# INSTRUCTION MANUAL

# LW 200 E Nautic

# BREATHING AIR COMPRESSOR



#### **Technical Data**

Issue: 06/02

Type of Compressor:

LW 200 E - Nautic

Capacity:

200 l/min

Max. Pressure:

225 / 330 bar - 3200 / 4700 psi

Compressor rpm:

1760 min<sup>-1</sup>

**Number of Cylinders:** 

3

Ø Cylinder Bores:

75.5 / 28 / 13 mm

Stroke:

39 mm

**Drive Motor:** 

5.5 kW; 400 V; 50 Hz

Oil Capacity of Compressor:

0.95 litre

Tank Connection:

std. specification: 2 x DIN - INT as option

Dimensions:

length:

1030 mm

height:

730 mm

width:

500 mm

weight:

LW 200 E - *Nautic*: 127 Kg

Manufacturer:

Lenhardt & Wagner GmbH

An der Tuchbleiche 39

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Germany

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## SAFETY PRECAUTIONS

#### **General Remarks**

**CAUTION:** Do not open pressure loaded, unconnected filling- or block valves due to high risk of accident.

**CAUTION:** Always make sure that intake-air is free of toxic gases and exhaust fumes.

**CAUTION:** Use only filling hoses which are in perfect condition; special attention should be paid to the connecting fittings, check rubber jacket for damage. Immediately replace hoses in case of any faults.

**CAUTION:** All work on compressors must be carried out while unit is pluged off and depressurized.

#### Safety Regulations

Note the following orders for operating a compressor unit as a filling unit within Germany:

- a Druckbehälterverordnung (DruckbehV) vom 21.04.1989,
- b Technische Regeln Druckgase (TRG 400, 401,402, 730).

Note the following orders if a high-pressure compressor unit is used for industrial applications within Germany:

- c die gesetzlichen Unfallverhütungs-Vorschriften (UVV) der Berufsgenossenschaften:
  - UVV Verdichter (VBG 16)
  - UVV Druckbehälter(VBG 17)

If an industrial compressor unit is used as a filling device, regulations **a** & **b** must also be considered.

The manufacturer has payed attention to all the previous mentioned regulations - concerning the manufactur of high pressure compressors - all products are confirm with those regulations.

According to §10 Druckbehälterverordnung, appointed types of pressure tanks must be tested at given intervals:

- Pressure tanks of groups IV & V must be checked by an expert at intervals stated in paragraphs 4 to 9.
- Pressure tanks of groups II, III & IV must be checked by an expert, at intervals stated by the operators experience.
- Repeated checks consist in internal checks and pressure checks.
   Internal checks according to §1 must be complemented by pressure checks (or other suited checks) if they can not be carried out as desired. Pressure checks according to §1 must be substituted by anti-destructive test procedures, if they can not be carried out due to design features of the pressure tank.
- §9 Paragraph 9 is applied.

According to §15 Druckbehälterverordnung, a portable pressure tank should only be filled if:

- it is signed with: test sign, test date & date of next test
- the test date stated on the tank is still valid (see §23 DruckbehV for test intervals)
- it is free of faults which can affect operators or others (damaged valve etc.)

It is only allowed to fill compressed-air tanks - never fill oxygen tanks - By the use of different threads (DIN 477) it is not possible to connect oxygen bottles directly.

The use of adaptors is strictly prohibited!

#### According to TRG 402 - Operation of Filling Units -

#### 2. Employees and their Instruction

- 2.1 Filling devices should only be operated by persons which:
- are at least 18 years of age
- have the required knowledge
- do their work in expected good manner
- 2.2 Insignificant work can also be done by persons who do not have the experience stated at 2.1 item 1 & 2.1 item 2
- 2.3 All employees have to be trained prior any work and in adequate intervals at least once a year in reference to:
- Danger by handling with pressurized gases
- Safety precautions (especially TRG)
- Instructions in case of accidents, faults & damage
- Handling of safety- & fire-fighting equipment
- Operation & maintenance of filling devices, in reference to the instruction manual.
- 2.4 All necessary instructions of employees must be recorded (according to 2.3) and confirmed by signature.
- 2.5 Nummers 2.3 & 2.4 are also valid for short-time employees.

#### 3. Operation

- 3.1 There must be an instruction manual available for every filling unit. It should be easy to understand, and has to contain all safety relevant informations. Copies and translations should be available to the operator(s).
- 3.2 Especially dangerous work (repairs, maintenance etc.) which can not be listed in the instruction manual referring to 3.1, can only be done on

written order of the manufacturer or an authorized representative person.

#### 5. Filling

5.1 Pressure tanks can only be filled by the medium, to pressure, weight & capacity stated on its housing (see §15.2 DruckbehV).

#### 6. Measures after Filling

6.1 Checking pressure tanks for leaks.

All blocking devices and their connections have to be checked, after the filling process, in a suitable way with foambuilding medium or under water, for any air leaks.

6.3 Faults on pressurized tanks.

If there are any signs for air leaks or other faults (referring 6.1), which can not be corrected instandly, the tank has to be deflated immediately to avoid any kind of danger (see §21.1 DruckbehV).

#### 9. Inspection & Maintenance of Filling Devices

- 9.1 Check filling devices for air leaks.
- 9.1.1 Filling devices or parts of any filling devices can only be put into first-time operation (after repairs, technical changes etc.) if they were checked for leaks by an expert or an authorized person stated by the manufaturer.
- 9.1.2 Test medium has to be pressure gas (in gas form).
- 9.1.3 Pressure has to be increased slowly and in steps till maximum working pressure of unit is achieved.
- 9.1.4 Test proceedings have to be recorded and stored. They must contain:
  - Date of Test
  - Name of Supervisor
  - Name of Expert
  - Designation of Unit (or part of unit)

- Test Medium
- Description of Procedure
- Notice of Faults
- Notice of Faults Elemination

#### 9.2 Inspection of Flexible Pressure Lines

- 9.2.1 Flexible lines (hoses & joints) must be checked for their condition prior first use, at least once a year, by an expert of the operating company or the manufaturer.
- 9.2.2 Test Procedure (referring to 9.2.1) consists of:
- 1. Examination of external and internal condition
- 2. Pressure test (1.5 x max. working pressure)
- 9.2.3 Pressure tests of hoses have to be done by water as test medium. Maintain test pressure for at least 10 minutes. Hoses have to be checked in straight and in rolled condition (roll diameter: 30 x outer dia. of hose).
- 9.2.4 Test certificates from the manufacturer must be present prior first use, additional ones verified by an expert of the operating company at given intervals. All certifications have to be stored and must contain:
- Date of Test
- Name of Expert
- Designation of Unit
- Test Medium
- Description of Procedure
- Notice of Faults
- Notice of Faults Elemination

Test certifications of the manufacturer must further state material, working pressure, and in the case of hoses, a confirmation that they are suitable for pressurized gas.

