasket (Fig. 5).
- Insert new inlet and outlet valve into valve head  
**CAUTION:** Observe correct position between valve centre hole and valve head centre pin.
- Place lower valve gasket
- Place valve head with the new inlet and outlet valve. Tighten valve head screws crosswise (tightening torque 35 Nm).
- Connect pipe connections and tighten.

The inlet and outlet valves change is now completed.

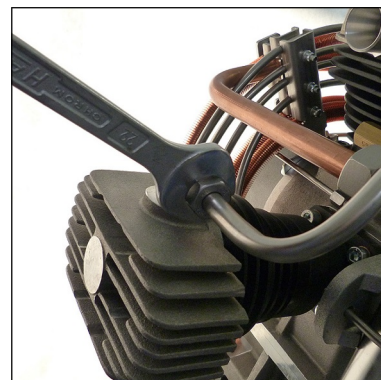


Fig. 1 - Loosen pipe connections

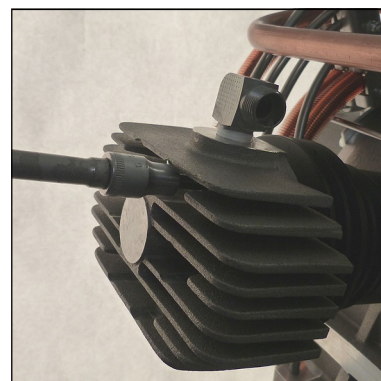


Fig. 2 - Loosen valve head screws

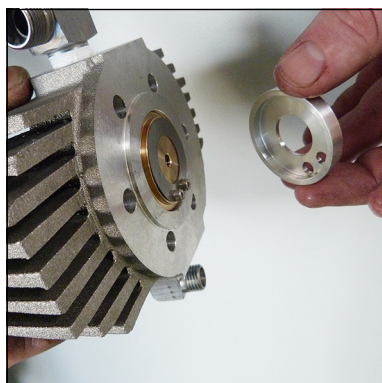


Fig. 3 - Remove lower valve gasket

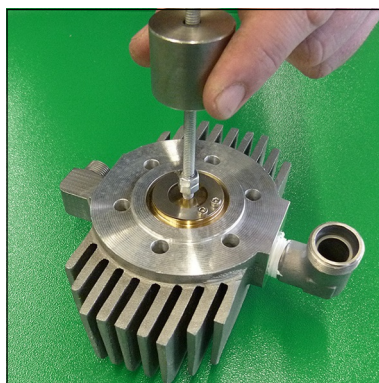


Fig. 4 - Remove inlet and outlet valve

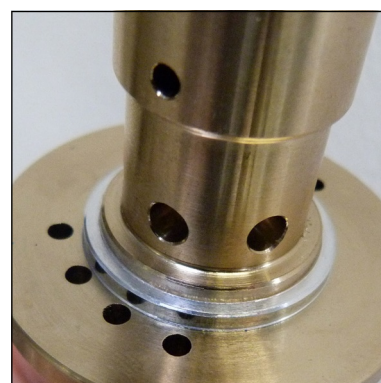


Fig. 5 - Ensure correct mounting position of the upper valve gasket



## MAINTENANCE AND SERVICE

### Safety valves

Every pressure stage is equipped with a separate over pressure safety valve. Safety Valves avoid a non permissible high pressure at the specific pressure stages and limit maximum operation pressure of the compressor.

Safety valves are adjusted to:

- 1st Stage: 8 bar
- 2nd Stage: 60 bar
- 3rd Stage: max. final pressure

The adjusted blow-off pressure [bar] of the safety valves is indicated on their housings.

All safety valves are factory sealed with special L&W safety seals to avoid manipulation of the limit value settings.

Safety valves with removed seals have to be immediately checked for the prescribed settings and replaced if necessary.

The safety valve of the final stage is furthermore equipped with a knurled screw to be activated once.

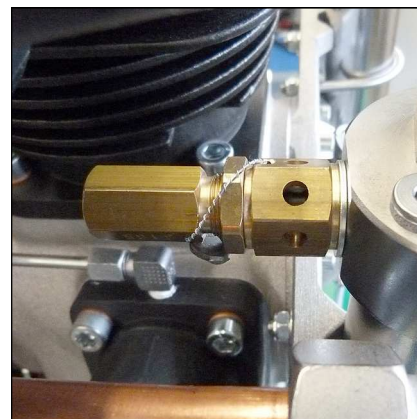
Turning the knurled screw clockwise could vent the valve completely and therefore the final filter housing.

During normal operation conditions, the knurled screw has to be turned anti-clockwise up to the upper stop. An integrated circlip avoids complete unscrewing.

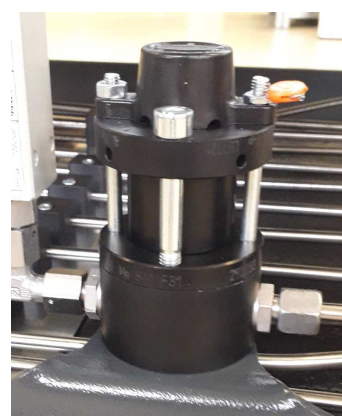
If a safety valve blows off, it indicates problems with either inlet or outlet valve of the following stage.



Safety valve 1st stage



Safety valve 2nd stage



Safety valve 3rd stage



#### Note

Replace defective safety valves immediately!

## MAINTENANCE AND SERVICE

---

### Pressure maintaining / non return valve

The pressure maintaining / non return valve combination is placed in the flow direction after the final filter housing.

### Pressure maintaining valve

The pressure maintaining valve drains a large part of the water content of the compressed air mechanically by ensuring the minimum outlet pressure. This guarantees optimal drying and purification of the breathing air.

After starting the compressor, the pressure inside the final filter housing constantly increases. The pressure maintaining valve prevents the compressed air from blowing off (final pressure gauge = 0 bar).

When the adjusted opening pressure is reached (160 bar), the purified compressed air flows via pressure maintaining and non return valve to the filling valve.

The value of the opening pressure of the pressure maintaining valve can be read at the final pressure gauge. When opening pressure is reached, the pressure gauge value increases within a few seconds.

**Adjust pressure maintaining valve see next page.**

### Non return valve

The non return valve which is placed after the pressure maintaining valve, prevents the purified breathing air from flowing back into the filter housing / condensate drain valves.

After compressor stop, the indicated filling pressure remains constant, if the non return valve is working correctly.



Fig. - Drain valve and pressure maintaining / non return valve

A

## MAINTENANCE AND SERVICE

### Test of pressure equipment

According to the Pressure Equipment Directive 2014/68/EU and TÜV Darmstadt (German supervising authorities).

Subject: pressure equipment with a product permissible operating pressure [bar] x content volume [litres] from 200 up to 1000.

Example: LW SC-300 ES : 0,69 l Filter housing

Maximum operating pressure: : 350 bar

Content volume: 0,69 litres

$350 \text{ bar} \times 0,69 \text{ litres} = 241,5$

241,5 is more than the minimum of 200 -> therefore must test by a licensed expert is required.

#### 1. Examination after 5 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

#### 2. Examination after 10 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

In addition, a water pressure test is carried out at 1.5 times of the permissible vessel operating pressure.

The test methods described in point 1 and 2 must be repeated periodically - as described above.

#### Max. numbers of load cycles for operation with max. allowable pressure variation

Final pressure [bar]	Load cycles	Operating hours [h]
350	35.000	8.750



#### Caution

The filter container (P/N: 010706) has to be replaced after 15 years!



A

## MAINTENANCE RECORDS



## MAINTENANCE RECORDS

### Introduction form for the Operator

A

No.	Surname, Name	Date	Place	Signature	Instructor

By adding themselves to this list, the person that signs it confirms having been given a yearly introduction/instruction about the function and operation of the compressor unit. Furthermore, they have been informed about the relevant safety rules and regulations (TRG, DGRL, BetrSichV, GSG, GSGV).





## MAINTENANCE RECORDS

### Top up oil, oil change

A

Date	Operating hours	Oil quantity [l]	Name



## MAINTENANCE RECORDS

### Cartridge change

A

Date	Operating hours	Difference	Name



## A

LW SC-300 ES / LW SC-350 ES  
Version: 01.01.2023



## A

LW SC-300 ES / LW SC-350 ES  
Version: 01.01.2023

## STORAGE

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### Conservation / storage of the compressor

**If the compressor unit is not to be used for an extended period of time, we recommend to carry out the following work before storage time:**

- Run the compressor at 200 bar filling pressure for approximately ten minutes (control the flow with the filling valve to maintain constant pressure).
- Replace compressor oil, open filling valve(s) and run compressor for a few minutes.
- Stop compressor and open drain valves (depending on the compressor type, this may happens automatically). Remove top cap of final filter housing: clean threat, grease o-ring. and threat with a food grade grease or silicone grease. Close filter housing.
- Remove intake filter cartridge and undo intake pipes on all valve heads.
- Start compressor unit. Spray a few drops of compressor oil into intake connectors.
- Stop compressor unit and insert intake filter cartridge. Bring intake pipes back in position and fix connections and nuts. Close filling- and drain valves.
- Store the compressor in a cool dry place free from dust and contamination. A dust cover is recommended as long as condensation can be avoided.
- If compressor unit should be stored for a period of more than one year, an oil change is strongly recommended before it's been re-used.
- Fuel driven units only: fill up fuel tank to top level to avoid corrosion.

### De-conservation, commissioning

**After the compressor has been stored, the following steps are to be taken:**

- If compressor hasn't been used for longer than 12 months, we strongly recommend an oil change before any use.
- Replace intake filter cartridge and check oil level.
- Clean compressor unit, check for foreign objects. Check condition and tension of V-belts, replace if necessary. Check condition of filling hoses, replace if necessary.
- Secure hoses against whipping and open filling valves and run compressor for approximately 10 minutes.
- Check condition of final filter cartridge, replace if necessary.
- Close filling valves and run compressor up to final pressure.
- Check safety valve relief pressure of final stage and/or pressure switch setting.
- Check all connections and pipe work for leaks.

Once all above steps are completed, compressor unit is now ready for use.

## STORAGE

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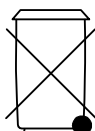
### Transportation instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

### Disposal

The product must be disposed in accordance with national waste disposal regulations and by an appropriate waste disposal company.

### Electric and electronic components



EU-wide regulations for the disposal of electric and electronic appliances which have been defined in the EU Directive 2002/96/EC and in national laws are effective from August 2005 and apply to this device.

Common household appliances can be disposed by using special collecting and recycling facilities. However, as this device has not been registered for household usage, it must not be disposed of through these means.

The device can be returned to L&W. Please do not hesitate to contact us if you have any further questions on this issue.



**ERSATZTEILLISTEN / SPARE PARTS LISTS  
DETAILANSICHTEN / DETAILED VIEWS**

C



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## ERSATZTEILLISTE / SPARE PART LIST

### Gehäuse / Housing

Best.-Nr. / Order No.	Benennung	Description
001041	Zylinderschraube M8x25mm DIN912 8.8 ZN	Allen Screw M8x25mm DIN912 8.8 ZN
001158	Mutter M8 DIN934 ZN	Nut M8 DIN934 ZN
001163	Mutter M10 DIN934 ZN	Nut M10 DIN934 ZN
001181	U-Scheibe A8 DIN125 ZN	Washer A8 DIN125 ZN
001188	U-Scheibe A10 DIN125 ZN	Washer A10 DIN125 ZN
001675	Gummilager	Rubber Mounts
001676	Standfuss, Gummi	Rubber Foot
001677	Griffschale PVC-Schwarz	Plastic Snatch, PVC, black
001678	Vorreiber kompl.	Lock assembly, chrome plated
001679	Schlüssel für Vorreiber ES 001678	Key for Lock assembly 001678
001682	Abdeckung Elektrokasten	Switch Box Cover
002537	Wartungsdeckel seitlich	Service cover ES Housing
002538	Dämmmatte, Wartungsdeckel	Noise absorbant mat
003524	Dämmmatte	Noise-absorbant mat
003525	Dämmmatte	Noise-absorbant mat
003526	Dämmmatte	Noise-absorbant mat
003527	Dämmmatte LW 230 / 280 ES	Noise-absorbant mat
003884	Dämmmatte	Noise absorbent mat
003885	Dämmmatte	Noise absorbent mat
003886	Dämmmatte	Noise absorbent mat
003887	Dämmmatte	Noise absorbent mat
003977	Dämmmatte, Oberer Zwischenboden	Noise absorbent mat
004158	Dämmmatte Zwischenboden unten	Noise absorbent mat
004769	Oberer Zwischenboden	Upper intermediate mat
005094	Dämmmatte	Noise-absorbent mat
005096	Armaturenblech Standard LW 280 ES, 1 Manometer	Dashboard standard LW 280 ES, 1 pressure gauge
006164	Befestigungsklammer Griffschale	Clamp for Moulded Recess
006384	Tür vorne	Front Door
006781	Seitenteil links, inkl. E-Schaltkasten	Side Panel left hand side
006782	Seitenteil rechts	Side Panel right hand side

## ERSATZTEILLISTE / SPARE PART LIST

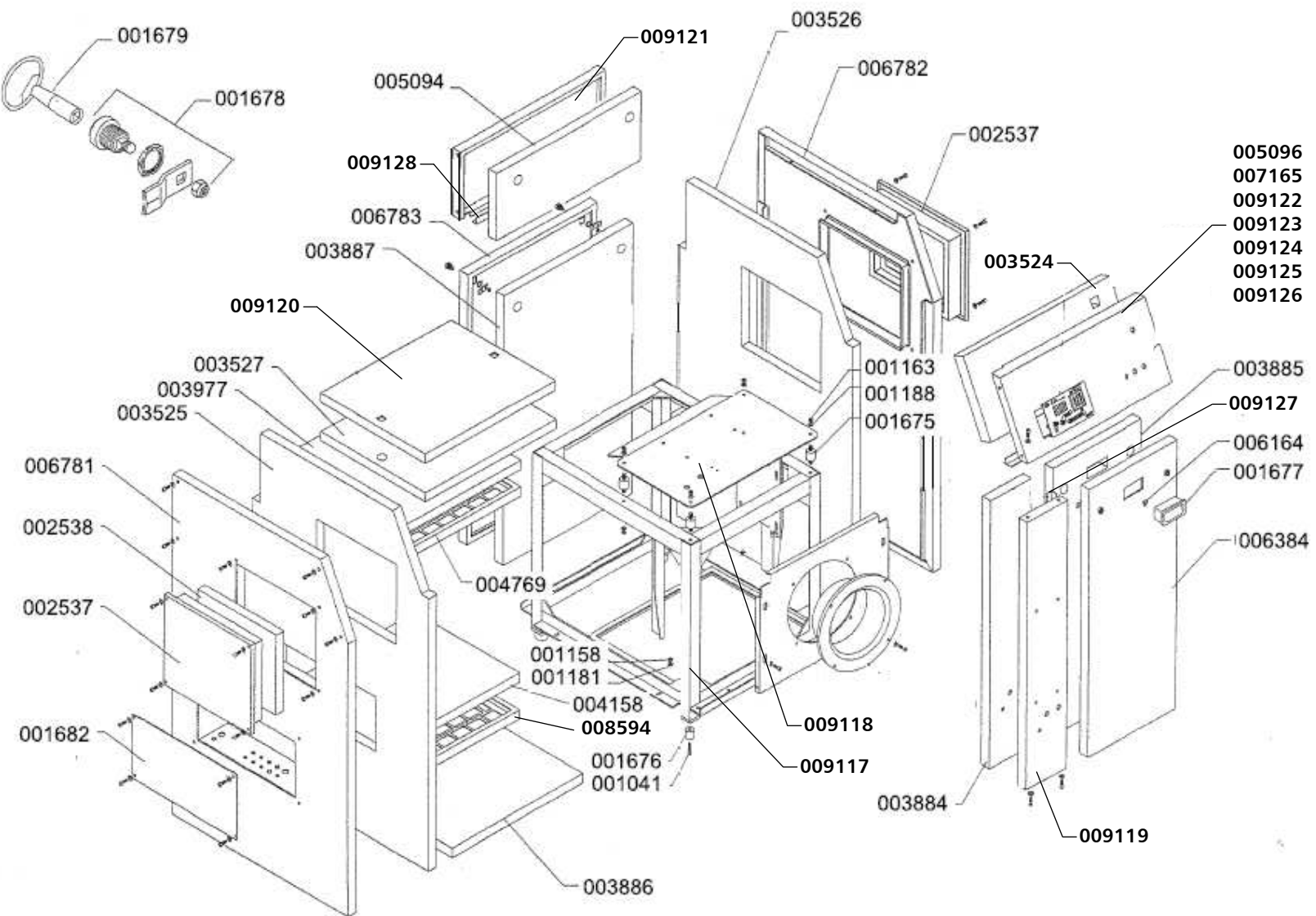
### Gehäuse / Housing

Best.-Nr. / Order No.	Benennung	Description
006783	Tür hinten	Rear Door - Silent cabinet
007165	Armaturenblech (ECC)	Dashboard
008594	Unterer Zwischenboden	Lower intermediate mat
009117	Grundrahmen LW 280 ES	Main frame LW 280 ES
009118	Grundplatte LW 280 ES	Baseplate LW 280 ES
009119	Frontblech LW 280 ES	Front plate LW 280 ES
009120	Deckel LW 280 ES	Lid LW 280 ES
009121	Quertraverse, hinten LW 280 ES	Crossbeam, rear LW 280 ES
009122	Armaturenblech LW 280 ES, 2 Manometer	Dashboard LW 280 ES, 2 pressure gauges
009123	Armaturenblech LW 280 ES, 3 Manometer	Dashboard LW 280 ES, 3 pressure gauges
009124	Armaturenblech LW 280 ES, 4 Manometer	Dashboard LW 280 ES, 4 pressure gauges
009125	Armaturenblech LW 280 ES, 5 Manometer	Dashboard LW 280 ES, 5 pressure gauges
009126	Armaturenblech LW 280 ES, 6 Manometer	Dashboard LW 280 ES, 6 pressure gauges
009127	Einlegewinkel, Frontblech LW 280 ES	Angle bracket, front plate LW 280 ES
009128	Einlegewinkel, hintere Quertraverse LW 280 ES	Angle bracket, rear crossbeam LW 280 ES