#### 9.3 Maintenance

9.3.1 Rarely used pressure block devices should be checked in adequate periods of time.

# 10. Putting Units out of Operation / Reports of Accidents & Damage

- 10.1 Filling devices must be put out of operation if they are in irregular condition or of danger to the operator (see §34 DruckbehV).
- 10.2 Everyone who operates a filling device, has the duty to report of accidents, fatal injuries and so on, to responsible supervisory authorities (see §34 DruckbehV).
- 10.3 No.10.2 is valid if a pressure tank (capacity 1 ltr. +) bursts or cracks in-/outside a filling device (see §34 DruckbehV).

#### **Additional Remarks**

- Read the operation manuals of your compressor and its drive engine carefully
- Allow only qualified personell to run the compressor
- Do not place any objects on compressor while in operation
- Make sure no person or object can accidentally touch any moving parts while running
- Take care that the intake-air is pure and free of toxic gases and exhaust fumes
- All work on compressor must be carred out while compressor is pluged off and depressurized
- Check regulary for leaks by brushing all fittings and coulings with a soup solution
- Never weld high-pressure tubing
- Filling-hoses must be in perfect condition; special attention should be paid to the connecting fittings, check rubber jacket for damage, immediately replace hoses in case of any faults
- On units with an electric motor disconnect the power-cable prior to any work
- Make sure no person is within one meter of the drain-hoses before draining the condensate
- Do not touch the exhaust while the engine is running and within ten minutes after shut-down (on engine-driven units)

 The operator should wear ear protection if exposed to noise of the running compressor for extended periods of time

#### **General Notice**

This operation manual contains the operating and maintenance procedures necessary to safely run your **L&W** compressor. We strongly recommend that you read this manual thoroughly prior to operation and follow all the safety precautions precisely. Damage resulting from any deviation from these instructions is excluded from warranty and liability for this product. Be sure to pay attention to the following points:

- Fill only tanks with a valid hydrostatic test date
- Never exceed the working-pressure rating indicated on the tank
- Do proper maintenance of the filtration system
- Do regular drainage of the condensate system
- Avoid contaminated air to reach the air intake
- Do not exceed maximum rpm

#### **Description of Function**

The **L&W** compressor is a 3-stage compressor designed to fill scuba tanks with compressed air. The air-intake is via filter. The air then enters the 1<sup>st</sup> stage together with a tiny quantity of oil-vapour and is compressed to 9 bar. From there it passes a cooling pipe to the 2<sup>nd</sup> stage, where it is compressed to 65 bar. After that the water and oil are removed in a (mechanical-expansional) separator and the air is cooled in the next cooling-pipe before entering stage 3. There it is compressed to the final pressure of 330 bar and then led to the next filter, where again oil and water are separated through expansion before the air passes through an activated carbon filter. The filter exit-port is connected to a high-pressure hose, which ends with a pressure-gauge and a tank-connection (filling-valve assembly).

Each stage has its own safety valve, set and sealed by the manufacturer. The final one is adjusted to either 225 or 330 bar, depending on specification.

#### **Safety Precautions**

- Read the operation manuals of your compressor and its drive engine carefully
- Allow only qualified personell to run the compressor
- Do not place any objects on compressor while in operation
- Make sure no person or object can accidentally touch any moving parts while running
- Take care that the intake-air is pure and free of toxic gases and exhaust fumes
- All work on the compressor must be carred out with compressor shut down and depressurized
- Check regulary for leaks by brushing all fittings and coulings with a soup solution
- Never weld high-pressure tubing
- Filling-hoses must be in perfect condition; special attention should be paid to the connecting fittings
- Disconnect the power-cable prior to any work
- Make sure no person is within one meter of the drain-hoses before draining the condensate
- The operator should wear ear protection if exposed to the noise of the running compressor for extended periods of time

#### Installation

#### LW 200 E - Nautic

The compressor is to be connected to an 16 Ampere plug.

NOTE: Check direction of rotation immediately after the first start. If the direction of rotation is wrong the pistons may cease tue to lack of lubrication! Furthermore the unit would not be cooled properly. When facing the front of the compressor (water separator side), the direction of rotation should be clockwise (check arrows on compressor block and cover). Don't place compressor closer than 0.5 m to any walls and ensure good ventilation.

#### NOTE: Pure air intake is very important!

#### Filling process

Fill only air tanks which are:

suitable for final pressure and hydro static tested (check last testing date).

#### LW 200 E - Nautic:

- Close filling valves
- Close drain valves of water separators
- Start compressor by push botton 1
- Check direction of rotation immetiately after start change if necessary -
- Run compressor to max. pressure and check final safety valve
- Connect tank to compressor. Filling valves and tank still closed
- Slowly open filling valve
- Slowly open tank valve
- Fill tank to desired pressure
- Close tank valve first
- Close filling valve (- selfventing type -)
- Disconnect tank from compressor
- Turn off compressor by push botton 0

#### Intake filter

A micro filter cartridge is used as an air intake filter. The filter cartridge has to be checked regulary and should be replaced if necessary - at least once a year.

A dirty contaminated filter restricts the airflow, reduces the compressor's capacity and causes overheating.

#### Cylinder heads and valves

Inlet and outlet valves of the 1<sup>st</sup> stage are located under the 1<sup>st</sup> stage valve cover. The inlet valve opens on the down-stroke, the outlet one on the upstroke. To reach the 2<sup>nd</sup> and 3<sup>rd</sup> stage valves it is necessary to remove the cylinder heads first. Then the valves can be pulled out of theit seat and held in a bench-vice with the alloy valve holder (table D) for further dismandling. The valves should be replaced after 1000 working hours due to normal wear and tear.

#### Lubrication

0.95 litre of synthetic oil (order no. L&W 9001) is required for an oil change.

**NOTE:** The oil level should always be above the red oil level marking (located on the left hand side of the oil filling plug).

#### Starting the compressor for the first time

- Place compressor in a distance of at least 20 inches to any walls (air temperature max. 40 degree centigrate)
- Check connections
- · Check oil level on compressor
- · Check if air filter cartridge is in place
- Make sure filling valves are closed
- Start compressor
- Run compressor to max. pressure
- Check if safety valve opens at max. pressure
- Check compressor unit for air leaks
- Check drain valves of water separators
- Turn off compressor
- Release pressure by filling valves

#### Safety valves

Every pressure-stage is equipped with its own safety valve. They protect the unit from over-pressure / load.

The valves are adjusted to:

1<sup>st</sup> Stage: 15 bar 2<sup>nd</sup> Stage: 72 bar

3<sup>rd</sup> Stage: final pressure

If a safety valve blows it indicates problems with either inlet or outlet valve of the next stage.

NOTE: A faulty safety valve should always be replaced!

#### Removing the compressor cover

The GRP compressor cover is held in place by three allen screws (M8). One is placed on top of it, two are mounted to the frame. In order to reach them, tilt the unit and loose screws by 6 mm allen key.

#### Pressure maintaining / non-return valve

A pressure maintaining / non-return valve is fitted between water separator / filter housing and filling valves. It is adjusted to provide a pressure of at least 160 bar to the filling hose, optimising the effectiveness of the filter to ensure the best possible air quality.

#### Changing the mole carbon cartridge

The mole carbon cartridge lasts for 18 hours at an average humidity and at 25 degree centigrate. The cartridges are packed airtight. We recommend that they should be opened just before they are fitted to the compressor, as they could be saturated with moisture just being exposed to high humidity. To change the filter cartridge stop the compressor and release all pressure by opening the drain and filling valves. Once the unit is free of pressure the filter housing cap can be unscrewed using the filter tool delivered with the compressor. If pressure remains in the housing, it is almost impossible to open the filter housing cap. Pull out used filter cartridge and replaced it by a new one. Make sure O-ring is in place and in useable condition. Fit spring on top of filter. Screw cap on hand tight. Check filter housing for air leaks during the next filling process.

#### Conservation of compressor

If the compressor will not be used for a long period of time the following steps should be carried out:

- Run the compressor for about 10 minutes
- Open filling valves and let the compressor run for another five minutes
- Turn the compressor off
- Release all remaining pressure and condensate
- Close filling valves
- Compressor should be stored dry and dust free

Before restarting the compressor, the following steps should be carried out:

- Change oil (if the compressor was out of use for more than 12 months)
- Check air intake filter
- Replace mole carbon filter cartridge
- Check oil level
- Check condition of filling hoses
- Start compressor
- Run compressor with open filling valves for 5 minutes
- Close filling valves
- Drive compressor close to 200 bar and control connections for air leaks
- Release pressure and drain water separators

#### The compressor is now ready for use

#### Remarks for the Operator

The fittings (safety equipment) of the particular pressure vessels have been tested.

The pressure vessels have to be submitted to an inspection of the local conditions at site by a competent expert before being taken into operation.

According to the German pressure vessel regulation § 10 (Druckbehälter -Verordnung) the pressure vessel has to be subjected to re-examination by a competent expert.

(Valid in the F.R.G.)

#### **Additional Remarks**

### - Water Separator 2<sup>nd</sup> Stage -

This pressure vessel is released for 50,000 loading cycles at a pressure fluctuation range of 60 bar.

After reaching this figure the pressure vessel has to be renewed. It is the duty of the operator to record the actual loading cycles.

#### - High Pressure Filter Housing -

This pressure vessel is released for 3,800 / 40,000 loading cycles at a pressure fluctuation range of 330 / 225 bar.

After reaching this figure the pressure vessel has to be renewed. It is the duty of the operator to record the actual loading cycles.

#### Warranty

#### **Twelve Months Limited Warranty**

#### Important:

For warranty claims this Warranty Registration form must be presented

**L&W** compressors are warranted against defects in workmanship and materials for a period of twelve months after purchase by the original owner, provided the compressor is run with synthetic compressor oil subject to and in accordance with the terms and conditions set forth below:

This warranty does not cover damage to the product resulting from improper useage, improper maintenance, neglect of care, alteration or unauthorised repair. The warranty will automatically become void if proper preventive maintenance procedures have not been followed as outlined in the operations manual for this product.

If a claim under this warranty appears to be necessary, return the product, freight repaid, to your **L&W** dealer. Include your name, address and warranty registration. The claim will be honoured and the product repaired at no charge and returned in what your **L&W** dealer determines a reasonable amont of time, provided all necessary parts are in stock. All repairs not covered under the terms of this warranty will be made at the owners expense.

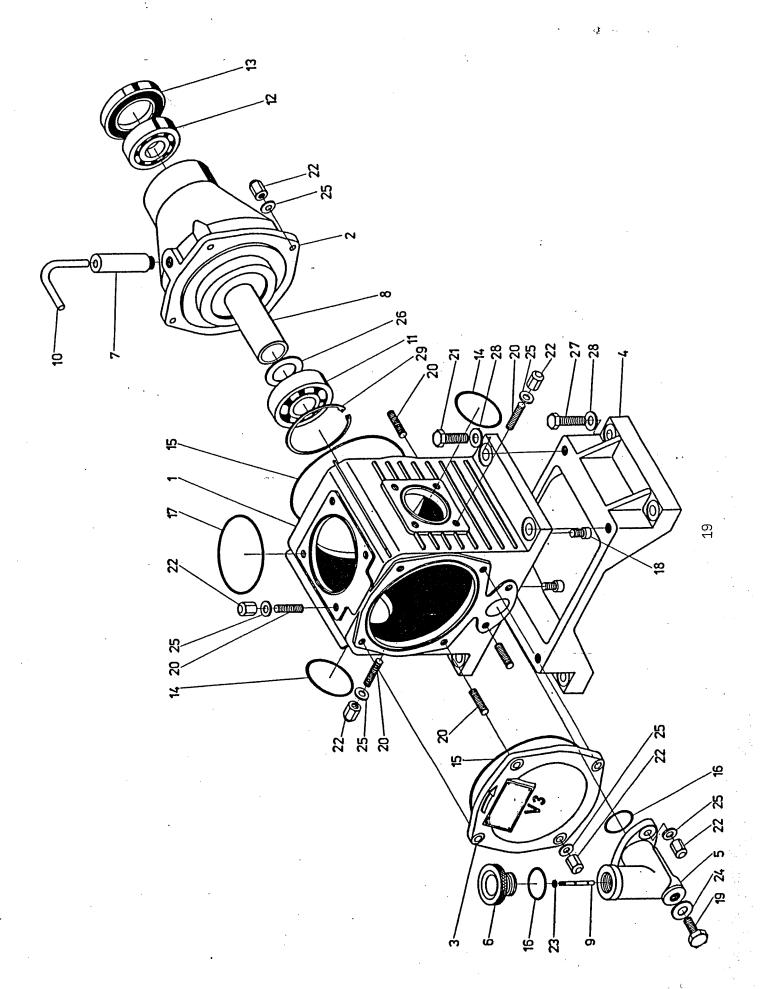
This warranty is non-transferable from the original owner.