C

## DETAILANSICHT / DETAILED VIEW

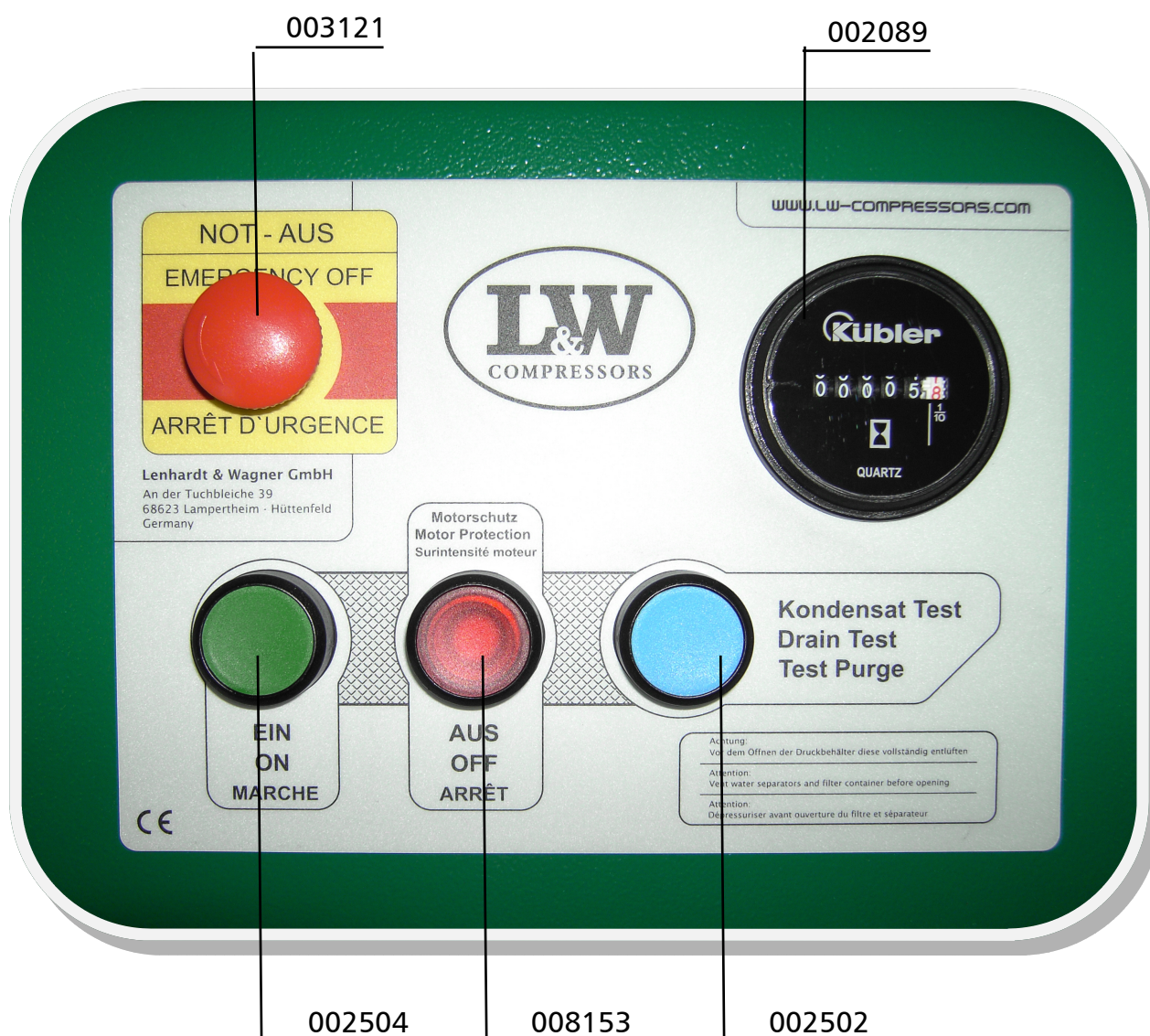
### Gehäuse / Housing



## ERSATZTEILLISTE / SPARE PART LIST

### Schalttafel / Control Board

Best.-Nr. / Order No.	Benennung	Description
002089	Betriebsstunderzähler 230V	Hour Counter 230V
002502	Taster blau (komplett inkl. Halterung und Schließer)	Blue button (complete with braket and closing contact)
002504	Taster grün (komplett inkl. Halterung und Schließer)	Green button (complete with braket and closing contact)
003121	Not-Halt Schalter	Emergency switch
008153	Taster rot (komplett inkl. Halterung, Schließer und LED)	Red button (complete with braket, closing contact and LED)



## ERSATZTEILLISTE / SPARE PART LIST

### Kompressorblock / Compressor Block

Best.-Nr. / Order No.	Benennung	Description
000205	Kurbelgehäuseentlüftungsventil	Crankcase Breather Valve
000257	Obere Ventildichtung, 1. Stufe	Upper Valve Gasket, Paper, 1st
000258	Untere Ventildichtung	Lower Valve Gasket, Copper
000432	Ölmessstab	Oil Dip Stick LW 280
000542	Saug- & Druckventil, 2. Stufe komplett	In- & Outlet Valve, 2nd Stage
000543	Saug-Druckventil kompl.mit Aludichtungen	In- & Outlet Valve, 3rd Stage
000761	Verschraubung WE08L/1/4"	Elbow Connection
000765	Schneidring	Olive Seal
000766	Mutter	Nut
000783	Verschraubung GE10L - R1/4"	Straight Connection
000863	Winkelverschraubung 90° WE18L-R1/2" A3C	Elbow Connection
000967	Zylinderschraube M10x30	Allen Bolt
001041	Zylinderschraube M8x25mm	Allen Screw
001069	Zylinderschraube M8x140	Allen Bolt
001088	Zylinderschraube M10x60	Hexagon Bolt
001164	Stopfmutter M10 DIN985	Lock Nut M10
001181	U-Scheibe A8	Washer A8
001186	U-Scheibe A10	Washer A10
001189	Schnorr-Scheibe S10	Clamp Washer S10
001275	O-Ring 50 x 3 NBR70	O-Ring guide cylinder 280
001284	O-Ring 60 x 4 NBR70	O-Ring 60x4
001310	O-Ring, 105 x 4 NBR70	O-Ring 105x4
001314	O-Ring 130 x 4 NBR70	O-Ring
001315	O-Ring 135 x 4 NBR70	O-Ring
001323	CU-Ring Ø10,5 X 16 X 1,5mm	Copper Seal Ring
001384	Kompressorblock LW280 mit Testlauf	Compressor Block LW280
001623	Zylinder 3. Stufe	Cylinder 3rd Stage
001650	Gehäusedeckel	Crankcase Cover
001660	Winkelverschraubung mit Düse	Elbow Connection c/w Jet



## ERSATZTEILLISTE / SPARE PART LIST

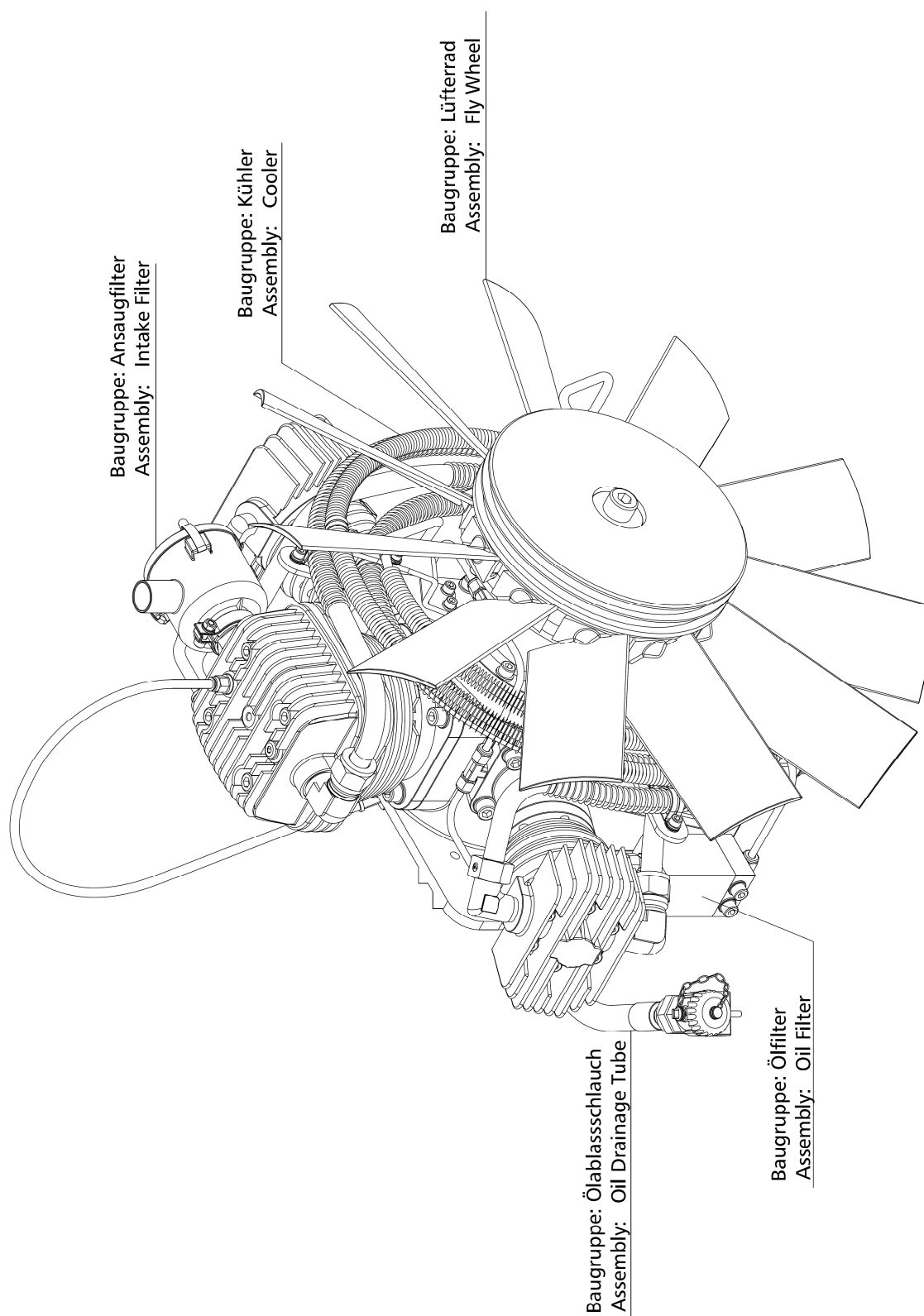
### Kompressorblock / Compressor Block

Best.-Nr. / Order No.	Benennung	Description
002093	Saug-und Druckventil, 1. Stufe	In & Outlet Valve 1st Stage
002096	Zylinder 1. Stufe	Cylinder, 1st Stage
002107	Zylinder 2. Stufe	Cylinder, 2nd Stage
002108	Führungszylinder 2. + 3. Stufe	Guide cylinder 2nd+3rd Stage
002121	Ventilkopf 2. Stufe	Valve head 2nd Stage
002124	Ventilkopf 3. Stufe	Valve head 3rd Stage
002154	T-Stück mit Düse (lang)	T-piece with injector (long)
002155	T-Stück mit Düse (kurz)	T-piece with injector (short)
002158	Ölrohr (Lagerflansch - 3. Stufe)	Oil Pipe (Flange - 3rd Stage)
002159	Ölrohr (Ölpumpe - Ölfilter)	Oil pipe (oil pump-oil filter)
002160	Ölrohr (Oelfilter - 2.Stufe)	Oil pipe (oil filt.-2nd Stage)
003583	Öldruckleitung 2. Stufe	Oil pipe 2nd stage
004982	Dichtring für Peilstab	Gasket seal for oil dipstick
005239	Verbindungsrohr	Connection pipe
005837	Sechskantschraube m. Schaft	Hexagon Bolt
005859	Gerade Einschraubverschraubung G1/8" - 6 mm, inkl. Mutter	Straight Hose Connection 6 mm
007434	Entlüftungsschlauch Kurbelgehäuse	Crankcase Breather Hose
009852	Gewindestange M6x211mm	Threaded bar M6x211mm
011280	Ventilkopf 2. Stufe	Valve Head 2nd Stage
011576	Ventilkopf 1. Stufe	Valve Head 1st Stage

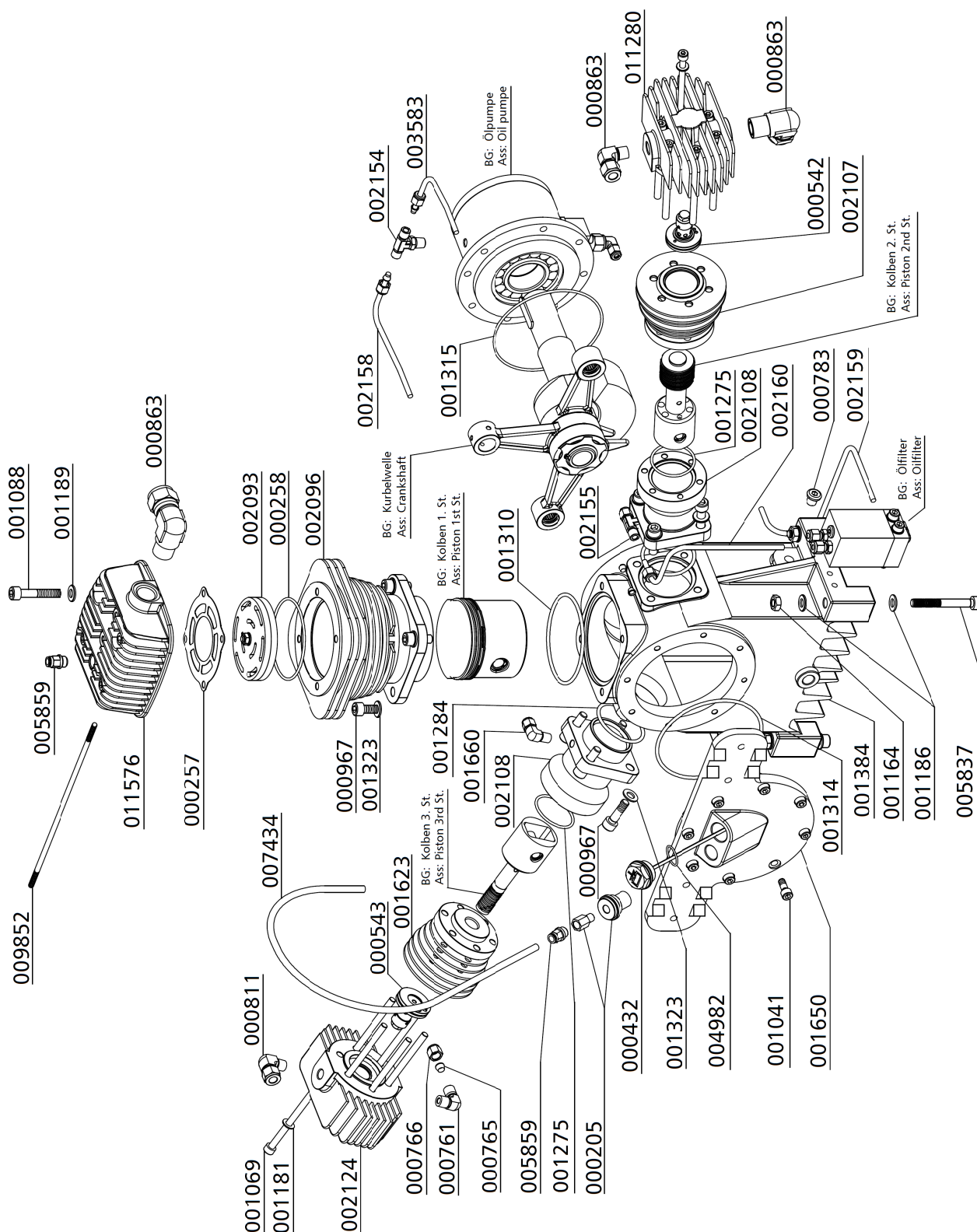
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## DETAILANSICHT / DETAILED VIEW