The warranty will be extended for the time the product has been in warranty repair. This warranty and operations manual should be kept with the compressor at all times.

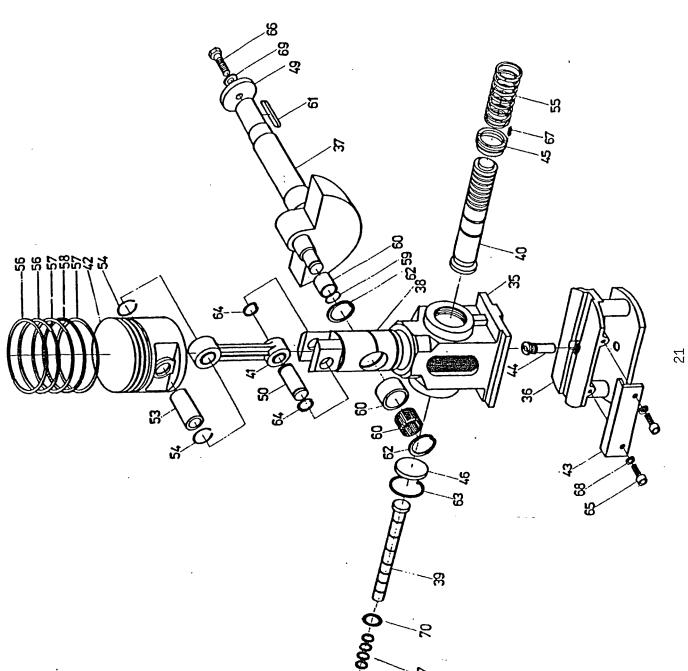
# **Warranty Registration**

	•	•	
This warranty only cover authorised <b>L&amp;W</b> dealer,	ers compresso set up as a co electric	mplete unit wit	been bought from an h frame and engine or
Compressor Type	:		
Serial Number	:		
Engine / Motor Number	:		
Compressor Options	:		
Date of Purchase	:		
Name of <b>L&amp;W</b> Dealer	:		
Dealer Address	:		e e e e e e e e e e e e e e e e e e e
Name of Buyer	:		
Signature L&W Deal	er		Signature Buyer

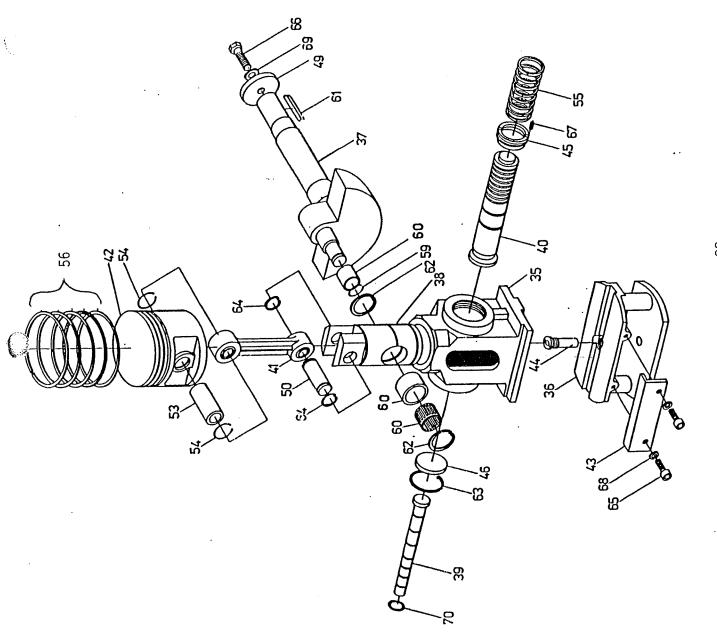
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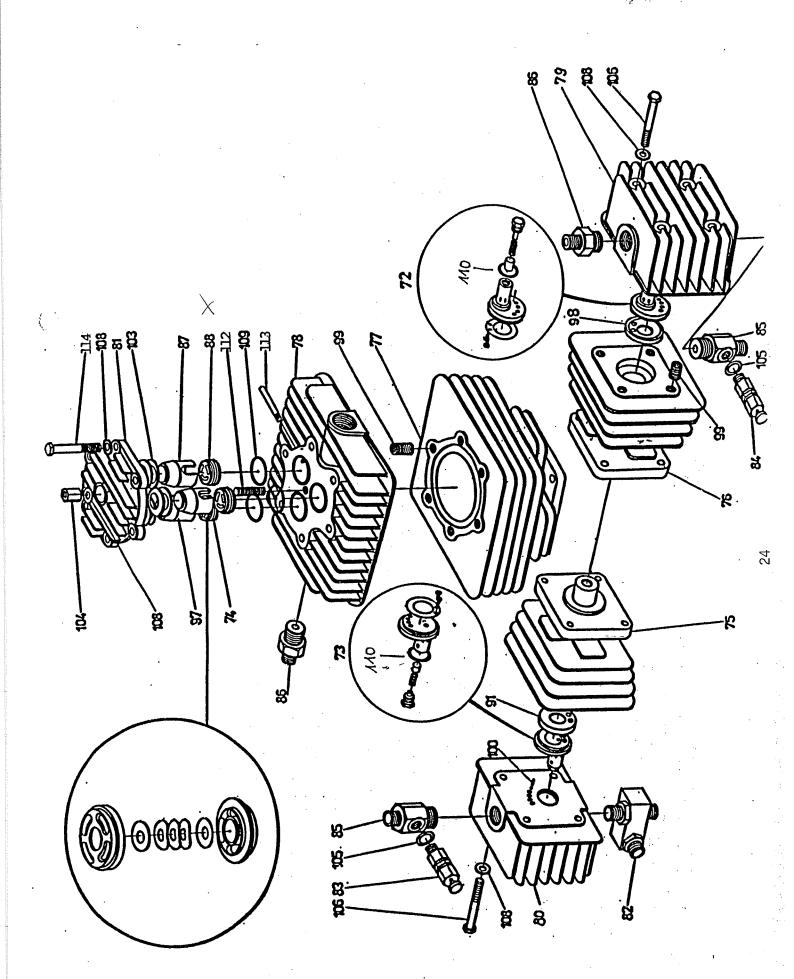
E - Nautic	Remarks	=																												
LW 200	Qyt.	1	7	-1	1	П	1	1	1	1	1	7	1	1	2	2	2	1	2	1	22	4	22	<b>3</b>		22	1	4	8	1
COMPRESSOR BLOCK -	Description	Crankcase	Front Cover	Backcover	Mounting Stand	Oil-Fill	Oil-Cap	Breather	Spacer	Dipstick	PVC Hose	Bearing 6306	Bearing 6305	Gasket	0-Ring Ø 52 x 2 mm	0-Ring Ø 130 x 3 mm	0-Ring Ø 530x 2 mm	O-Ring Ø 85x 2 mm	Allen Bolt M8 x 30 mm	Drain Plug M12 x 20 mm	Stut M8 x 20 mm	Bolt M10 x 35 mm	Nut M8	Dome Nut	Plastic Washer Ø 12 x 26 x 3 mm	Washer Ø 8.4 mm	Washer	Bolt M10 x 40 mm	Washer Ø 10.5	Circlip Ø 72 mm
	Part No.	LW 225 / 245 1	LW 225 / 245 2	1	LW 225 / 245 4	LW 225 / 245 5	LW 225 / 245 6	LW 225 / 245 7	LW 225 / 245 8	LW 225 / 245 9	LW 225 / 245 10	LW 225 / 245 11	LW 225 / 245 12	LW 225 / 245 13	LW 225 / 245 14	LW 225 / 245 15	LW 225 / 245 16	LW 225 / 245 17	LW 225 / 245 18	LW 225 / 245 19	LW 225 / 245 20	LW 225 / 245 21	LW 225 / 245 22	LW 225 / 245 23	LW 225 / 245 24	LW 225 / 245 25	LW 225 / 245 26	LW 225 / 245 27	LW 225 / 245 28	LW 225 / 245 29



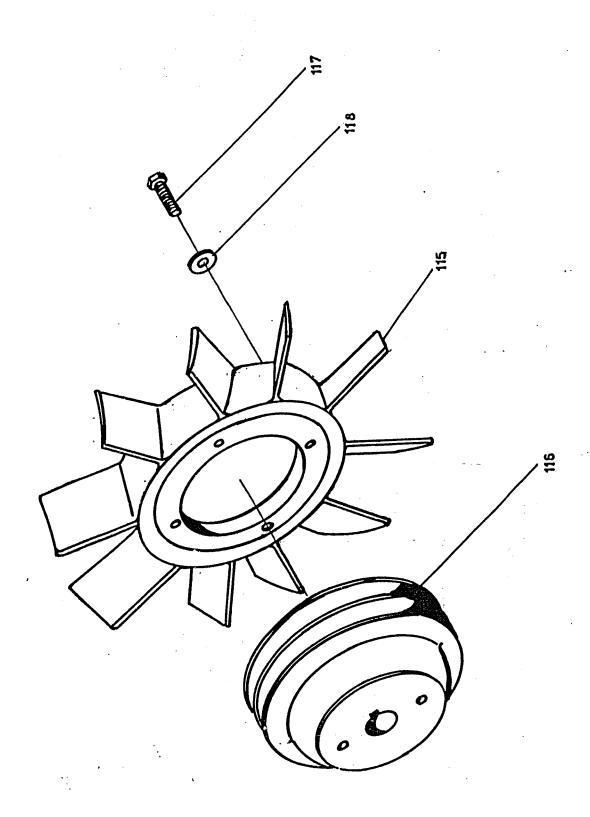




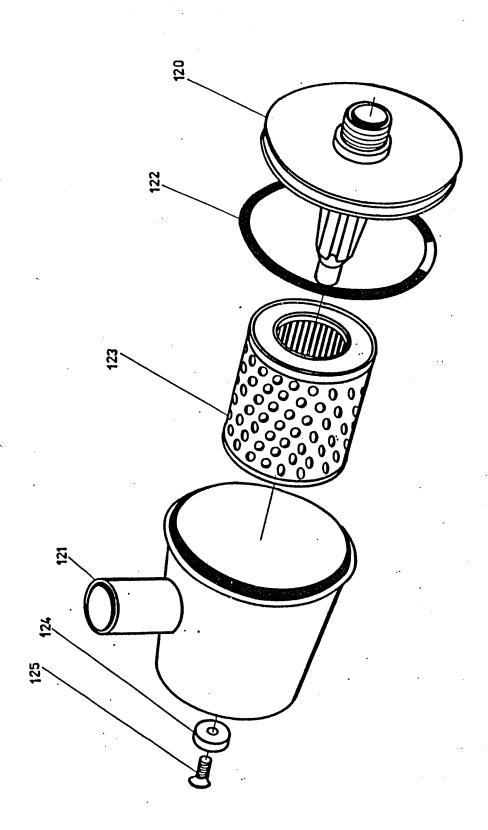
3 / LW 245 B V3	Remarks	obtainable only in combination with part no. 38			obtainable only in combination with part no. 35	obtainable only in combination with part no. 75																										
225 E V	Qyt.	1	1		-1	1	1	1	1	1	1	1	1	1	1	1	2	1 Set	1 Set	1	1	1	2	1	2	2	1	1	2	1	1	
COMPRESSOR BLOCK - LW	Description	Slider	Bridge	Crankshaft	Plunger	Piston 3 <sup>rd</sup> Stage	Piston 2 <sup>nd</sup> Stage	Connecting Rod	Piston 1st Stage	Guide Bar	Oil Jet	Piston Nut (2nd Stage)	Piston Base 2 <sup>nd</sup> Stage	Retaining Washer Pulley	Pluner Pin 1st Stage	Piston Pin 1" Stage	Circlip Piston Pin 1st Stage	Piston Rings Ø 28 x 1.5 mm (2 <sup>nd</sup> Stage)·	Piston Rings Ø 75.5 x 1.5 mm (1st Stage)	Circlip Ø 17 mm	Needle Bearing INA 17 / 20	Key 8 x 7 x 32 mm	Circlip Ø 30 mm	Circlip Ø 35 mm	Circlip Ø 16 mm	Bolt M6 x 20 mm	Bolt M8 x 30 mm	Bolt M4 x 5 mm	Washer M6	Washer M8	O-Ring Ø 12 x 3 mm	
	Part No.	LW 225/245 35	1 :	LW 225 / 245 37	LW 225 / 245 38	LW 225 / 245 39	LW 225 / 245 40	LW 225 / 245 41	LW 225 / 245 42	LW 225 / 245 43	LW 225 / 245 44	LW 225 / 245 45	LW 225 / 245 46	LW 225 / 245 49	LW 225 / 245 50	LW 225 / 245 53	LW 225 / 245 54	LW 225 / 245 55	Ł	LW 225 / 245 59	LW 225 / 245 60	LW 225 / 245 61	LW 225 / 245 62	LW 225 / 245 63	LW 225 / 245 64	LW 225 / 245 65	LW 225 / 245 66	LW 225 / 245 67	LW 225 / 245 68	LW 225 / 245 69	LW 225 / 245 70	