### Kompressorblock / Compressor Block



## C





## ERSATZTEILLISTE / SPARE PART LIST

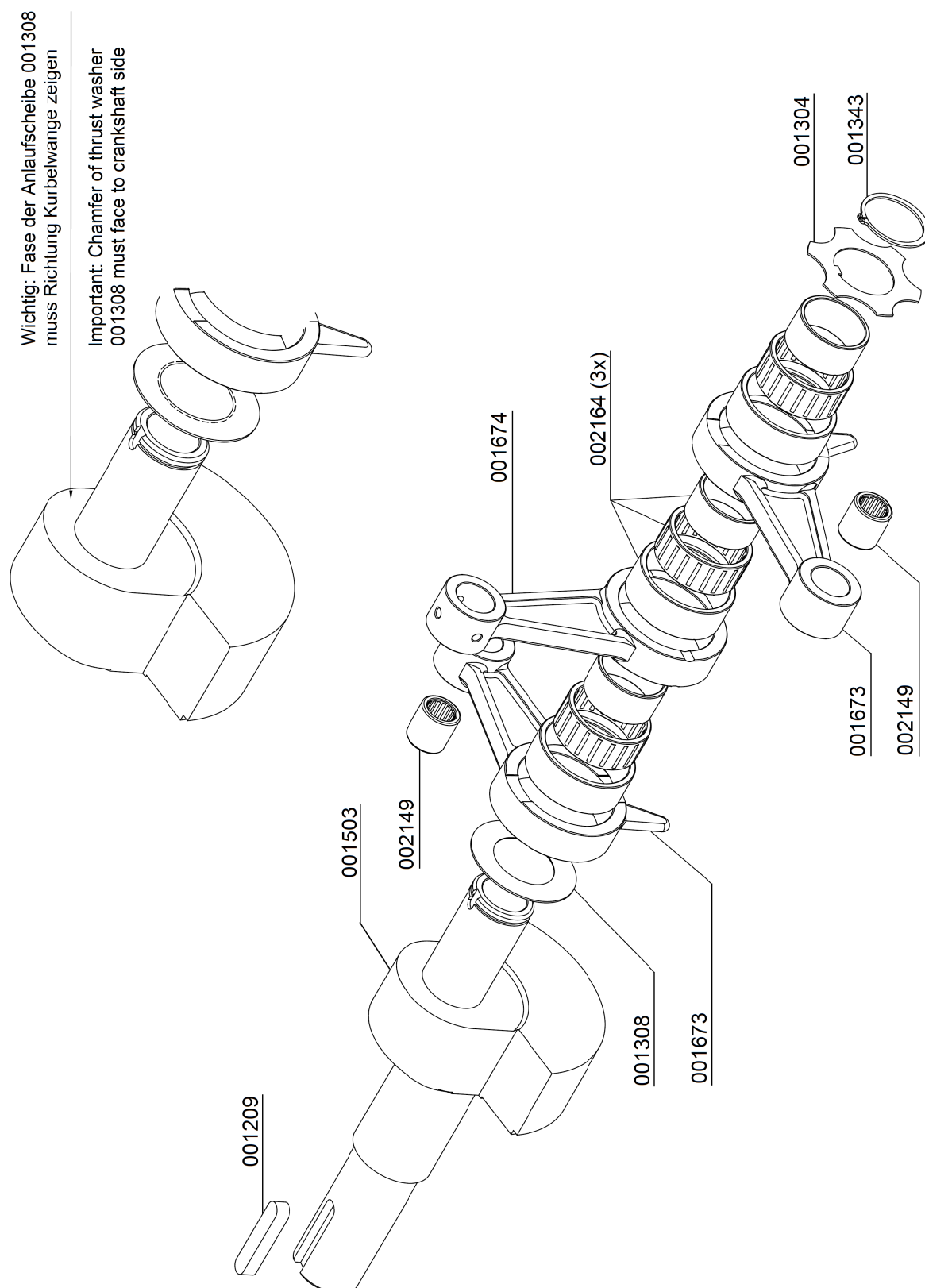
### Kurbelwelle / Crankshaft

Best.-Nr. / Order No.	Benennung	Description
001209	Passfeder A10X8X45mm	Woodruff Key
001304	Anlaufscheibe vordere (sternförmig)	Thrust Washer, Star shaped
001308	Anlaufscheibe hintere	Thrust Washer - rear side
001343	Sicherungsring A35 DIN471	Circlip A35
001503	Kurbelwelle	Crank Shaft
001673	Pleuel 2. +3. Stufe	Connecting Rod 2nd/3rd Stage
001674	Pleuel 1. Stufe	Connecting Rod 1st Stage
002149	Pleuellager oberes	Small end bearing
002164	Pleuellager unteres	Big end bearing

C

## DETAILANSICHT / DETAILED VIEW

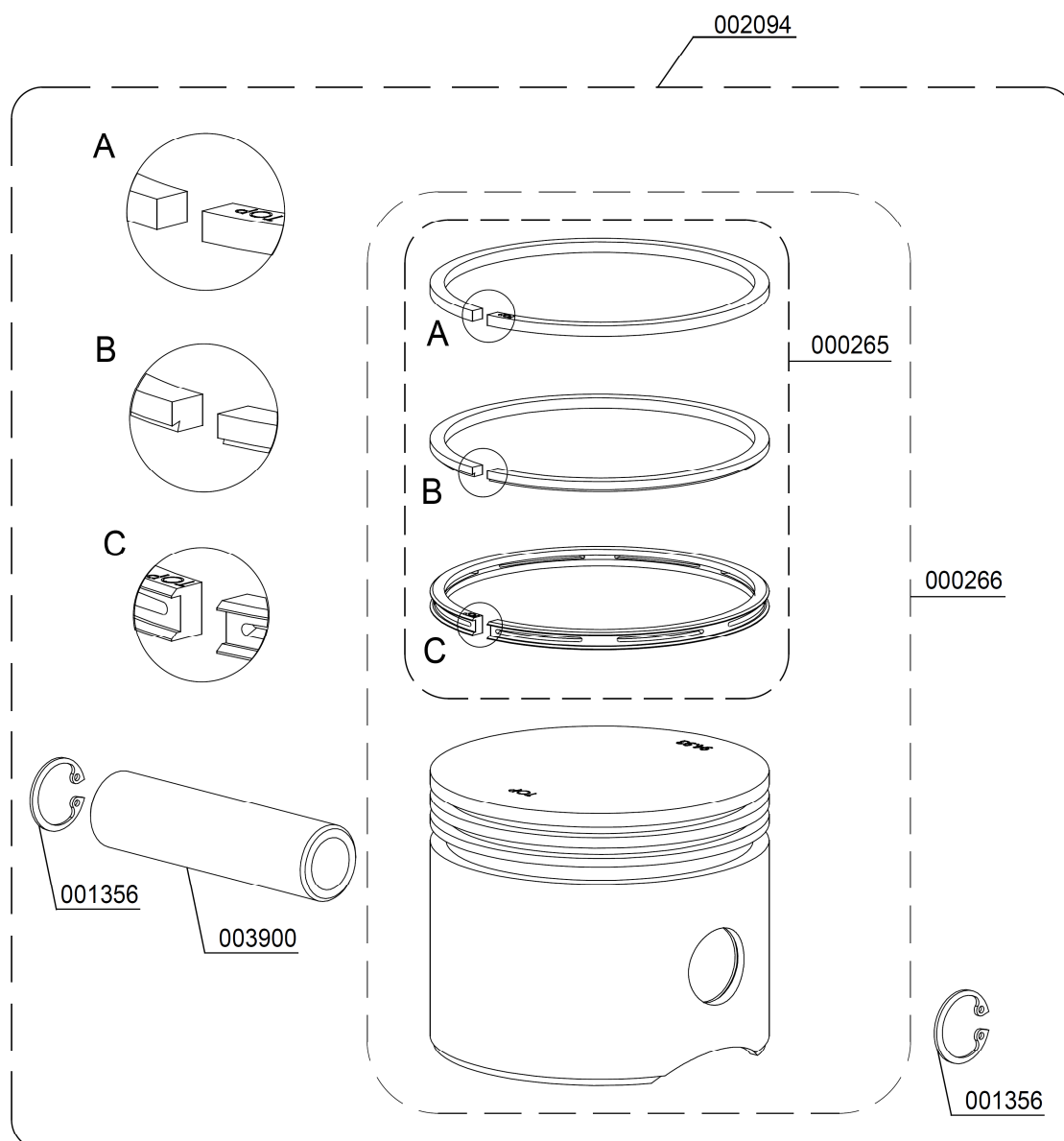
### Kurbelwelle / Crankshaft



## ERSATZTEILLISTE / SPARE PART LIST

### Kolben 1. Stufe - ø 95 mm / Piston 1st Stage - ø 95 mm

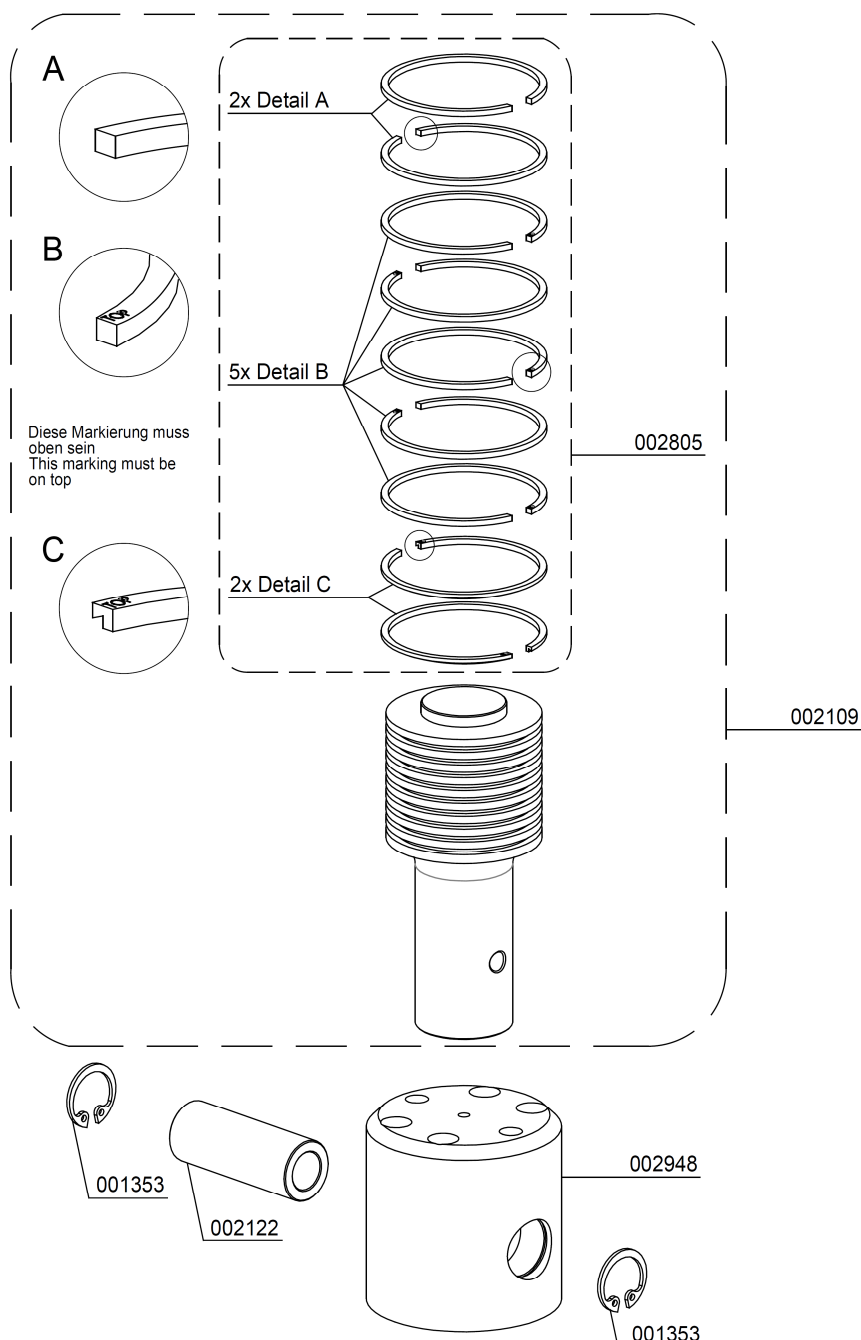
Best.-Nr. / Order No.	Benennung	Description
000265	Kolbenringe 1. Stufe, Satz/3 Stk.	Piston Ring Set 3 pcs
000266	Kolben inkl. Kolbenringe 1. Stufe	Piston c/w rings, 1st Stage
001356	Sicherungsring I22 DIN472	Circlip I22
002094	Kolben kompl. mit Ringen, Bolzen 1. Stufe	Piston, compl. 1st Stage
003900	Kolbenbolzen, 1. Stufe	Piston pin, 1st stage



## ERSATZTEILLISTE / SPARE PART LIST

### Kolben 2. Stufe - ø 40 mm / Piston 2nd Stage - ø 40 mm

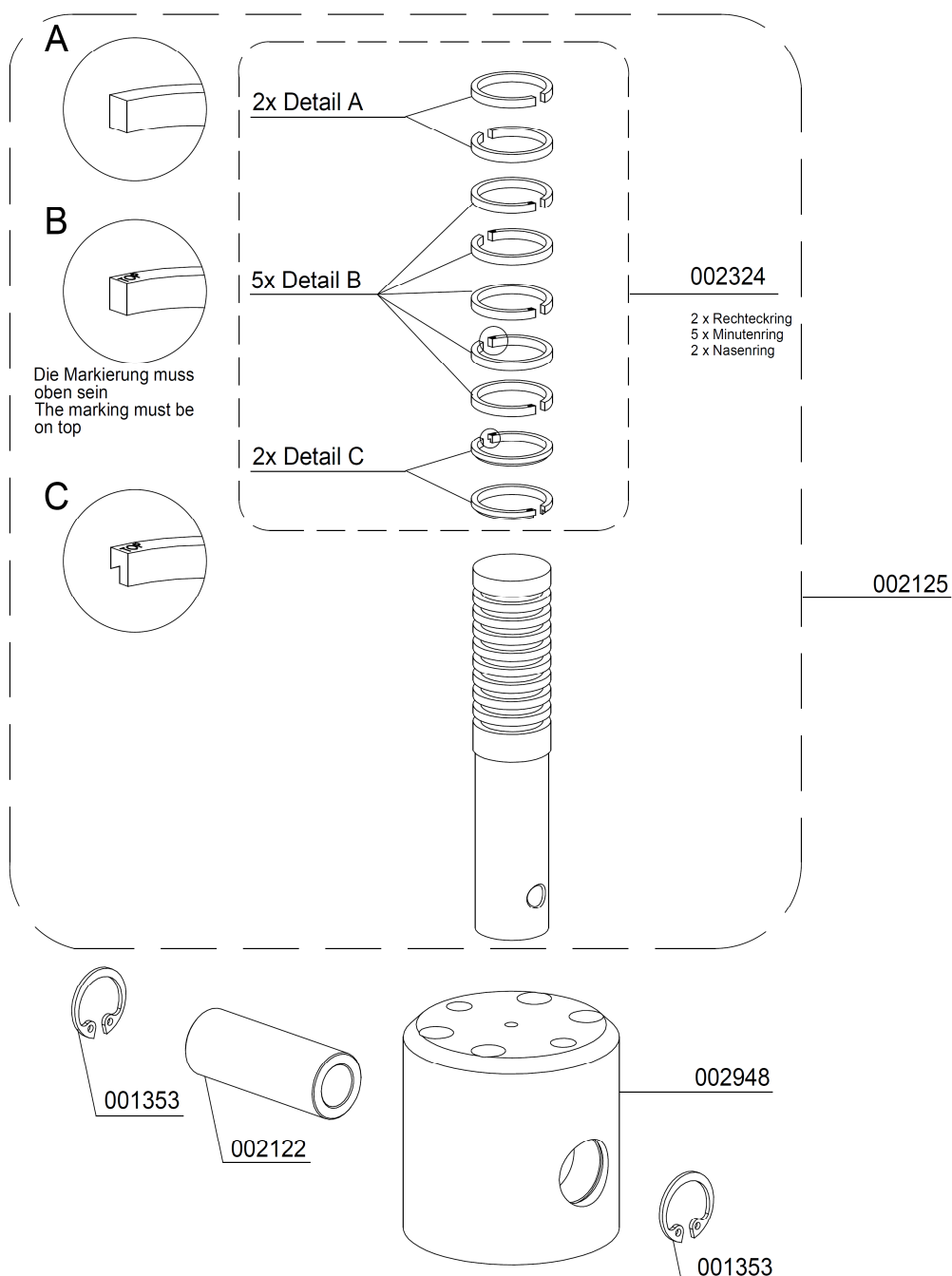
Best.-Nr. / Order No.	Benennung	Description
001353	Sicherungsring I16 DIN472	Circlip I16
002109	Kolben 2. Stufe, kompl. mit Kolbenringe	Piston (c/w) rings 2nd Stage
002122	Kolbenbolzen, 2. + 3. Stufe	Piston pin, 2nd + 3rd Stage
002805	Kolbenringe 2. Stufe Satz	Set of piston rings 2nd stage
002948	Führungskolben 2. / 3. Stufe	Guide piston 2nd + 3rd stage



## ERSATZTEILLISTE / SPARE PART LIST

### Kolben 3. Stufe - ø 18 mm / Piston 3rd Stage - ø 18 mm

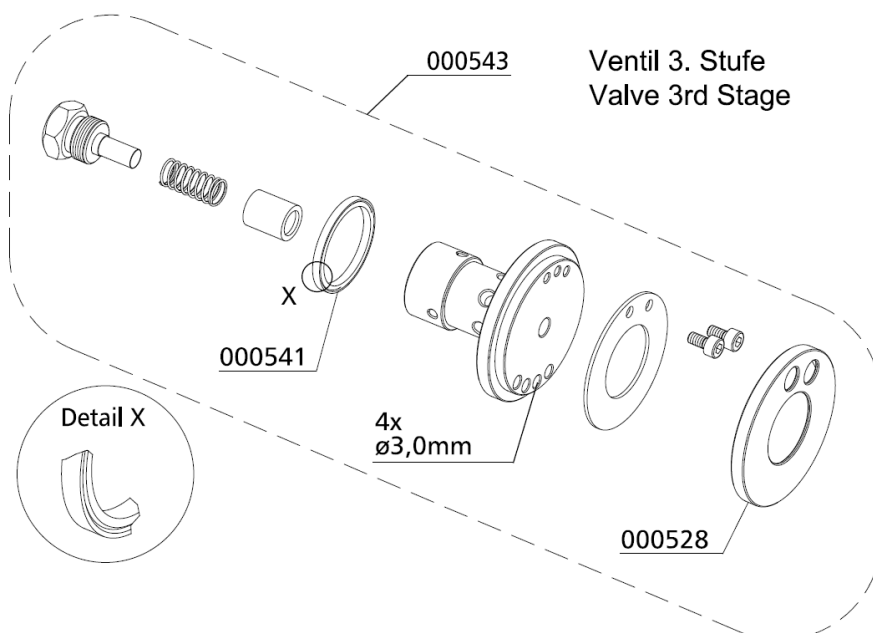
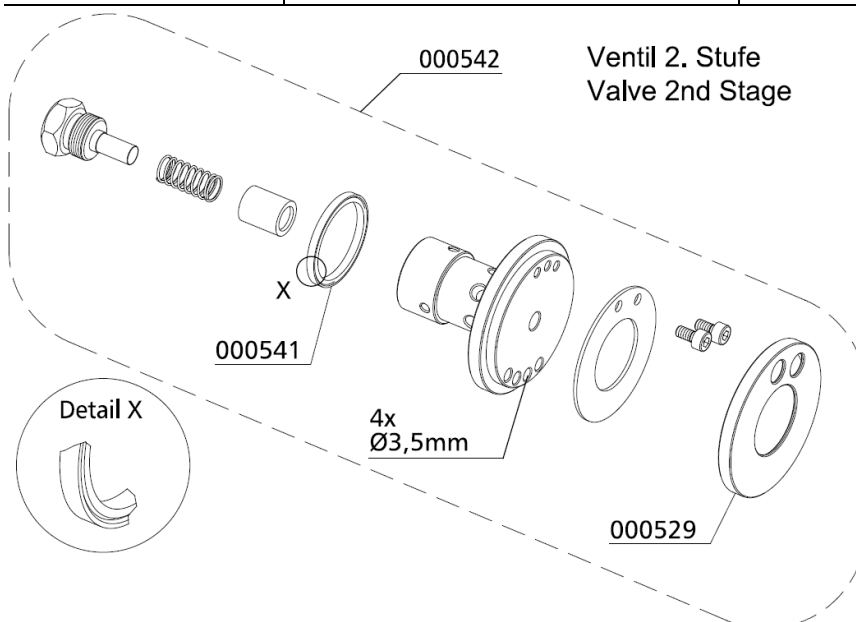
Best.-Nr. / Order No.	Benennung	Description
001353	Sicherungsring I16 DIN472	Circlip I16
002122	Kolbenbolzen, 2. + 3. Stufe	Piston pin, 2nd + 3rd Stage
002125	Kolben inkl. Kolbenringe, 3. Stufe	Piston c/w rings 3rd Stage
002324	Kolbenringe 3. Stufe Satz/9Stk.	Piston rings, 3rd Stage
002948	Führungskolben 2. / 3. Stufe	Guide piston 2nd + 3rd stage