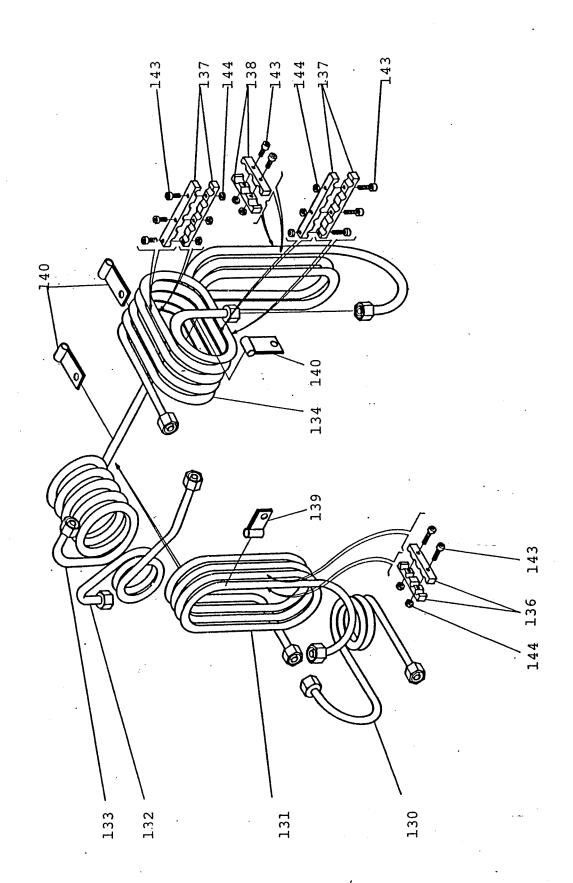
7 M 7	Remarks				obtainable only in combination with part no. 39																												
고    -	Qyt.	1	-	1	ī		1	1		-	1	1	1	1	2	2	2	2	1		1	9	-	2	8	15	3	1	1	1	1	9	
COMPRESSOR BLOCK - LW	Description	Valve 2nd Stage (compl.)	Valve 3 <sup>rd</sup> Stage (compl.)	Outlet Valve 1st Stage	Cylinder 3 <sup>rd</sup> Stage	Cylinder 2 <sup>nd</sup> Stage	Cylinder 1st Stage	Valvehead 1st Stage	Valvehead 2 <sup>nd</sup> Stage	Valvehead 3 <sup>rd</sup> Stage	Valvecover 1st Stage	Pipe Junction 3 <sup>rd</sup> Stage	Safety Valve 2 <sup>nd</sup> Stage	Safety Valve 1st Stage	Pipe Coupling - Inlet 2nd Stage	Pipe Coupling - Outlet 1st Stage	Inlet Valve Housing 1st Stage	Inlet Valve 1st Stage .	Valve Cap 3rd Stage	Outlet Valve Housing 1st Stage	Valve Cap 2 <sup>nd</sup> Stage	Spring Washer 1st Stage	Nut M8	Washer Copper Ø 14 x 20 x 1 mm	Bolt M8 x 70 mm	Washer M8	O-Ring Ø 36 x 2 mm Silicon	O-Ring Ø 24 x 2.5 mm Viton	O-Ring Ø 25 x 2 mm Viton	Stut M8 x 20 mm	Vent Pipe	Bolt M8 x 80 mm	
	Part No.	LW 225 / 245 72	LW 225 / 245 73	LW 225 / 245 74	LW 225 / 245 75	LW 225 / 245 76	LW 225 / 245 77	LW 225 / 245 78	LW 225 / 245 79	LW 225 / 245 80	LW 225 / 245 81	LW 225 / 245 82	LW 225 / 245 83	LW 225 / 245 84	LW 225 / 245 85	LW 225 / 245 86	LW 225 / 245 87	LW 225 / 245 88	LW 225 / 245 91	LW 225 / 245 97	LW 225 / 245 98	LW 225 / 245 103	LW 225 / 245 104	LW 225 / 245 105	LW 225 / 245 106	LW 225 / 245 108	LW 225 / 245 109	LW 225 / 245 110	LW 225 / 245 111	LW 225 / 245 112	LW 225 / 245 113	LW 225 / 245 114	



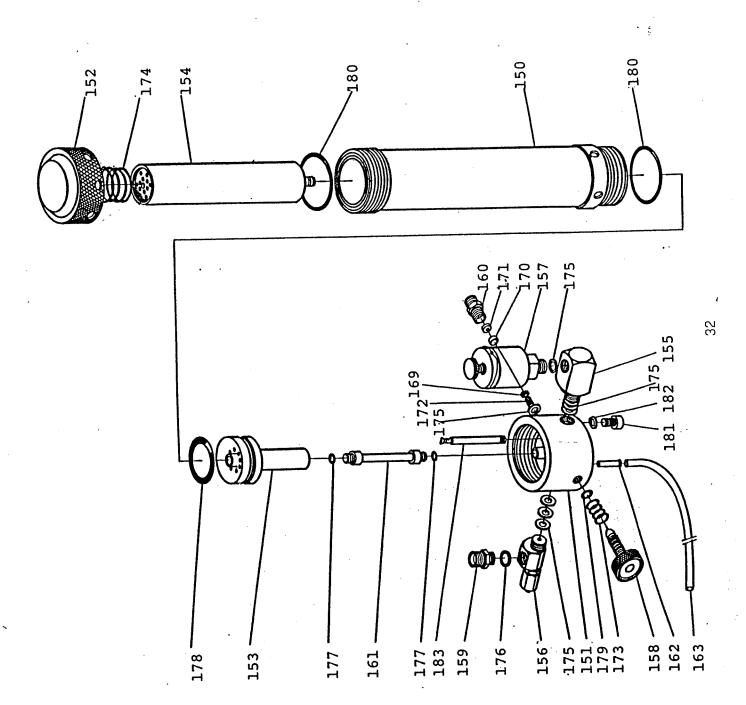
V3 / LW 245 B V3	Remarks																	
225 E V	Qyt.		1	4	4													
COMPRESSOR BLOCK - LW 3	Description	Cooling Fan	Pulley Compressor Ø 188 mm	Bolt M8 x 25 mm	Washer M8													
	Part No.	LW 225 / 245 115	LW 225 / 245 116	LW 225 / 245 117	LW 225 / 245 118													



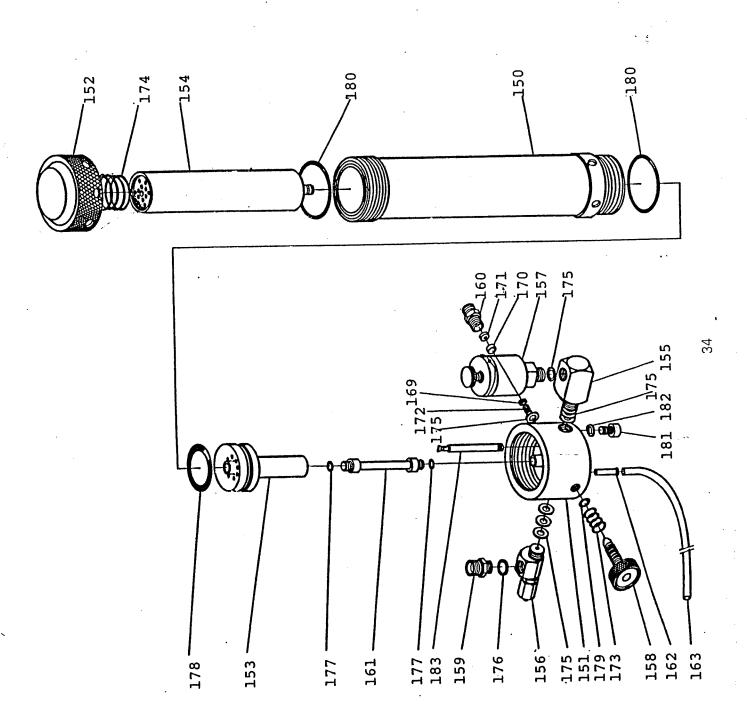
E V3 / LW 245 B V3	Remarks																		
- LW 225	Q y t.	1	1	1	1	1													
AIR INTAKE FILTER ASSEMBLY -	Description	Filter Base	Filter Housing	Rubber Gasket	Air Filter Cartridge	Washer Air Filter Housing	Bolt M6 x 14 mm												
AIR II	Part No.	LW 225 / 245 120	LW 225 / 245 121	LW 225 / 245 122	LW 225 / 245 123	LW 225 / 245 124	LW 225 / 245 125									e.			



3 / LW 245 B V3	Remarks						obtainable only in combination with parts no. 143 & 144			obtainable only in combination with part no. 131	to obtain only in combination with corresponding cooling tubes							
225 E V	Qyt.	Т	1	1	1	1	~	2		1	ဧ	10	10					
HIGH PRESSURE TUBES - LW	Description	Cooling Tube 3rd Stage - Filterhousing	Cooling Tube 3rd Stage - Pipe Junction	Cooling Tube Waterseparator 1st / 2nd St. to 3rd Stage	Cooling Tube 1st Stage - 2nd Stage	Cooling Tube 2nd Stage - Waterseparator 1st / 2nd Stage	Stabilizing Clamp 4 (8mm) Alloy	Stabilizing Clamp 5 (10mm) Alloy	Stabilizing Clamp 3 (10mm) Alloy	Attachement Clamp (8mm)	Attachement Clamp (10mm)	Bolt M5 x 20mm	Nut M5					
HIH	Part No.	LW 225 / 245 130	LW 225 / 245 131	LW 225 / 245 132	LW 225 / 245 133	LW 225 / 245 134	LW 225 / 245 136	LW 225 / 245 137	LW 225 / 245 138	LW 225 / 245 139	LW 225 / 245 140	LW 225 / 245 143	LW 225 / 245 144					