## ERSATZTEILLISTE / SPARE PART LIST

### Saug und Druckventile 2. und 3. Stufe / In and outlet valves 2nd and 3rd stage

Best.-Nr. / Order No.	Benennung	Description
000528	Ventildichtung, Saug- & Druckventil unten	Lower Valve Gasket, 3rd St.
000529	Ventildichtung, Saug- & Druckventil unten	Lower Valve Gasket, 2nd St.
000541	Dichtring / Dichtung Ventil	Upper Alloy Seal Ring
000542	Saug- & Druckventil, 2. Stufe komplett	In- & Outlet Valve, 2nd Stage
000543	Saug- & Druckventil, 3. Stufe komplett	In- & Outlet Valve, 3rd Stage



## ERSATZTEILLISTE / SPARE PART LIST

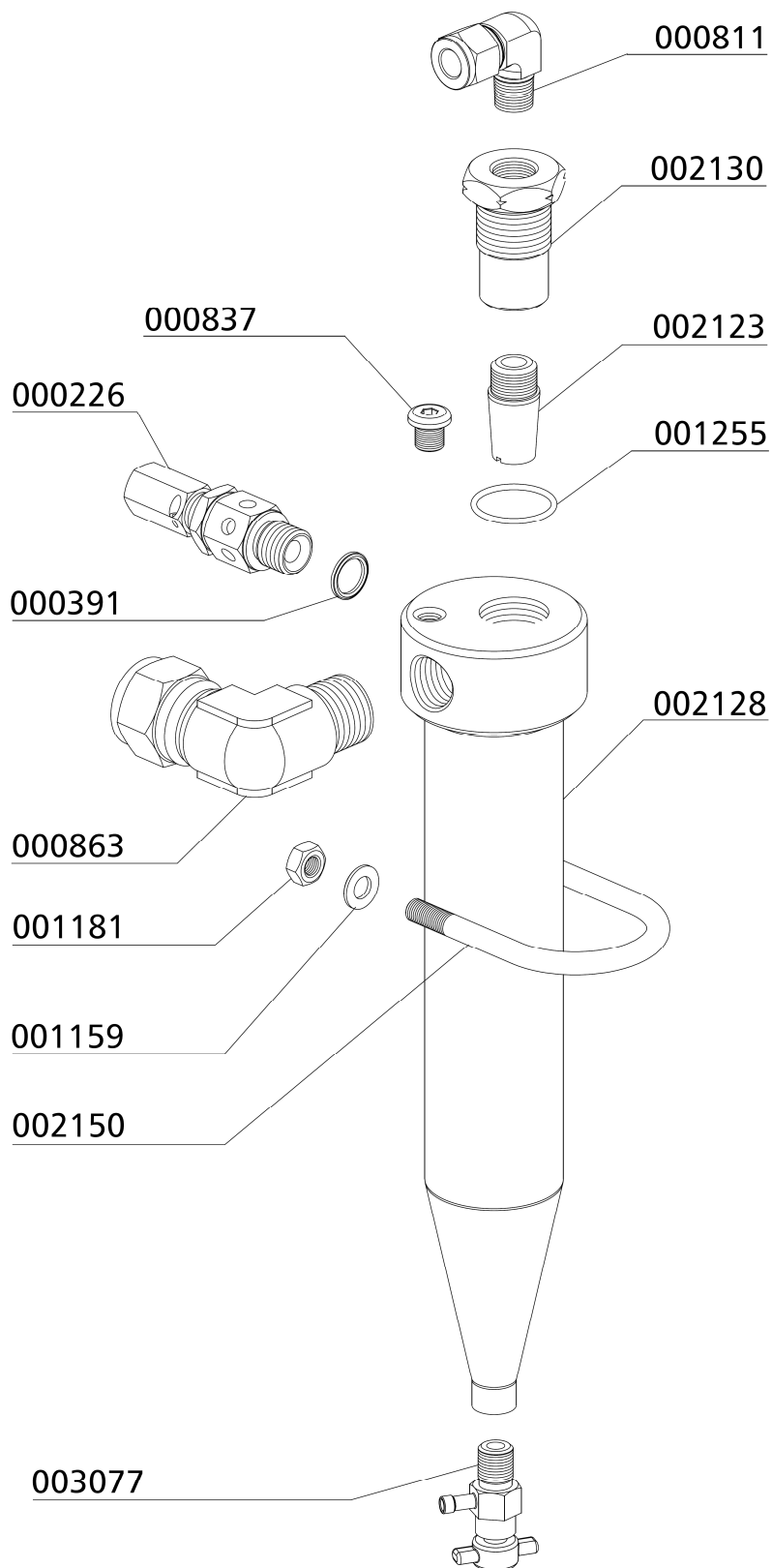
### Wasserabscheider 2. Stufe / Water Separator 2nd Stage

Best.-Nr. / Order No.	Benennung	Description
000226	Sicherheitsventil G3/8"	Safety Valve G3/8" 60 bar
000391	U-Sit Ring,	Seal Ring U-Sit
000811	Verschraubung WE12LRCTX	Elbow Connection WE3/8"/12L
000837	Verschlussstopfen VSTI 1/8" ED	Plug
000863	Winkelverschraubung 90° WE18L-R1/2" A3C	Elbow Connection
001159	Stopfmutter M8 DIN985 ZN	Lock Nut M8
001181	U-Scheibe A8	Washer A8
001255	O-Ring 26 x 2 NBR70	O-Ring
002123	Sinterfilter G3/8" AG, 1. + 2. Stufe	Sinterfilter G3/8" 1st+2nd St.
002128	Wasserabscheider, 1. und 2. Stufe	Water separa. 1st + 2nd Stage
002130	Halter für Sinterfilter G3/8"	Holder for Sinterfilter G3/8"
002150	Haltebügel für Wasserabweiser LW280	U-Clamp Water Separator
003077	Entwässerungsventil R1/4 AG, konisch	Drain Valve R1/4 male

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## DETAILANSICHT / DETAILED VIEW

### Wasserabscheider 2. Stufe / Water Separator 2nd Stage





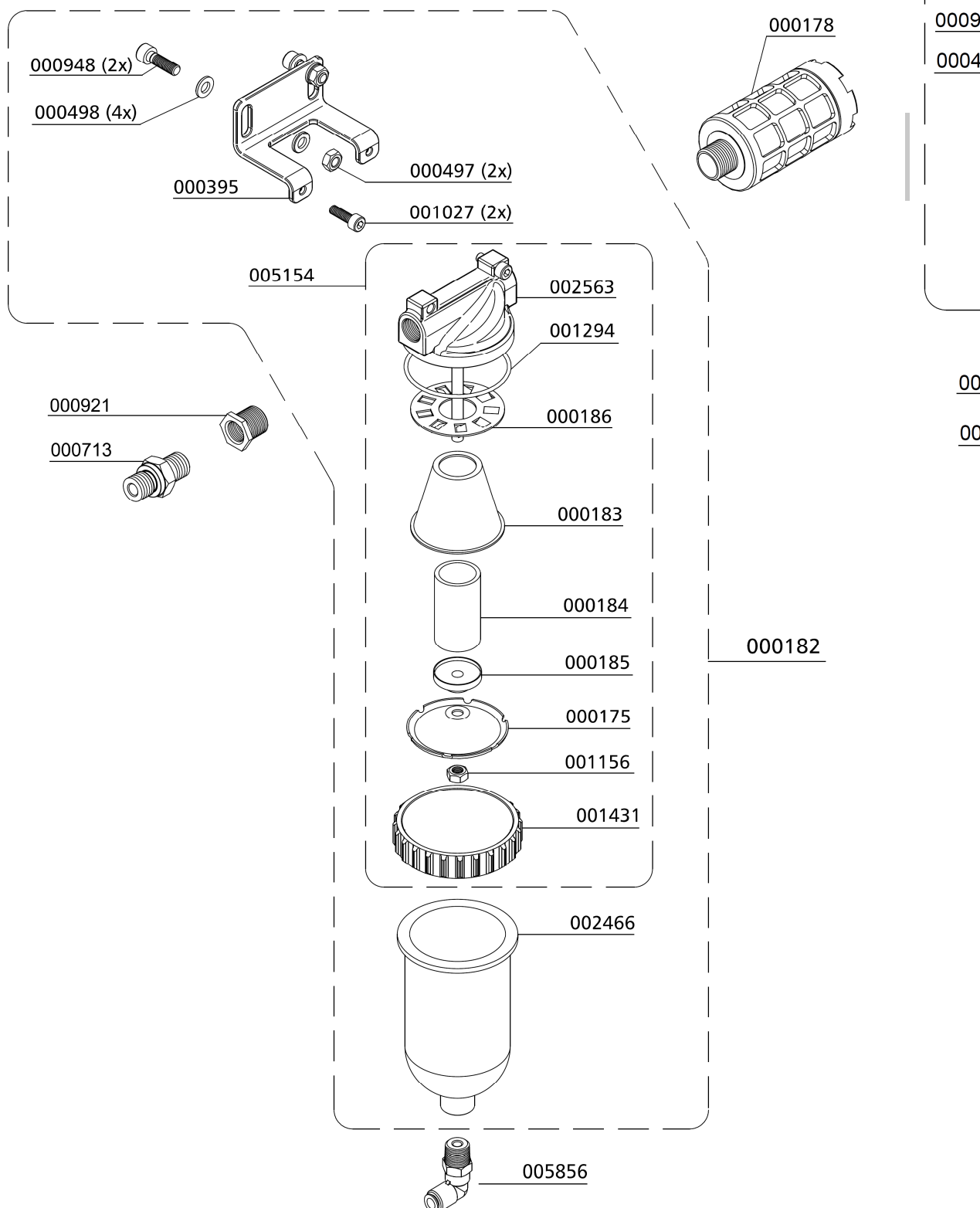
## ERSATZTEILLISTE / SPARE PART LIST

### Öl- / Wasserabscheider Endstufe / Oil- / Water Separator Final Stage

Best.-Nr. / Order No.	Benennung	Description
000175	Deckel, Wasserabscheider	Cap, Water separator
000178	Schalldämpfer G1/2"	Silencer G1/2"
000182	Kondensatabscheider Endstufe m. Halter	Water Separator c/w bracket
000183	Wasserabweiser	Filter Protecor
000184	Sinterfilter Wasserabscheider	Siltered Filter, Oil Filter
000185	Halteteller	Plate, water separator
000186	Drallscheibe, z.B. 1. Stufe	Twist Disk, 1st. Stage
000395	Blechhalter Kondensatabscheider Endstufe	Bracket Water Separator
000497	Mutter DIN 934 M6	Nut M6
000498	U-Scheibe A6	Washer A6
000713	Verschraubung GE06SRCFX	Connection
000921	Reduzierung R11/2X1/4CFX	Reducer
000948	Flachkopfschraube M6x16mm	Pan Head Bolt
001027	Zylinderschraube M6x30mm	Allen Bolt
001156	Stopfmutter M6 DIN985 ZN	Lock Nut M6
001294	O-Ring Wasserabscheider, Endabscheider	O-Ring, water separator
001431	Klemmring Wasserabscheider	Lock Ring Water Separator
002466	Kondensatbehälter für Abscheider	Condensate bowl,
002563	Wasserabscheider Oberteil	Water Separator, Top
005154	Endstufe Wasserabscheider (PN 15 bar) (kompl. montiertes Oberteil)	Water Separator w/o bowl & bra
005856	Winkeleinschraubverschraubung G1/8" - 8 mm, inkl. Mutter	Elbow Hose Connection 8 mm

## DETAILANSICHT / DETAILED VIEW

### Öl- / Wasserabscheider Endstufe / Oil- / Water Separator Final Stage



## ERSATZTEILLISTE / SPARE PART LIST

### Endfiltergehäuse 0,69 l / 0,98 l / Final filter housing 0,98 ltr / 0,98 ltr

Best.-Nr. / Order No.	Benennung	Description
000002	Filterpatrone 1,7 Liter	Filter Cartridge 1.7 ltr BA
000272	Abstandshalter für Filtergehäuse	Spacer Bracket for Filtertower
000506	Druckfeder 3,5x15,5x25	Spring
000508	USIT Ring für G1/4" AG	Gasket Ring U-Sit
000516	Nutring, DHRV	Seal Ring PMV
000517	Druckfeder, DHRV	Coil Spring PMV
000518	U-Scheibe 10x5x1,0 mm	Washer, M5, brass
000519	Dichtkappe, DHRV	Plastic Seal Piston PMV
000738	Gerade Verschraubung GE08LRCTX	Straight Connection GE08LRCTX
000783	Gerade Verschraubung GE10L - R1/4"	Straight Connection GE10L - R1/4"
000837	Verschlussstopfen VSTI 1/8" ED	Plug
000941	Madenschraube M4x5mm DIN553	Worm Screw
001039	Zylinderschraube M8x16mm DIN912	Allen Bolt
001160	Hutmutter M8 DIN1587 ZN	Domed Nut M8
001181	U-Scheibe A8	Washer A8
001184	Schnorr-Scheibe S8 N0110 ZN	Clamp Washer S8
001742	Druckstift, DHRV	Pressure Pin
001743	Einlassverschraubung, DHRV	Inlet Connection
001744	Einstellschraube, DHRV	Adjusting Bolt
001769	O-Ring, Filtergehäuse 59,92 x 3,53 NBR90	O-Ring Filter Housing LW 100
001788	Federdruckstück	Spring Adapter
001819	O-Ring, Filterpatrone-Nippel 7,3x2,4 NBR70	O-Ring, Filter cartrid. nipple
001825	O-Ring, Filterpatrone 9,19 x 2,62 NBR70	O-Ring, filter cartridge
002147	Haltebügel für Filtergehäuse ( ES )	U-Clamp for filter housing ES
003006	O-Ring, DHV 7 x 1,5, NBR90	O-Ring, PMV
003077	Entwässerungsventil R1/4 AG, konisch	Drain Valve R1/4 male

## ERSATZTEILLISTE / SPARE PART LIST

### Endfiltergehäuse 0,69 l / 0,98 l / Final filter housing 0,98 ltr / 0,98 ltr

Best.-Nr. / Order No.	Benennung	Description
008347	Schraubadapter	Screw Adapter
009657	Filterschlüssel	Filter key
010572	Drallscheibe	Swirl Disk
010573	Umlenkung Einlassluftstrom	Deflection Inlet Airflow
010576	O-Ring 63,5x2 NBR 70	O-ring 63,5 x 2
010759	Zylinderschrauben M4x12mm	Allen Bolt M4x12mm
011174	Atemluft Filterpatrone 0,69 Liter	Filter Cartridge 0.69 ltr.
012492	Filtergehäuse kompl. mit DHRV, 0,98 Ltr	Filter housing c/w PMNRV 0.98L
012494	Filtergehäuse kompl. mit DHRV, 0,69 Ltr	Filter housing c/w PMNRV 0.69L

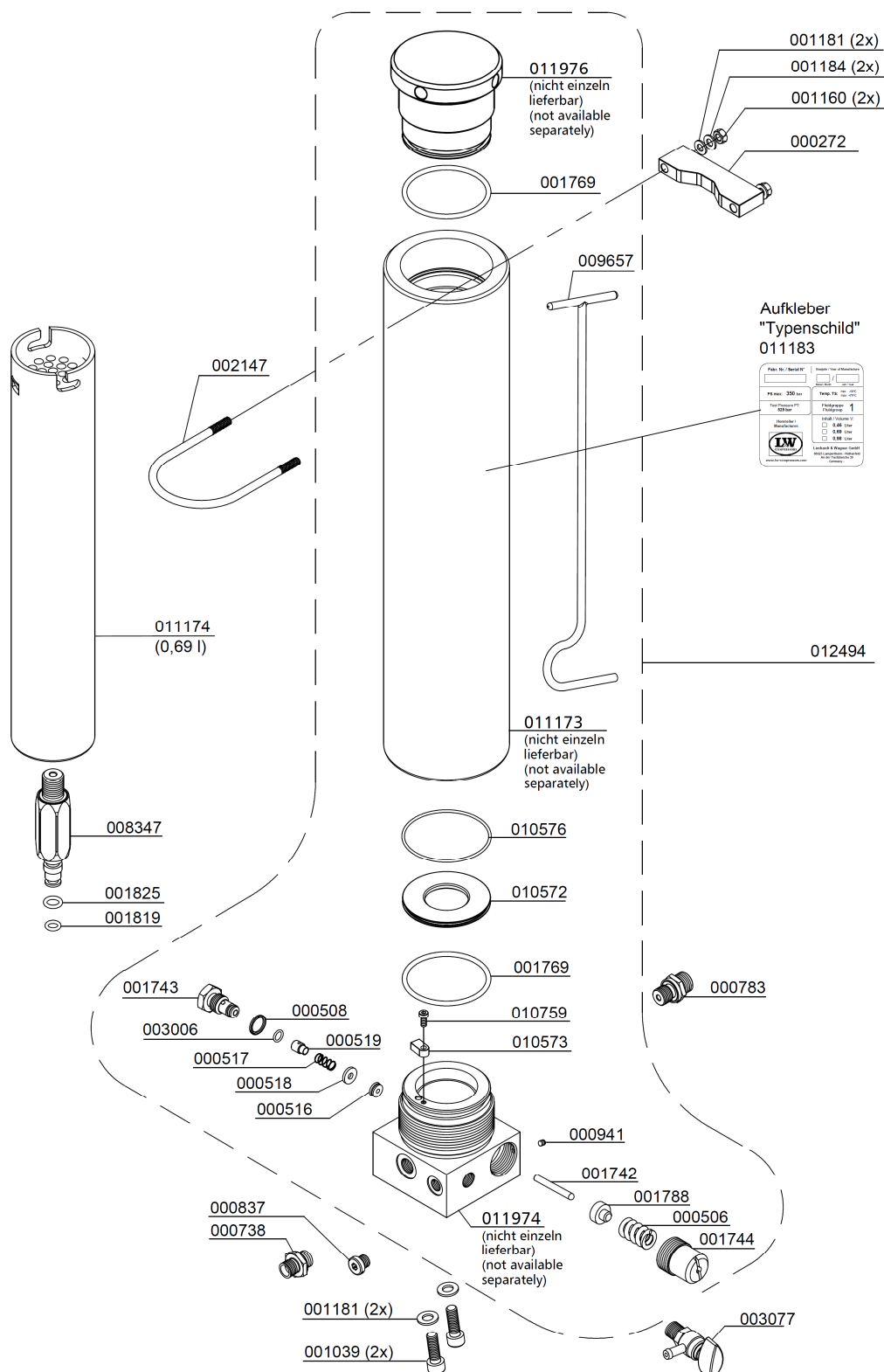
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### Nicht einzeln lieferbar / not available separatly

Best.-Nr. / Order No.	Benennung	Description
010575	Druckbehälterrohr, Ø95x470mm	Tube Filter Housing Ø95x470mm
011173	Druckbehälterrohr, Ø95x325mm	Tube Filter Housing Ø95x325mm
011974	Filtersockel, (Filtergehäuse)	Base Filter Housing
011976	Obere Verschlusschraube Filtergehäuse	Plug Filter Housing

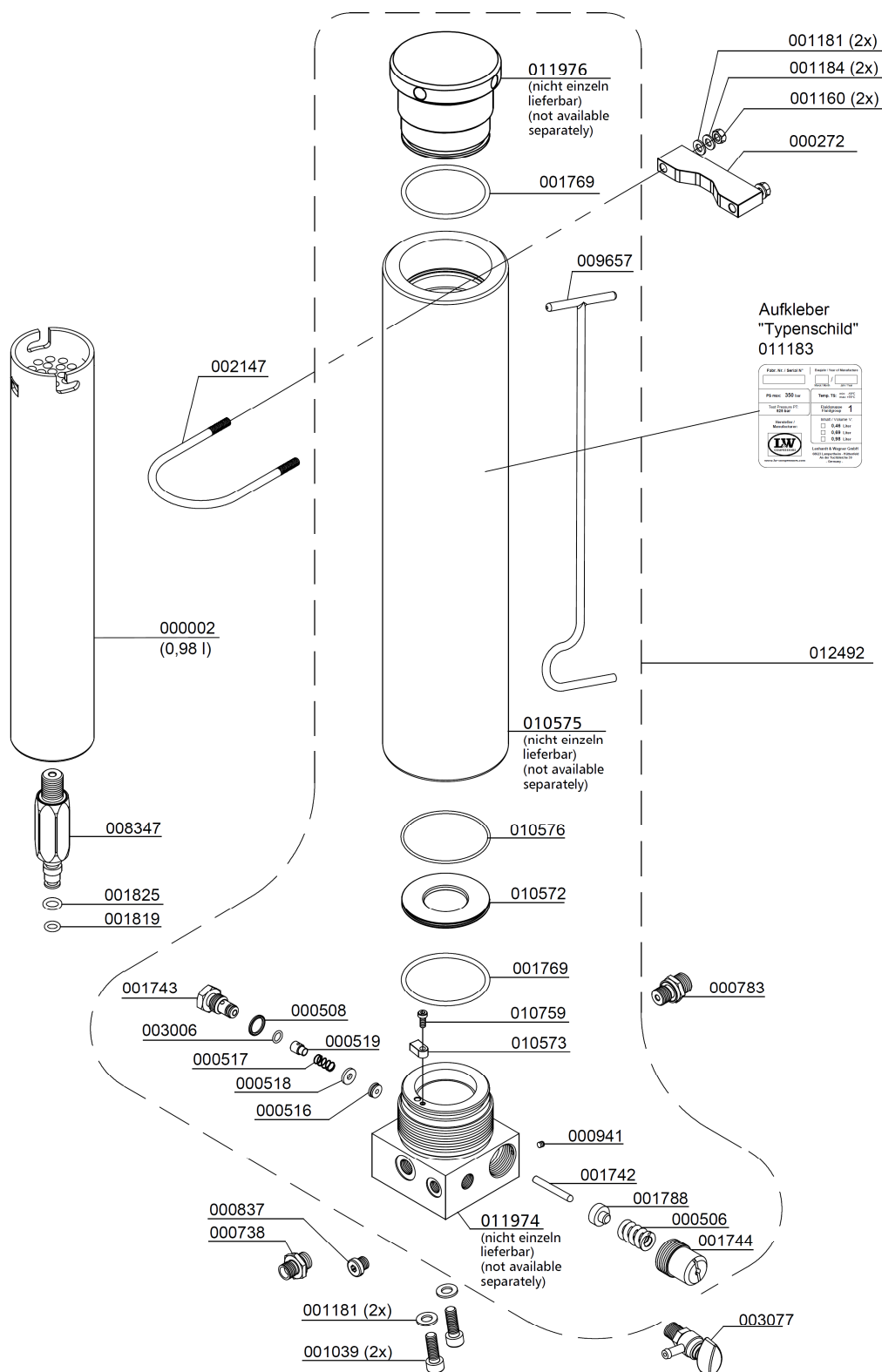
## DETAILANSICHT / DETAILED VIEW

### Endfiltergehäuse 0,69 l / 0,98 l / Final filter housing 0,98 ltr / 0,98 ltr



## DETAILANSICHT / DETAILED VIEW

**Endfiltergehäuse 0,69 l / 0,98 l / Final filter housing 0,98 ltr / 0,98 ltr**



## ERSATZTEILLISTE / SPARE PART LIST

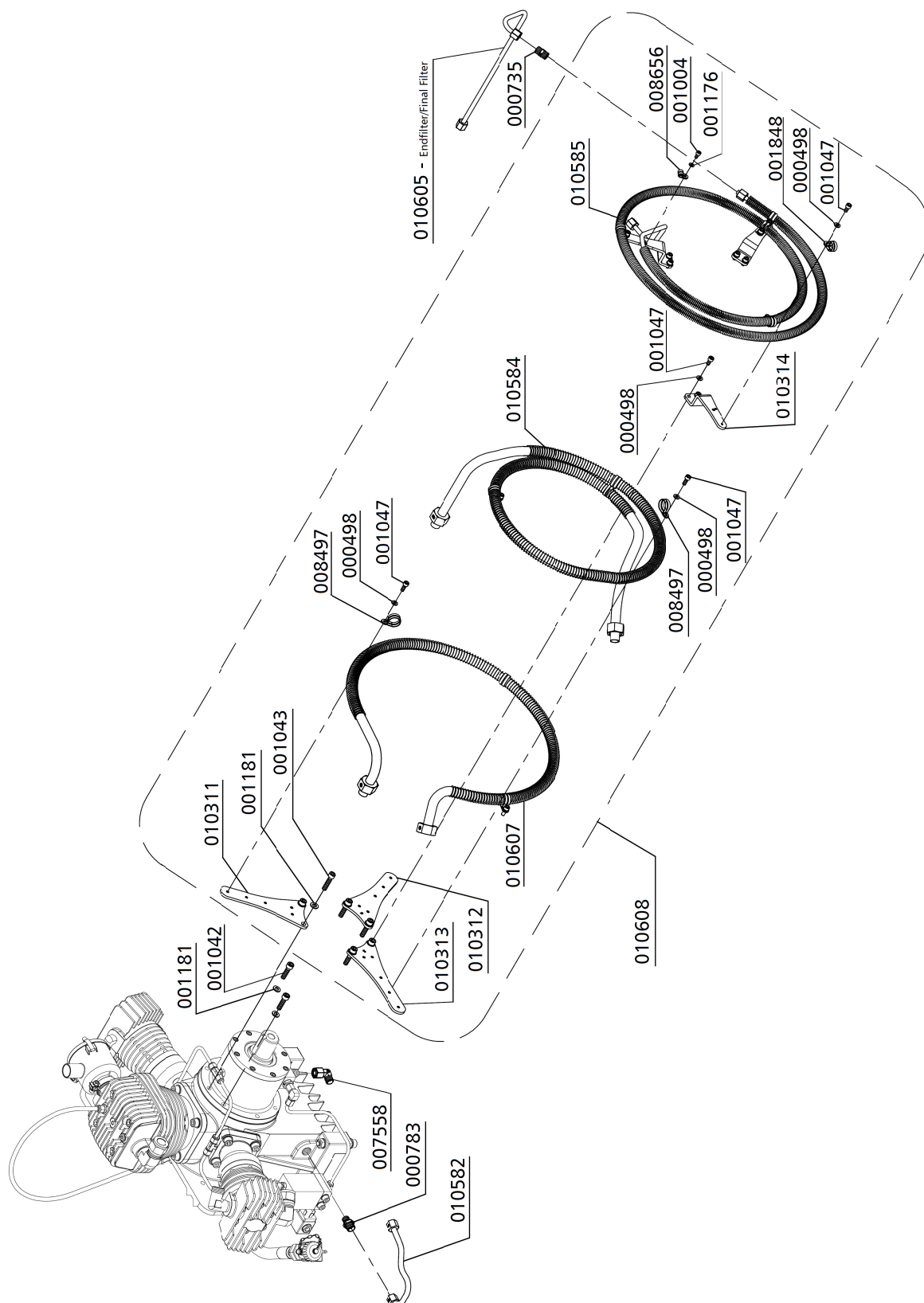
### Kühlrohre / Cooling Pipes

Best.-Nr. / Order No.	Benennung	Description
000498	U-Scheibe A6	Washer A6
000735	Verschraubung G08LCFX	Connection
000783	Verschraubung GE10L - R1/4"	Straight Connection
001004	Zylinderschraube M5x10mm DIN912	Allen Screw
001042	Zylinderschraube M8x30mm DIN912	Allen Screw
001043	Zylinderschraube M8x35mm DIN912	Allen Screw
001047	Zylinderschraube M6x12mm DIN912	Allen Bolt
001176	U-Scheibe A5	Washer A5
001181	U-Scheibe A8	Washer A8
001848	Rohrschelle (Ø15-18mm)	Pipe Clamp, 8mm Finned Pipe
007558	Verschraubung EW 10L	Connection
008497	Rohrschelle Ø21 - 12 breit	Pipe Clamp
008656	Rohrschelle Ø8mm	P-Clip
010311	Kühlerhalterung 1.&2.Stufe - gerade(1)	Holder Cooler 1st & 2nd Stage
010312	Kühlerhalterung 1.&2.Stufe - quer(2)	Holder Cooler 1st & 2nd Stage
010313	Kühlerhalterung 1.&2.Stufe - quer1(3)	Holder Cooler 1st & 2nd Stage
010314	Kühlerhalterung 3.Stufe	Holder Cooler 3rd Stage
010582	Ölansaugrohr, Ø10mm	Oil Intake Pipe, Ø10mm
010583	Kühler 1.Stufe, Ø18mm CU-Rippenrohr	Cooler 1st Stage
010584	Kühler 2.Stufe, Ø18mm CU-Rippenrohr	Cooler 2nd Stage
010585	Kühler 3.Stufe, Ø8mm VA-Rippenrohr	Cooler 3rd Stage
010605	Rohrleitung Ø8mm, mit M. & S.	Pipe Ø8mm
010606	Kühler LW 280, komplett	Cooler LW 280, complete
010749	Rohrleitung Ø8mm, mit M. & S.	Pipe Ø8mm

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## DETAILANSICHT / DETAILED VIEW

### Kühlrohre / Cooling Pipes





## ERSATZTEILLISTE / SPARE PART LIST

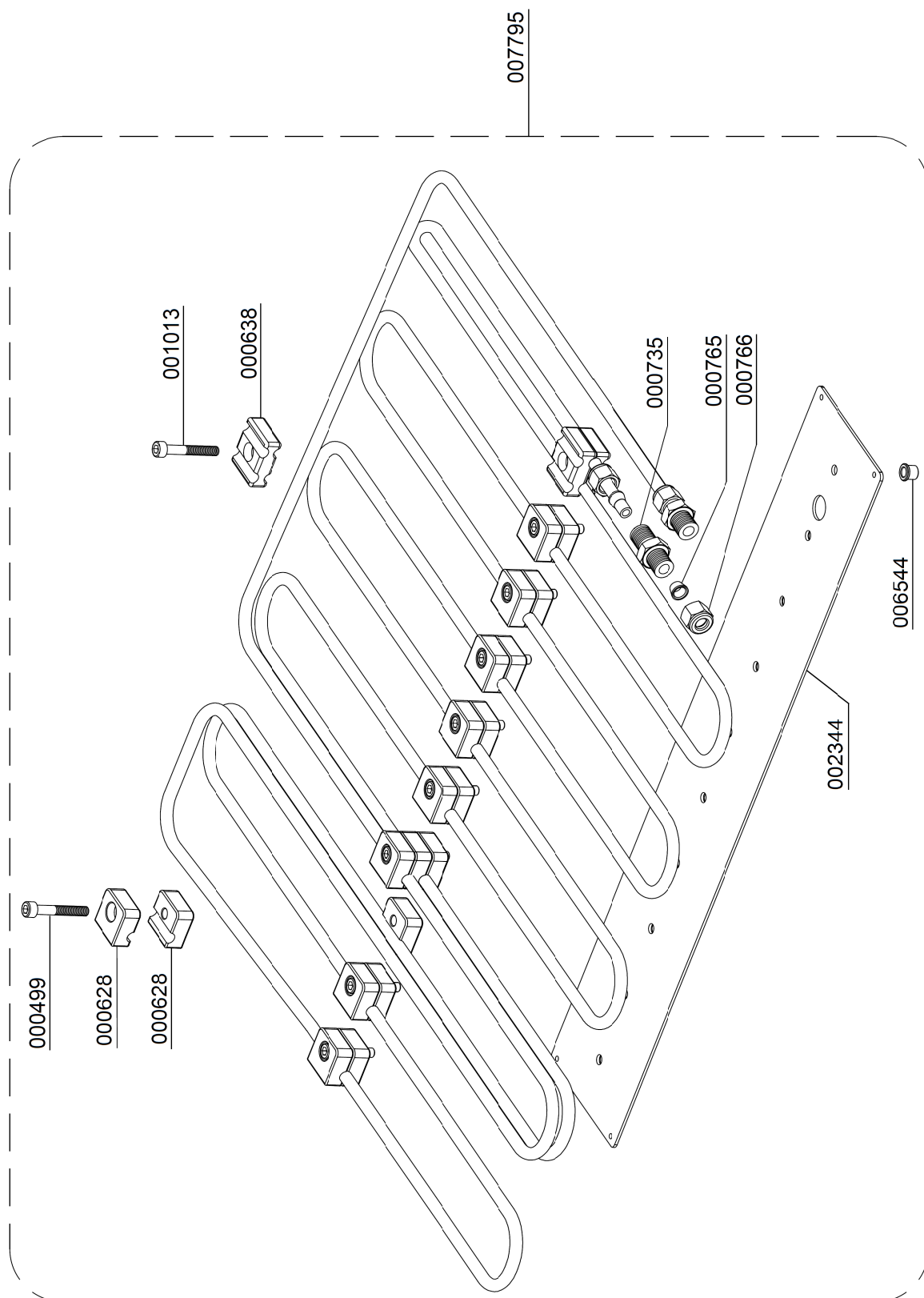
### Zusatzkühler / Additional Cooler

Best.-Nr. / Order No.	Benennung	Description
000499	Zylinderschraube M6x55mm DIN912	Bolt
000628	Einfachschelle 1 x 8mm 1 Paar	Pipe Clamp 1x8mm 1pair PVC
000638	Doppelschelle 2 x 8 mm 1 Paar	Pipe Clamp 2x8mm - 1 pair
000735	Verschraubung 000735	Connection
000765	Schneidring	Olive Seal
000766	Überwurfmutter 08 L M08LCFX	Nut
001013	Zylinderschraube M6x45mm DIN912	Allen Bolt
002344	Kühlrohr-Halteplatte	Plate
006544	Nietröllchen	Spacer for threaded Rivet
007795	Zusatzkühler, 3. Stufe, kompl.	Additional cooler

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## DETAILANSICHT / DETAILED VIEW

### Zusatzkühler / Additional Cooler



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## ERSATZTEILLISTE / SPARE PART LIST

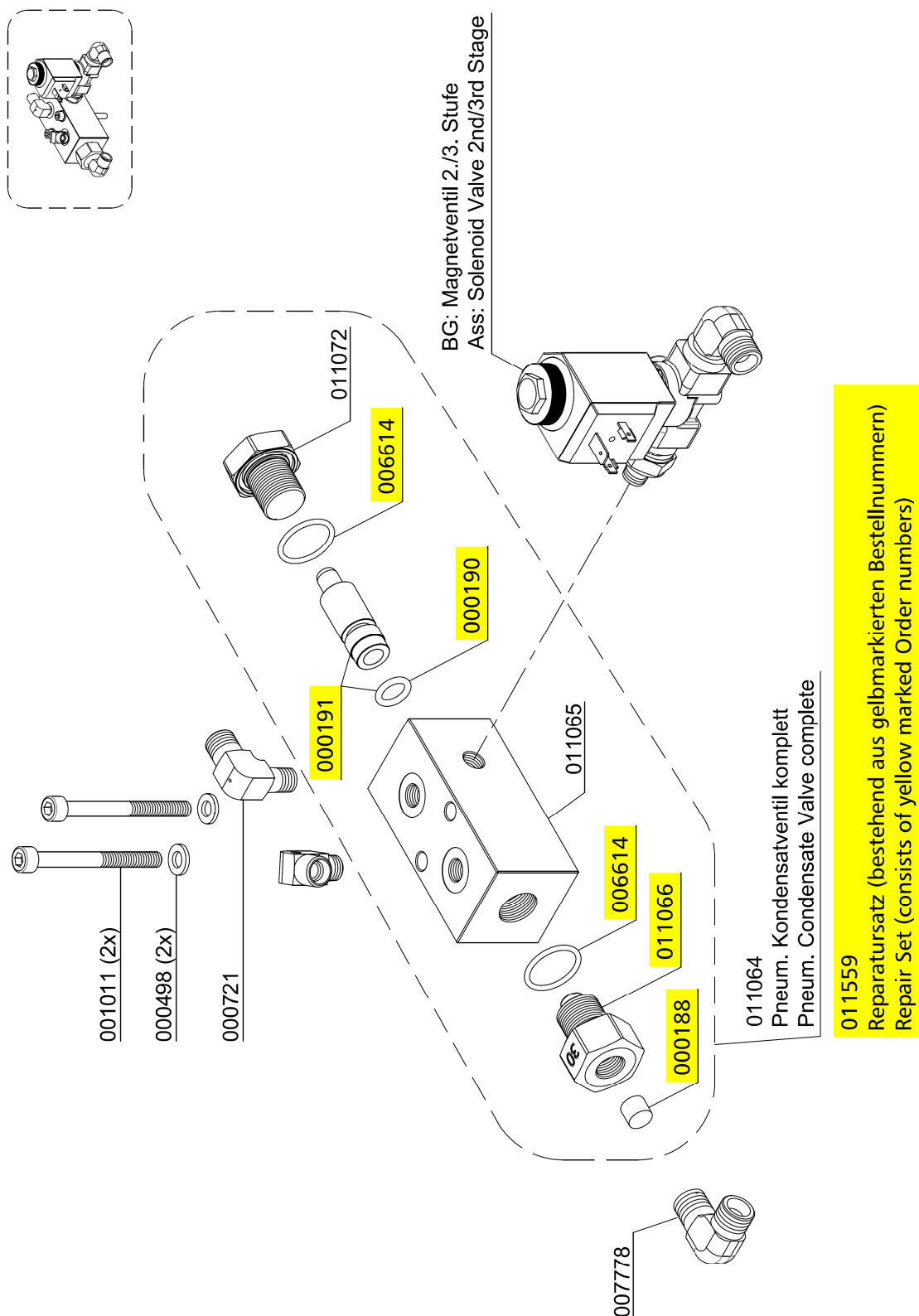
### Pneum. Kondensat-Ablassventil - Pneum. Condensate Valve

Best.-Nr. / Order No.	Benennung	Description
000188	Sinterfilter, pneum. Kondensatventil	Sintered Filter
000190	O-Ring Pneumatisches Kondensatventil	O-Ring
000191	Steuerkolben, pneum. Kondensatventil	Piston
000498	U-Scheibe A6	Washer A6
000721	Winkelverschraubung WE06LRCTX	Elbow connection
000738	Gerade Verschraubung GE08LRCTX	Straight Connection
001011	Zylinderschraube M6x60	Allen Bolt
006614	O-Ring 6-kant Stopfen Kondensatventil	O-Ring 20x2 NBR90
011064	Pneum. Kondensatablaßventil (ab 06/2019)	Pneumatic Condensate Valve
011065	Gehäuse, pneum. Kondensatventil	Housing PCV
011066	Düsenschraube, pneum. Kondensatventil	Inlet Jet Screw, type "30"
011072	Verschlußstopfen, pneum. Kondensatventil	Plug for 011064
011559	Reparatursatz pneum. Kondensatventil	Repair Kit Condensate Valve

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## DETAILANSICHT / DETAILED VIEW

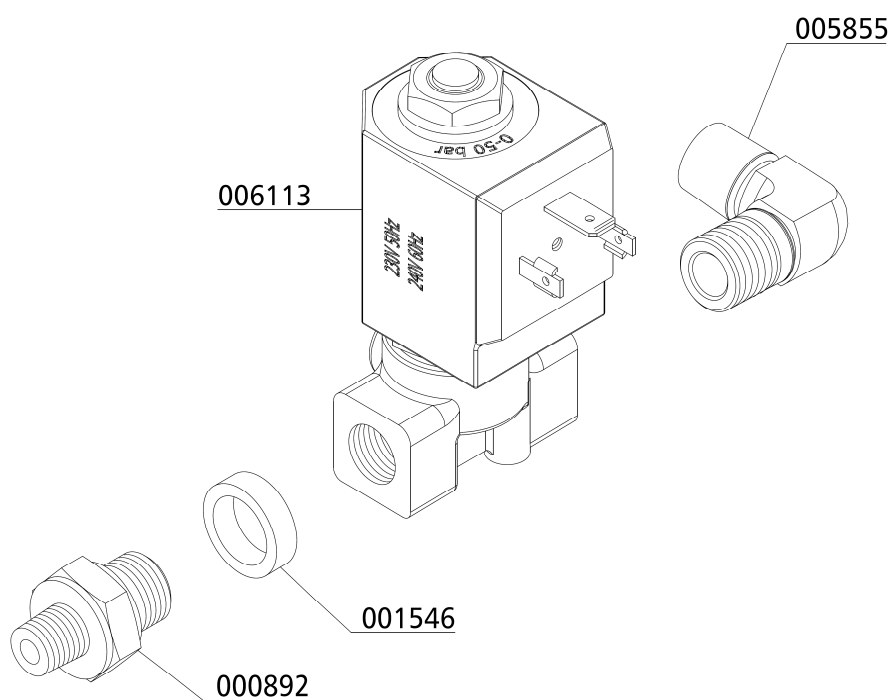
### Pneum. Kondensat-Ablassventil / Pneum. Condensate Valve



## ERSATZTEILLISTE / SPARE PART LIST

### Magnetventil 2. und 3. Stufe / Solenoid Valve 2nd and 3rd Stage

Best.-Nr. / Order No.	Benennung	Description
000892	Doppelnippel, G1/8"-1/4", 4F3MK4S	Double Nipple
001546	Aludichtring für Magnetventile G1/4"	Alloy Seal Ring for G1/4"
005855	Winkeleinschraubverschraubung 8 mm	Elbow Hose Connection 8 mm
006113	Magnetventil 0-55 bar	Solenoid 0-55 bar



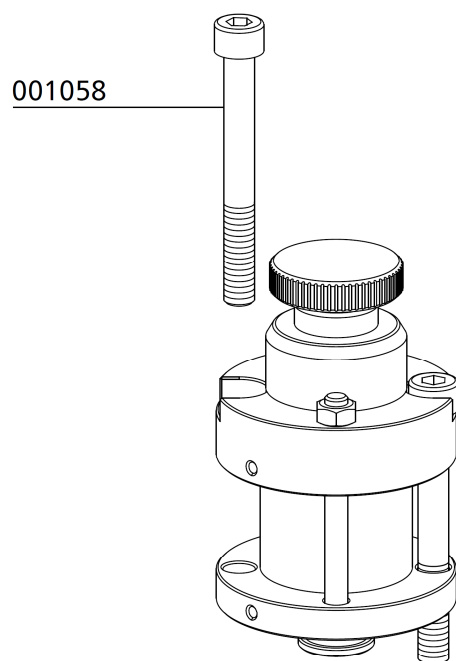
## ERSATZTEILLISTE / SPARE PART LIST

### Sicherheitsventil / Safety Valve

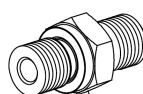
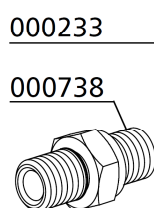
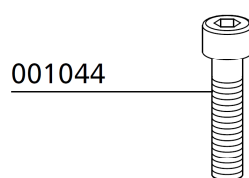
Best.-Nr. / Order No.	Benennung	Description
000233	Sockel für Sicherheitsventil mit TÜV/CE	Base f. Safety Valve TÜV
000553	TÜV Sicherheitsventil 225 bar	Safety Valve TÜV 225 bar
000554	TÜV Sicherheitsventil 250 bar	Safety Valve TÜV 250 bar
000555	TÜV Sicherheitsventil 300 bar	Safety Valve TÜV 300 bar
000556	TÜV Sicherheitsventil 330 bar	Safety Valve TÜV 330 bar
000557	TÜV Sicherheitsventil 350 bar	Safety Valve TÜV 350 bar
000738	Verschraubung GE08LRFCX	Connection GE08LRFCX
001044	Zylinderschraube M8x40mm DIN912 8.8 ZN	Allen Screw M8x40mm DIN912 8.8 ZN
001058	Zylinderschraube M8x70mm DIN912 8.8 ZN	Allen Bolt M8x70mm DIN912 8.8 ZN
001158	Mutter M8 DIN934 ZN	Nut M8 DIN934 ZN
001181	Unterlegscheibe A8 DIN125 ZN	Washer A8 DIN125 ZN
001244	O-Ring 16 x 2 NBR70	O-Ring, flange safety valve 16 x 2 NBR70
001814	Sicherheitsventil - Bauteilgeprüft 225 bar	Safety Valve 225 bar
001815	Sicherheitsventil - Bauteilgeprüft 250 bar	Safety Valve 250 bar
001816	Sicherheitsventil - Bauteilgeprüft 330 bar	Safety Valve 330 bar
001817	Sicherheitsventil - Bauteilgeprüft 350 bar	Safety Valve m350 bar

## DETAILANSICHT / DETAILED VIEW

### Sicherheitsventil / Safety Valve



Druck	SV-Ventil mit CE-Prüfung	SV-Ventil mit TÜV-Prüfung
225 bar	001814	000553
250 bar	001815	000554
285/300 bar	-----	000555
330 bar	001816	000556
350 bar	001817	000557



## ERSATZTEILLISTE / SPARE PART LIST

### Baugruppe: Ansaugschlauch / Intake Hose

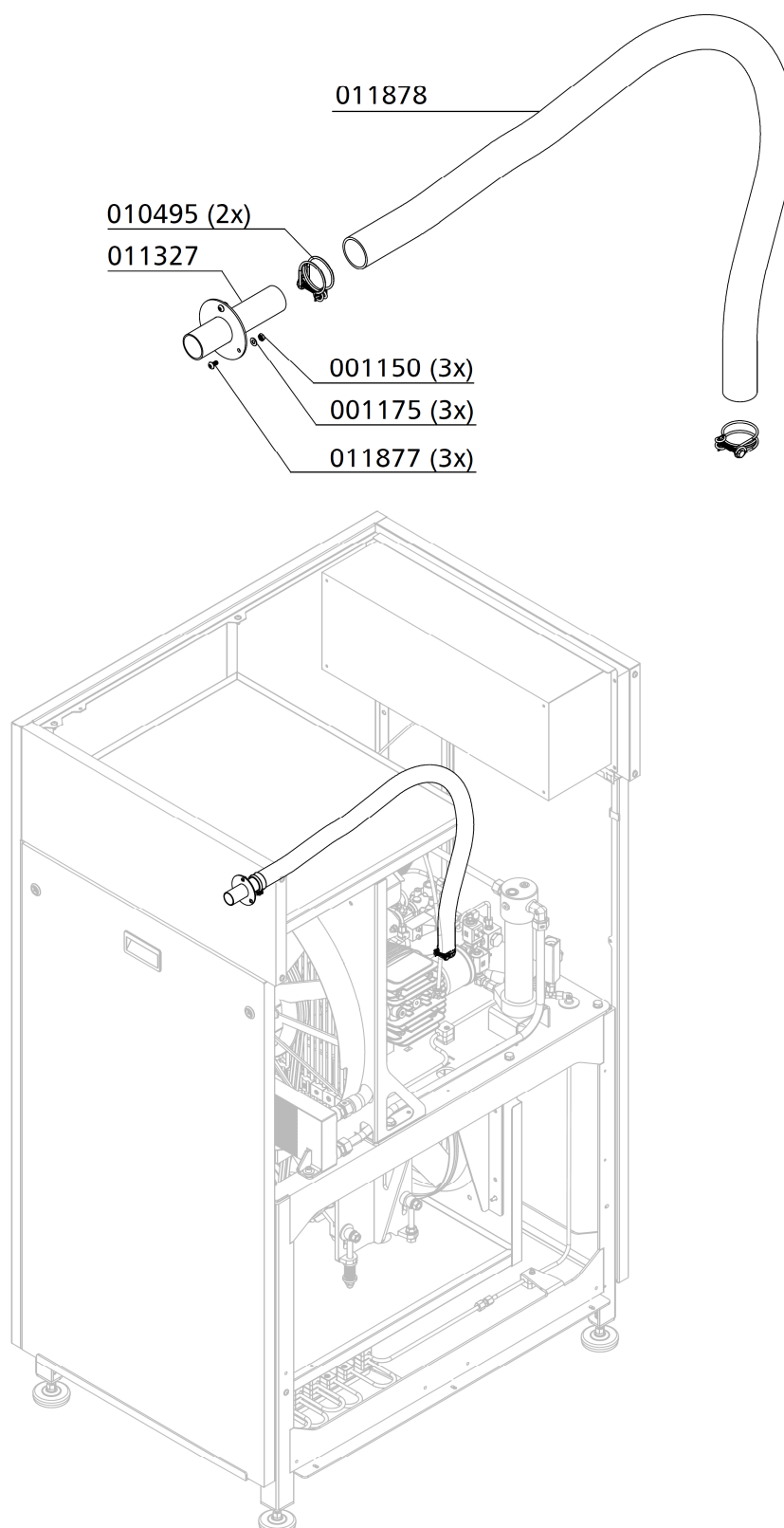
Best.-Nr. / Order No.	Benennung	Description
001150	Mutter M4 DIN934 ZN	Nut M4 DIN934 ZN
001175	U-Scheibe A4 DIN125 ZN	Washer A4 DIN125 ZN
010495	Drahtschlauchschelle 33-37mm	Wire Hose Clamp 33-37mm
011327	Ansaugstutzen	Intake Hose Adapter
011877	Linsenflanschschraube mit Innensechskant, M4x12 mm, DIN 7380F, 10.9	Flange Button Head Screw, M4x12 mm, DIN 7380F, 10.9
011878	Ansaugschlauch (InnenØ 32mm), l=650mm	Intake Hose (innerØ 32mm), l=650mm
011879	Ansaugschlauch (InnenØ 32mm), l=1200mm	Intake Hose (innerØ 32mm), l=1200mm

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## DETAILANSICHT / DETAILED VIEW

### Ansaugschlauch / Intake Hose

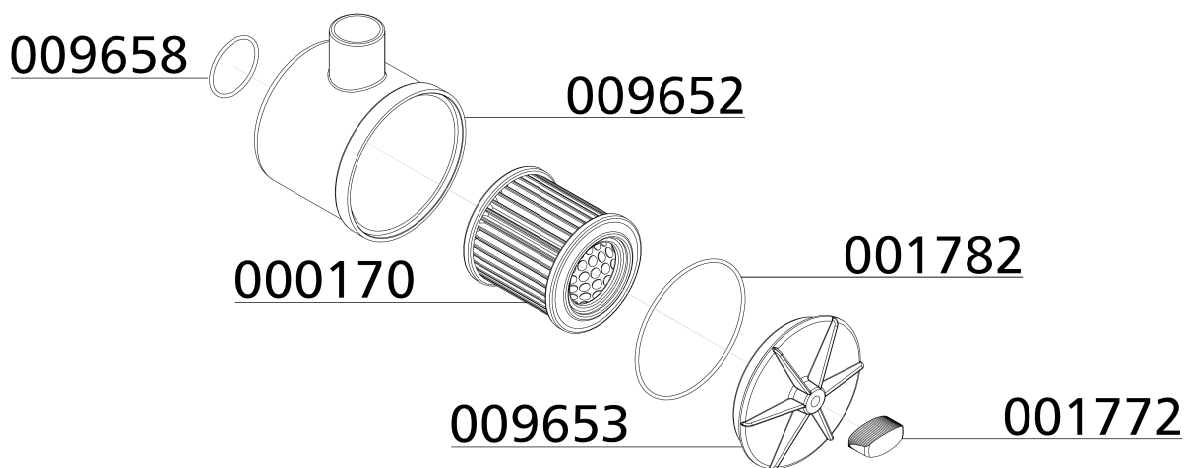


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## ERSATZTEILLISTE / SPARE PART LIST

### Ansaugfilter / Intake Filter

Best.-Nr. / Order No.	Benennung	Description
000170	Ansaugfilterpatrone	Air Intake Filter Cartridge
001772	Flügelmutter, PVC-schwarz	Winged Nut, PVC black
001782	O-Ring, Ansaugfiltergehäuse 80 x 2 NBR70	O-Ring, Intake Filter Housing
009652	Gehäuse für Ansaugfilter	Intake Filter Housing
009653	Deckel für Ansaugfilter	Cover Intake filter housing
009658	O-Ring, 33x2 NBR70	O-Ring



## ERSATZTEILLISTE / SPARE PART LIST

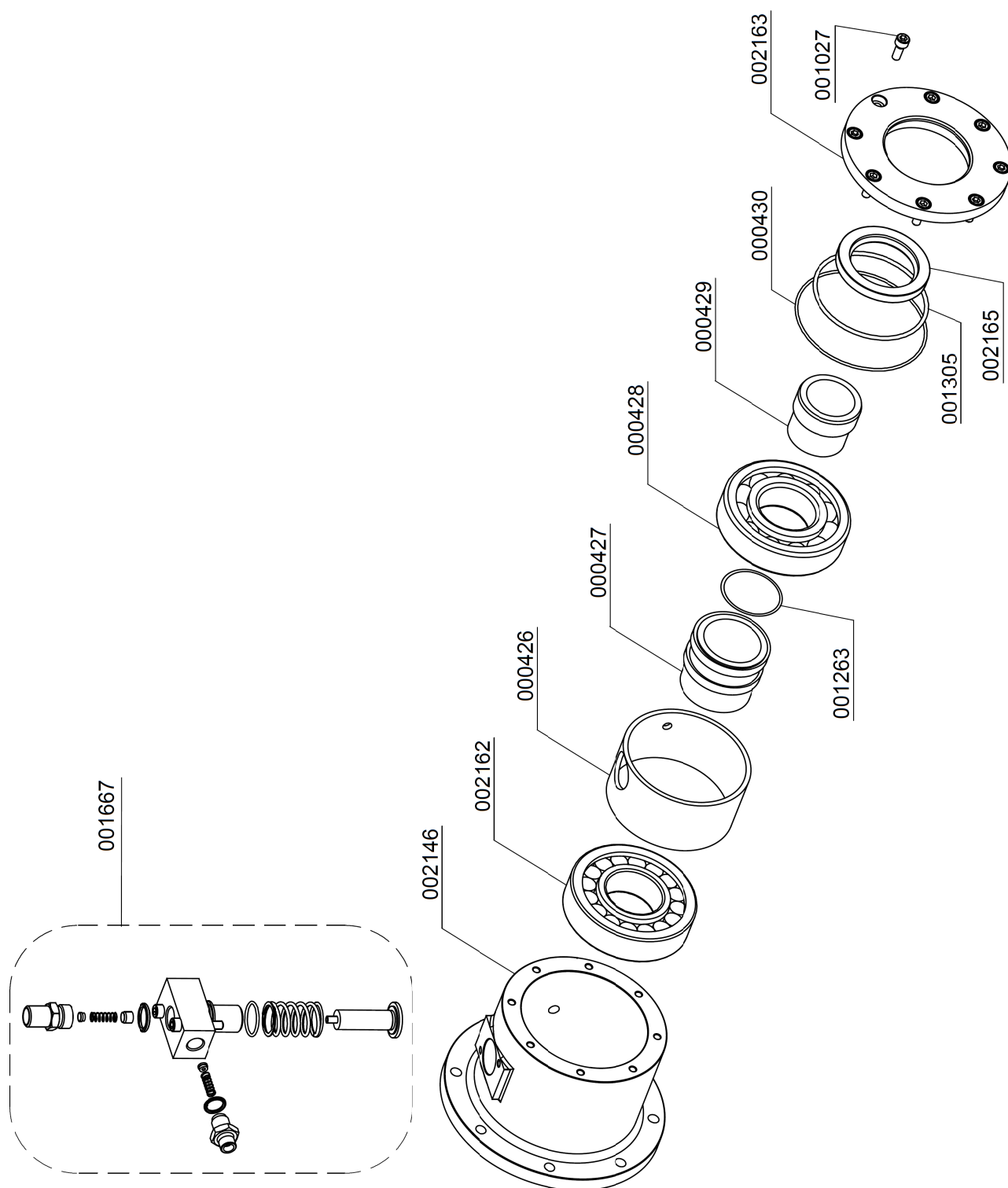
### Ölpumpe / Oil Pump

Best.-Nr. / Order No.	Benennung	Description
000426	Distanzbuchse, ( Hauptlager )	Spacer Tube
000427	Nocke, ( Hauptlager )	Cam Bush
000428	Hauptlager, ( Kugellager )	Main Ball Bearing
000429	Buchse für Wellendichtring	Sleeve for Seal Ring
000430	O-Ring, 100 x 2 NBR70	O-Ring
001027	Zylinderschraube, M6x30mm	Allen Bolt
001263	O-Ring, 38 x 2 NBR70	O-Ring
001305	O-Ring, 85 x 3 NBR70	O-Ring Viton
001667	Ölpumpe kompl.	Oil Pump, compl. Assembly
002146	Lagerflansch	Bearing flange
002162	Hauptlager	Main bearing
002163	Simmerringdeckel	Cover Shaft Seal
002165	Radial-Wellendichtring	Radial shaft seal

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## DETAILANSICHT / DETAILED VIEW

### Ölpumpe / Oil Pump



## ERSATZTEILLISTE / SPARE PART LIST

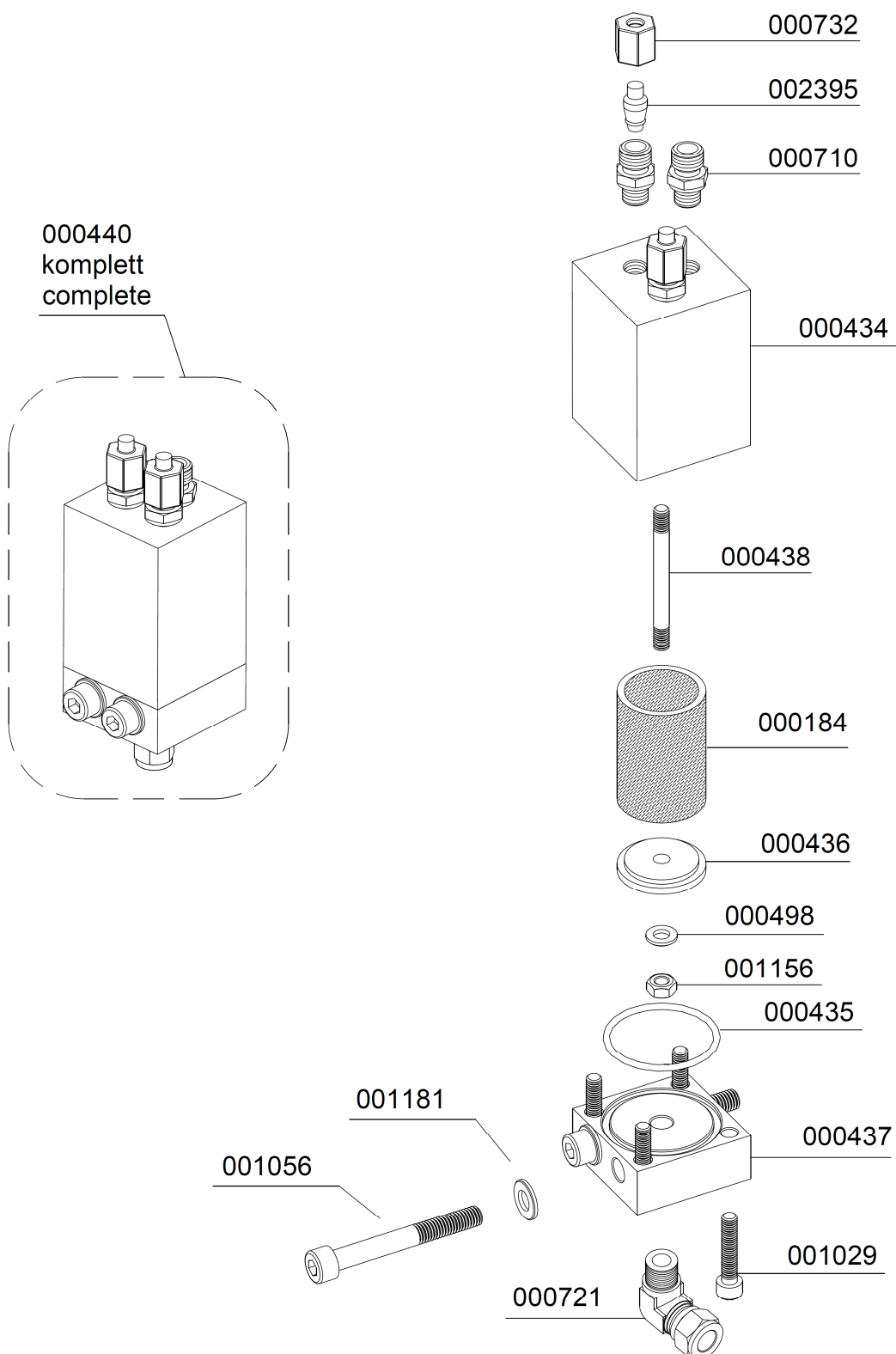
### Ölfilter / Oil Filter

Best.-Nr. / Order No.	Benennung	Description
000184	Sinterfilter Wasserabscheider	Siltered Filter, Oil Filter
000434	Gehäuse (Ölfiltergehäuse)	Body Oil Filter Housing
000435	O-Ring, 40 x 2,5 NBR70, Ölfiltergehäuse	O-Ring
000436	Filterscheibe Ölfiltergehäuse	Filter Disk (oil filter assy)
000437	Filterdeckel Ölfiltergehäuse	Filter Cover (oil filter assy)
000438	Stiftschraube Ölfiltergehäuse	Threaded Bolt, oil filter assy
000440	Ölfilter kompl.	Oil Filter Unit LW 280
000498	U-Scheibe A6	Washer A6
000710	Verschraubung, GE06L	Connection w/o nut& olive seal
000721	Verschraubung, WE06LRCFX	Connection
000732	Überwurfmutter 6L	Nut 6L
001029	Zylinderschraube, M6x20mm	Allen Bolt
001056	Zylinderschraube, M8x60mm	Allen Bolt
001156	Stoppmutter, M6 DIN985 ZN	Lock Nut M6
001181	U-Scheibe A8	Washer A8
002395	Verschlusskegel 06mm	Locking cone 06mm

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## DETAILANSICHT / DETAILED VIEW

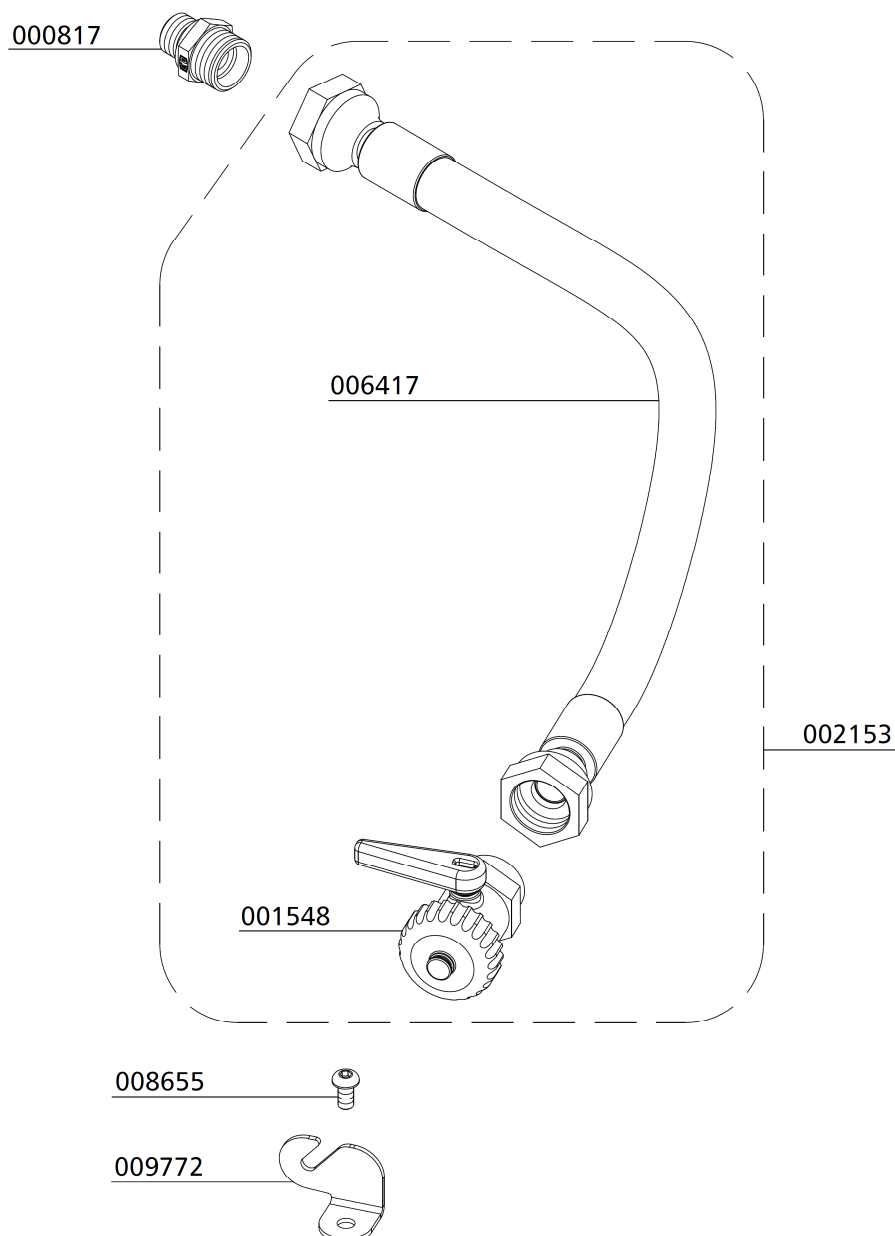
### Ölfilter / Oil Filter



## ERSATZTEILLISTE / SPARE PART LIST

### Ölablassschlauch - Oil Drain Hose

Best.-Nr. / Order No.	Benennung	Description
000817	Verschraubung, GE15LR3/8CFX	Connection
001548	Ölablassventil (Kugelhahn)	Oil Drain Valve - ball valve
002153	Ölablassschlauch inkl. Kugelhahn	Oil drain hose c/w ball valve
006417	Ölablassschlauch	Oil drain hose
008655	Linsenflanschschraube mit Innensechskant, M6x12 mm	Flange Button Head Screw
009772	Halter Öl-Ablassschlauch	Holder Oil drain hose



## ERSATZTEILLISTE / SPARE PART LIST

### E-Motor / E-Motor

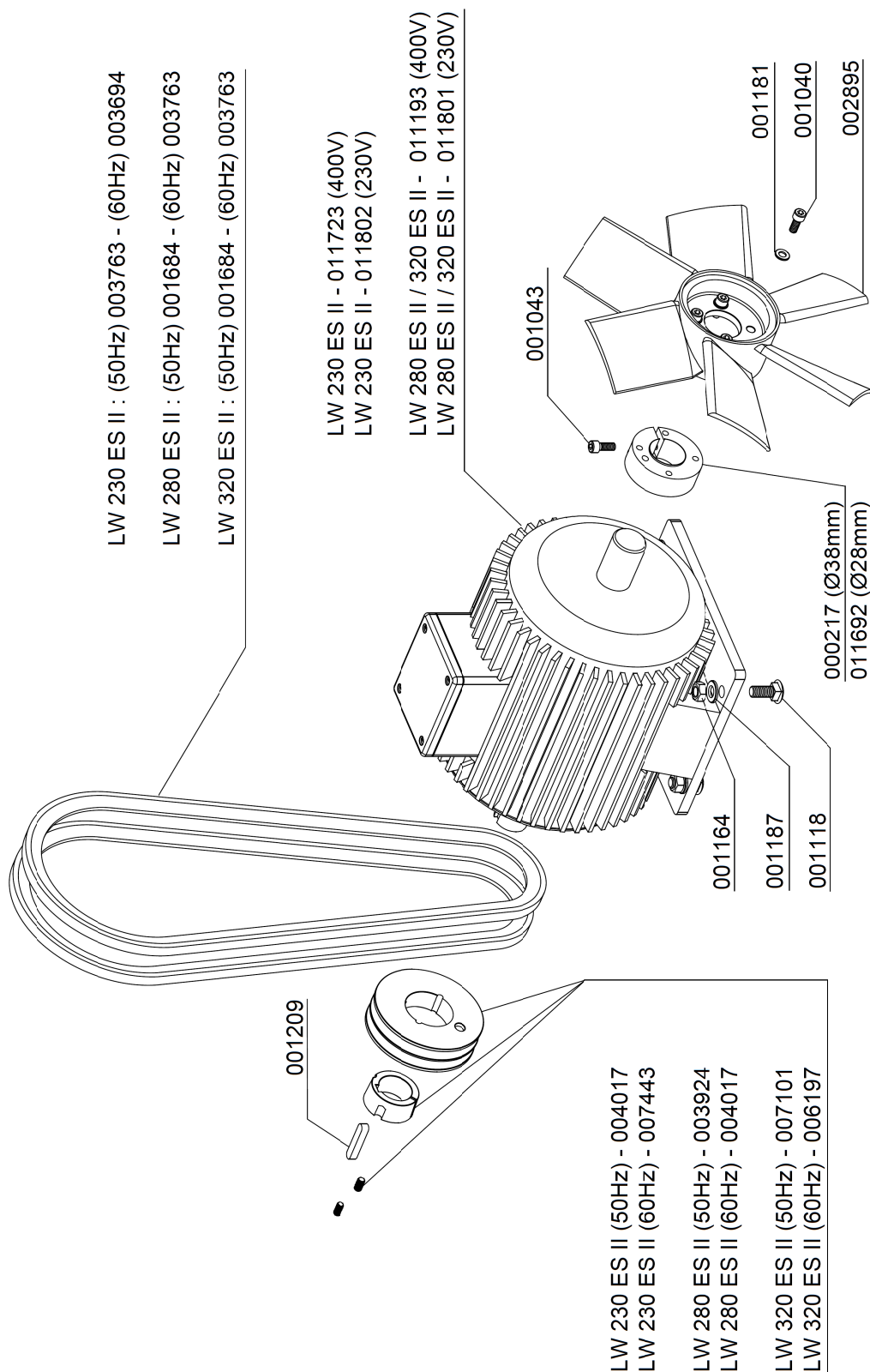
Best.-Nr. / Order No.	Benennung	Description
001040	Zylinderschraube, M8x20mm	Allen Screw
001044	Zylinderschraube, M8x40mm	Allen Screw
001118	Schlossschraube	Carriage Screw
001164	Stopfmutter, M10 DIN985 ZN	Lock Nut M10
001181	U-Scheibe A8	Washer A8
001187	U-Scheibe A10	Washer A10
001209	Passfeder, A10X8X45mm	Woodruff Key
001684	Keilriemen, SPA 1457 50Hz	V-Belt
002895	Zusatzventilator Silent	Additional Fan SILENT
003763	Keilriemen , SPA 1435 50Hz	V-Belt
003924	Keilriemenscheibe	V-belt pulley
004017	Keilriemenscheibe Alu	V-belt pulley alloy
006197	Riemenscheibe	Pulley c/w bushing
007101	Keilriemenscheibe inkl. Spannbuchse	V-belt pulley for motor 7.5 kW
011193	Antriebsmotor 7,5kW, 400V, 50/60Hz, IE3	Motor 7,5kW, 400V, 50/60Hz, IE3
011692	Ventilatorflansch, Zusatzlüfter, Ø28,2mm	Cooling Fan Adapter Flange, Ø28.2mm
011801	Antriebsmotor 7,5kW, 230V, 50/60Hz, IE3	Motor 7.5kW, 230V, 50/60Hz, IE3

C



## DETAILANSICHT / DETAILED VIEW

### E-Motor / E-Motor



## ERSATZTEILLISTE / SPARE PART LIST

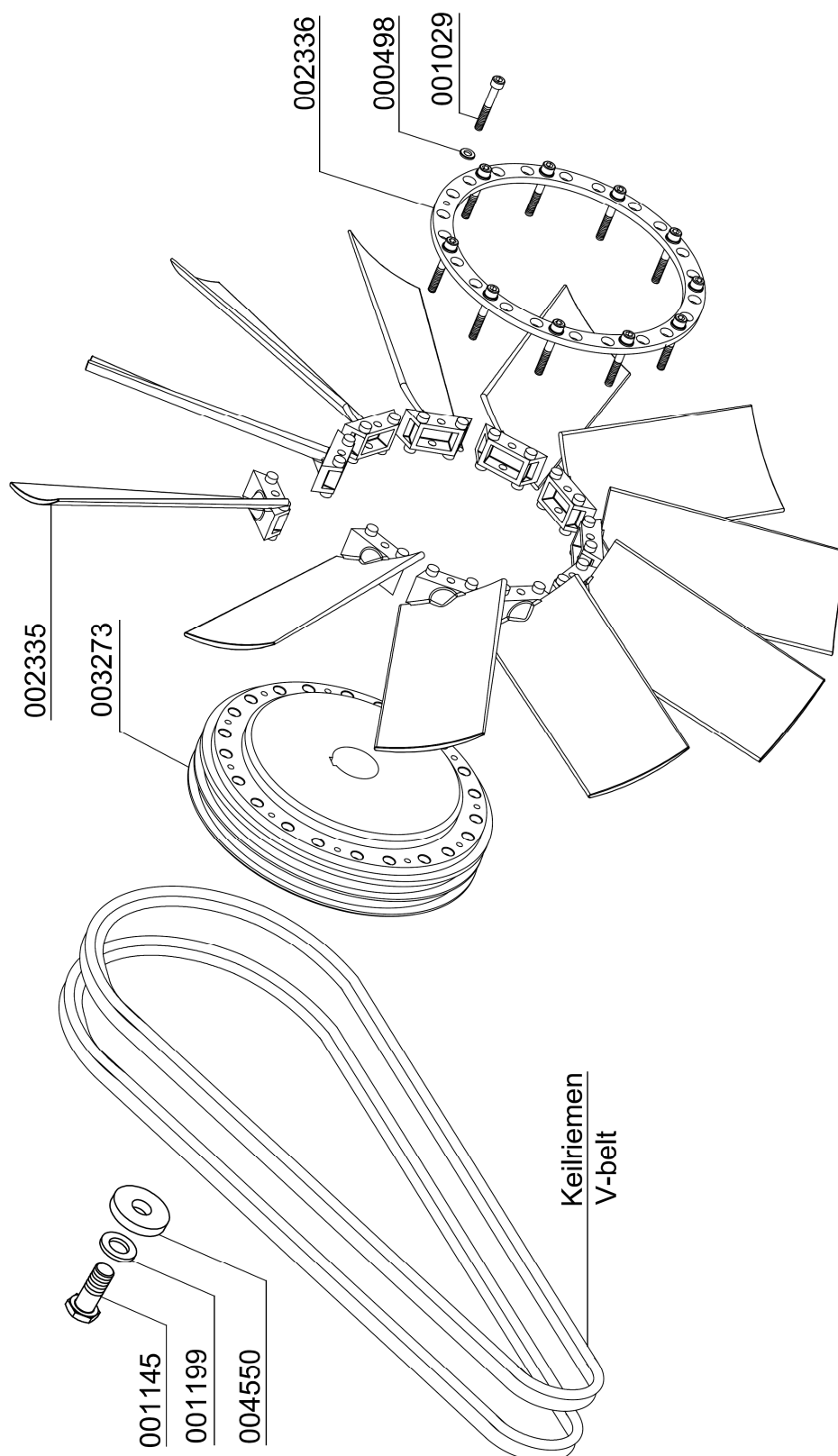
### Lüfterrad / Fan Wheel

Best.-Nr. / Order No.	Benennung	Description
000498	U-Scheibe A6	Washer A6
001029	Zylinderschraube, M6x20mm	Allen Bolt
001145	6-kant Schraube, M16x40mm	Hexagon Screw
001199	U-Scheibe A17	Washer A17
002335	Ventilatorflügelblatt, schwarz	Fan blade, black, new version
002336	Haltering Ventilatorflügel	Fan blade holder
003273	Schwungrad, inkl. Schrauben & Haltering	Flywheel c/w bolts & clamping
004550	Alu-Scheibe Schwungrad	Washer, fly wheel

C

## DETAILANSICHT / DETAILED VIEW

### Lüfterrad / Fan Wheel



C



# ATTACHMENT

E

**Lenhardt & Wagner GmbH**

**An der Tuchbleiche 39  
D-68623 Lampertheim – Hüttenfeld**

[www.lw-compressors.com](http://www.lw-compressors.com)



## Operating Instruction

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### Safety valve

**Typ:**

**SiV2 BKZ TÜV.SV.19-1140.5.G.V.P CE 0091 AlMgSi1 F31 1100\* Lenhardt & Wagner**

<b>Set pressure:</b>	see mark (hand wheel on top of valve)
<b>Maximum outflow:</b>	Set pressure 100-159 bar: 750 l / min Set pressure 160-350 bar: 1.100 l / min
<b>Suitable media:</b>	Media-resistant, non-corrosive gases

The safety valve is used for protection of pressurized components, eg pipelines, pressure vessels, or the compressor itself.

The hand wheel on the top of the safety valve is marked with the adjusted set pressure.



Safety valve with socket

- 1) Identification of set pressure
- 2) Seal
- 3) Fixing screws<sup>1</sup>
- 4) Venting screw (hand wheel)
- 5) Identification serial number
- 6) Socket for safety valve

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<sup>1</sup> The fixing screws M8 must be strength class 8.8 and meet the requirements of Merkblatt AD 2000 leaflet W7. Shaft length 70mm.

In order to prevent manipulation of the set pressure, all safety valves are factory fitted with a seal.

A safety valve on which the seal has been removed, must be returned to the manufacturer for repair / adjustment before further use.

In addition, the safety valve has a venting device (hand wheel).

When rotated clockwise, the safety valve and the filter housing of the final stage are completely vented.

During normal operation, the screw is unscrewed to the upper stop anticlockwise; an integrated safety ring prevents the screw from being removed.

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If a safety valve blows off, the system must be switched off immediately and the cause of the error, investigated.

There are two possible reasons:

1. The safety valve is defective and blows off before the set pressure.

In this case the safety valve should be submitted immediately to the manufacturer for repair or replaced with a new one.

2. The safety valve opens properly, the problem is on the system.

A constant blowing of the safety valve is not permitted, the sealing seat of the valve can be damaged. The error on the system must be detected and repaired before further filling operations.

The safety valve may only be used if it is ensured that the maximum flowrate of the system does not exceed the blow-off rate of the safety valve.

The safety valve may only be used with the approved media.

Repair work on compressors must only be performed by trained personnel.

### **Dismantling of the safety valve**

Ensure that on the safety valve is no pressure.

Loosen and remove the two M8 fixing bolts with a 6 mm Allen key.

The safety valve can now be removed by turning and simultaneously pulling out of the socket.

### **Mounting**

1. Clean the safety valve socket.

2. Oil the insert pin of the safety valve including the O-ring with 1 to 2 drops of oil.

3. Press the safety valve pin complete into the socket.

4. Fasten the safety valve with the two 8 mm allen screws into the socket  
(Tightening torque: 10 Nm)

5. Screw the venting screw (hand wheel) anticlockwise to its upper limit.

6. Start the System (Compressor), check installation for leaks and proper function.

**Manufacturer:** Lenhardt & Wagner GmbH  
An der Tuchbleiche 39  
D-68623 Lampertheim – Hüttenfeld

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**Note:**

*Only use safety valves which are in a technically perfect condition, for its intended purpose, safety and danger awareness, in compliance with the operating instructions!*

*Faults which could affect safety must be rectified immediately!*

**Notes:**

- The safety valve must be installed directly on the protected pressure vessel and / or the plant.
  - The safety valve must be installed in an upright position.
  - The flow area of the port must be greater than the valve opening.
  - Protect valve against splashes
- 

**Maintenance:**

- In accordance with current Pressure Equipment Directives, the safety valve must be periodically checked for operation and reliability.
- Refill annually lubricating oil:  
Oil filling position:  
Hole on the spacer (see arrow, Figure 1)
- Oil quantity: 5-10 drops



Figure 1: Position for oil refill

*To be used lubricating oil for the safety valve: L&W Article N°. 008500*

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## INFORMATION ON THE SERVICE LIFE OF L&W HIGH PRESSURE HOSES







## CONTENTS

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### **Testing hose lines**

An essential factor in ensuring operational safety when handling L&W compressors is the proper testing of the hose lines used.

Tests are necessary:

- After assembly and before commissioning the hose line.
- After accidents, changes (modifications) to the compressor system, longer periods of non-use and damage due to, for example, collisions or natural phenomena (extraordinary test).
- After carrying out repair work on the compressor system that could compromise safety.
- Recurrently at fixed, regular intervals.

The proprietor must determine the type, scope and deadlines for the tests according to his or her individual operating conditions and on the basis of a risk assessment. **The specifications and recommendations of the manufacturer must be observed.** The specifications made regarding type, scope and deadlines (as well as the replacement intervals) must be documented in writing as occupational health and safety measures.

The results of the tests must also be recorded, e.g. together with the test report of the machine, and kept at least until the next test.

The above-mentioned tests may only be carried out by persons who are qualified to do so and who are authorized by the company (employer).

### **Testing after assembly and before commissioning**

In the test after assembly and before commissioning, factors relating to assembly or factors that can only be evaluated on the fully assembled machine must be assessed.

The assembled hose lines must also be assessed.

Some test points can already be assessed during a visual inspection when the machine is switched off.

An overview of the recommended scope of testing for a visual inspection of hose lines is given in the appendix.

Further test points included in the test of hose lines before commissioning, require a functional test with the machine running.

A recommendation for the scope of testing is given in the appendix.

### **Recurring test**

Since hose lines are subject to influences that cause damage during operation and can lead to dangerous situations, they must be tested recurrently at fixed intervals. The aim of recurring tests is to detect and repair damage in good time.

The objective is to ensure that the system remains in a safe condition.

### **Procedure for hose lines found to be "defective"**

If defects are found during the testing of the hose line that impair the safe condition of the work equipment, these must be rectified immediately. If this is not possible, suitable measures must be taken to ensure that the machine cannot be used further before it is repaired. Defective hose lines must be replaced before the machine can be used further.

It is not permitted to repair or reassemble damaged hose lines with old, previously used parts!

If several hose lines are replaced at the same time, precautions must be taken to prevent mix-ups of the connections or the installation points.

### **Test intervals**

Deadlines for the recurring tests of the hose lines should already be set before commissioning.

Otherwise, there is a risk that work equipment will continue to be used or operated for too long without being tested.

The intervals between the recurring tests must be selected in such a way that deviations from the safe operating condition of work equipment can be detected and eliminated in good time.

The intervals for recurring tests specified here are guidelines and based on experience. Shorter test intervals may have to be specified on the basis of the risk assessment; special operating conditions; or according to the manufacturer's specific instructions in the machine operating manual. Longer test intervals may also be specified, provided that this is justifiable and tenable from a safety point of view. The determination of the test intervals should be documented.

Type of test	Recommended test intervals
Visual inspection	Before commissioning the system
Functional test	Annually with previous visual inspection

### **Persons qualified to test hose lines**

A qualified person is a person who, through his or her professional training, professional experience and recent professional activity, has the necessary specialist knowledge required for testing work equipment - in this case for testing hose lines.

These requirements are defined in the Technical Rules for Industrial Safety TRBS 1203

"Qualified persons - general requirements" fulfilled if:

- the qualified person has completed a professional training that enables his or her professional knowledge to be determined in a comprehensible manner, i.e. based on professional qualifications or comparable evidence. For the testing of hose lines, the person concerned must have completed a technical professional training or another technical qualification sufficient for the intended testing tasks. The object is to guarantee that the tests will be carried out properly.
- proof of practical use at work of the equipment to be tested as well as the associated professional experience is provided. The qualified person must be sufficiently familiar with the conditions that demand the performance of tests, such as the result of the risk assessment or observations during the working day.
- there is proof of recent professional activity in the area of the upcoming tests and appropriate further training. The qualified person must also have gained experience with regard to the tests to be performed or comparable tests. He or she must also have knowledge of the state of the art with regard to the work equipment or components to be tested as well as the hazards to be considered. This also includes knowledge of the relevant technical regulations and the updating of this knowledge, e.g. through participation in training courses/instruction.

The qualified person is not subject to any technical instruction during the course of his or her testing activity and must not be disadvantaged because of this.

Experts who have carried out tests on the hose lines up to now and who meet the three criteria mentioned above and who have familiarized themselves with the contents of the German Ordinance on Industrial Safety and Health and the changes associated with it are also considered qualified persons to whom the tests can continue to be assigned.

See also:

- ⇒ § 2 para. 7 of the German Ordinance on Industrial Safety and Health,
- ⇒ Technical Rules for Operational Safety TRBS 1203.



### **Replacing hose lines**

As a general rule, even when stored properly and subjected to permissible stress during use, all hose lines are subject to natural aging, which changes the material and composite properties and reduces the performance of the hose lines.

This limits the service life of a hose line and the operator must ensure that hose lines are replaced at appropriate intervals.

### **Immediate replacement of hose lines**

Hose lines must be replaced immediately in the event of the following defects:

- External visible damage to the hose line or fittings.
- Internal damage to the tube or the reinforcement.
- Leakage from the hose line or the fittings.
- Deformation of the hose line or the fittings.

**Service life of L&W high pressure hoses**

When determining the service life or the replacement interval of the individual hose lines, the concrete specifications and recommendations of the hose line or machine manufacturer must be observed. Furthermore, empirical values resulting from previous tests done under the prevailing operating conditions on site are also relevant.

Guideline values for recommended replacement intervals of hose lines which have proven themselves in practice are summarized below.

Hose line requirements	Recommended replacement intervals
Standard requirements	6 years (Service life including a maximum of 2 years storage time)
Increased requirements, e.g. due to - increased operating time, e.g. multi-shift operation, or short machine or pressure pulse cycle times - strong external and internal influences (due to the medium), which greatly reduce the service life of the hose line	2 years (service life)

The guideline given above for a replacement interval of six years for hose lines meeting normal requirements includes a maximum storage period of two years. The guideline value of two years for hose lines meeting increased requirements represents the maximum permissible service life.

A prolongation of the guideline values given above for replacement intervals is possible if

- appropriate test values and empirical values are available from the operator of the machine which permit safe continued use beyond the recommended maximum service period,
- a hazard or risk assessment, documented in writing, has been carried out by the operator, which also takes into account protective measures in the event of failure of hose lines, and
- tests for safe working conditions are carried out by qualified persons at appropriately set, if necessary reduced, intervals.

It must be ensured that the prolongation of the replacement intervals does not result in a dangerous situation that could injure employees or other persons.

If hose lines fail during operation or if damage or defects are frequently detected during the recurring tests, then, in addition to investigating the causes, the test and replacement intervals must be shortened.

## STORAGE

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### **Storing hose lines**

When storing hose lines, storage conditions must be aimed at minimizing the natural aging that occurs over time and the associated change in material and composite properties.

For this purpose, the following information must be provided:

- Store in a cool, dry and low-dust place.  
Low-dust storage can be achieved, for example, by wrapping the hoses in plastic film.
- Avoid direct sun or UV radiation.
- Shield from nearby heat sources.
- Avoid storage temperatures below -10 °C for elastomers.
- Do not use ozone-generating light fittings or electrical devices that may produce sparks in the immediate vicinity.  
(Ozone-generating light fittings are, for example, fluorescent light sources, mercury vapor lamps).

The most favorable storage conditions are temperatures between +15 °C and +25 °C, as well as a relative humidity below 65 %.

During storage, hose lines must not come into contact with substances that could cause damage, e.g. acids, alkalis, solvents. Penetration of ozone or other harmful air constituents can be prevented by sealing the ends or by wrapping the hoses in plastic film. They must be stored flat and free of tension.

The storage period for hose lines should not exceed two years.



## ANNEX



## ANNEX SCOPE OF TESTING; TEST CRITERIA

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### **Recommended scope of testing "visual inspection" (before initial commissioning or recommissioning)**

- Is all user information required for safe operation of the system available (e.g. flow chart, operating instructions)?
- Do the hose lines comply with the flow chart or parts list?
- Are there protective measures in place, such as pressure relief valves, for cases of unusually high pressure pulses or pressure amplifications?
- Are the hose lines marked with the name or abbreviation of the manufacturer, maximum permissible operating pressure, nominal diameter, quarter/year of manufacture?
- Are the hose lines installed in such a way that, in accordance with DIN 20 066
  - the natural position does not hinder movement?
  - turning or twisting of the hose is prevented, likewise tensile load caused by a line that is too short and a bending radii that is too small?
  - the hose is routed via a kink protector (if necessary on the connecting element)?
  - sufficient clearance prevents external mechanical influences or abrasion on the edges?
  - hose bridges prevent damage being caused by driving over the hose line?
  - hose guides (such as hose saddles and sufficiently wide hose brackets) protect loosely laid hose lines and
  - a heat shield protects against high temperature exposure?
- Are suitable protective measures, such as fixtures, safety gear or shielding provided for hose lines that, in the event of failure, pose a risk of whipping?  
A risk is to be assumed if persons are generally present in the immediate vicinity of the hose lines, for example.
- Do the hose lines of newly commissioned or re-commissioned machines already show signs of damage?
- Are the installed hose lines still within the storage/use period recommended by the relevant manufacturer?
- Are the hose lines free of paint?
- Are the hose lines free of chafe marks?
- Does the operating manual contain information on test intervals? If so, what?

#### Note:

The installed hose lines should not be made from used hoses or used press fittings that have already been in use as part of a hose assembly!



## ANNEX SCOPE OF TESTING; TEST CRITERIA

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### **Recommended scope of testing "Functional test" (before initial or recommissioning)**

Note:

Visual inspection must be carried out before the functional test

- All parts of the system must be tested at least at the maximum working pressure that could be achieved taking into account all intended applications:
  - Are the hose lines and connecting elements free of leakage?
  - Have all hose lines withstood the pressure?

Note:

The installed hose lines should not be made from used hoses or used press fittings which have already been in use as part of a hose assembly!