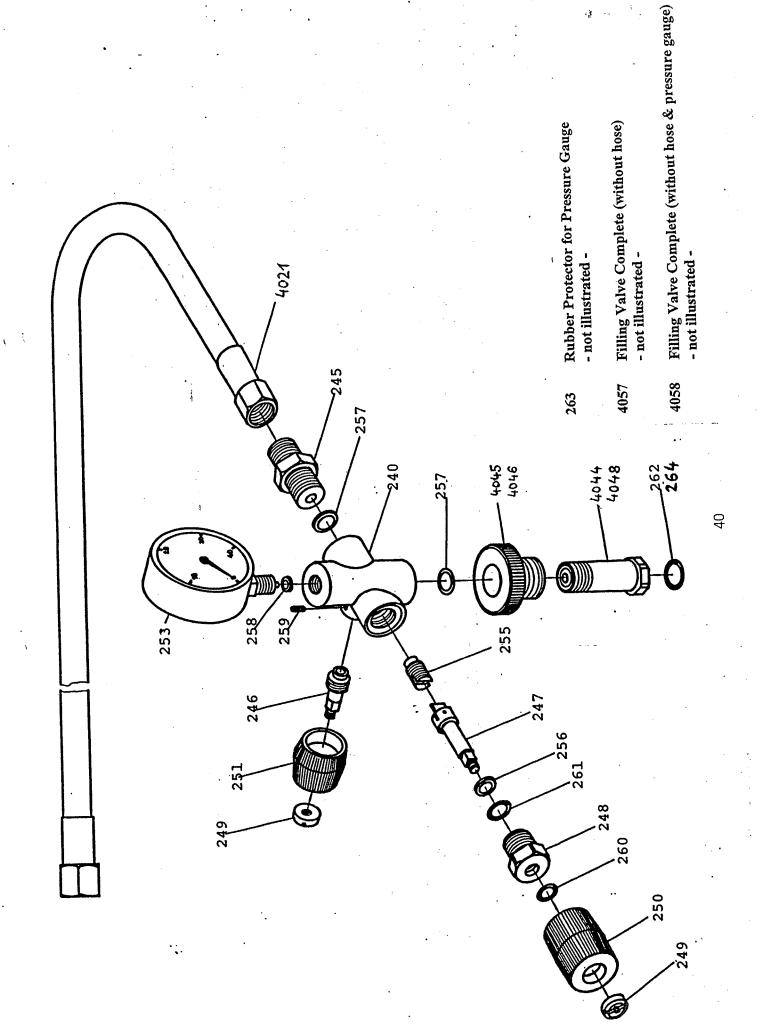
225 E V3 / LW 245 B V3	Remarks	*Parts no. 150, 151 & 152 only available as a complete unit				available only as a complete unit					•														
OR - LW	Qyt.	1	1	П	1	1				-	1		1	1	1	1	1	1	7	1					
HOUSING / WATERSEPARAT	Description	Filter Housing Tube*	Filter Housing Base*	Filter Housing Top*	Inner Manifold	Molecarbon Filtercartridge	Base Safety Valve	M16 x 1.5 mm / G3/8"	Pressure Maintaining Valve	Endpressure Safety Valve 225 bar	Endpressure Safety Valve 330 bar	Condensate Drain Wheel	Connection M14 x 1,5 mm / 10 L	Cooling Tube Coupler	HP Inter Coupler	Drain Hose	Spring Drain Valve	Spring Filter Cartridge	Washer Copper Ø 8 x 14 x 1 mm	Washer Copper Ø 6 x 12 x 1 mm					
FILTER H		LW 225 / 245 150	LW 225 / 245 151	LW 225 / 245 152	LW 225 / 245 153	LW 225 / 245 154	LW 225 / 245 155		LW 225 / 245 156	LW 225 / 245 157 a	LW 225 / 245 157 b	LW 225 / 245 158	LW 225 / 245 159	LW 225 / 245 160	LW 225 / 245 161	LW 225 / 245 163	LW 225 / 245 173	LW 225 / 245 174	LW 225 / 245 175	LW 225 / 245 176					



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245 B													
- 1													
V3 / LW	rks												
田	Remark												
W 225	•												
R - LW	Qyt.	1	-	-	2	3	3						
RSEPARATOR													
EPA													
TERS		9											
/ W A	i o n	O-Ring Filter Cartridge	plc		Housing	Allen Bolt M8 x 16 mm	L						
ING	Description	g Filter	O-Ring Manifold	gı	O-Ring Filter Housing	Bolt M8	Spring Washer						
SUOF	Des	O-Rir	O-Rir	O-Ring	O-Rir	Allen	Sprin	Jet					
FILTER HOUSING / WATE		177	178	621	180	181	182	183					
FILT	Part No.	LW 225 / 245 177	LW 225 / 245 178	LW 225 / 245 179	LW 225 / 245 180	LW 225 / 245 181	LW 225 / 245 182	LW 225 / 245 183					
	Par	LW 2	LW 2	LW 2	LW 2	LW 2	LW 2.	LW 2					

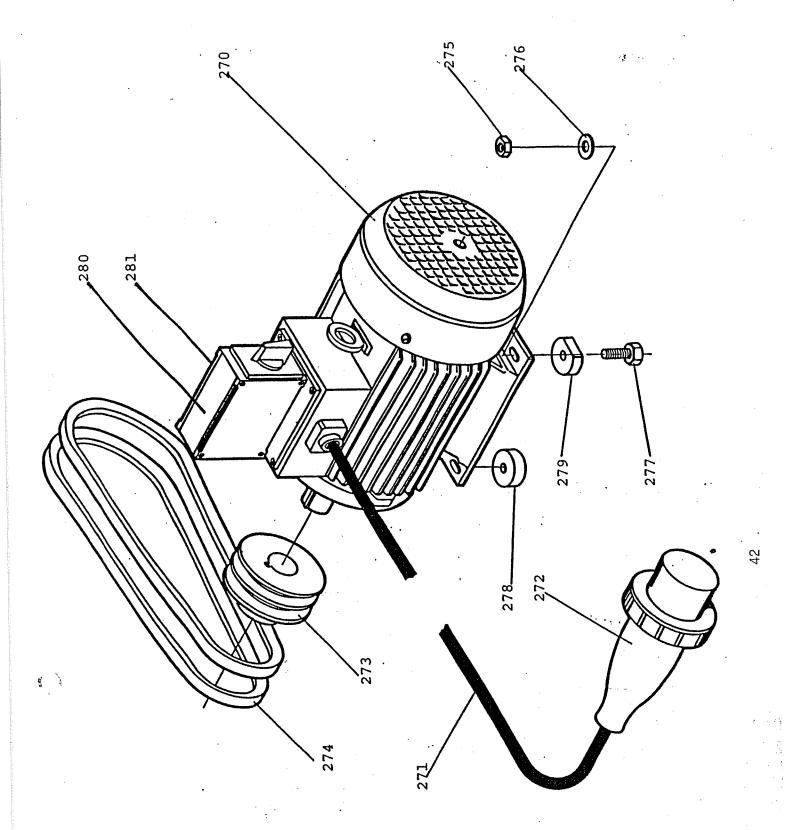
WATE	WATERSEPARATOR 1. & 2. STAGE	- LW 225	E V 3
Part No.	Description	Qyt.	Remarks
LW 225 / 245 190	Waterseparator Tube*	П	*Parts no. 190, 191, 192 & 193 only as a complete unit available
LW 225 / 245 191	Manifold*	1	
LW 225 / 245 192	Manifold Cap Waterseparator*	1	
LW 225 / 245 193	Waterseparator Base*	1	
LW 225 / 245 194	Cooling Tube Coupler	2	
LW 225 / 245 195	Condensate Drain Wheel	_	
LW 225 / 245 196	Drain Hose		
LW 225 / 245 197	Spring	-	
LW 225 / 245 200	Washer Copper Ø8 x 14 x 1 mm	2	
LW 225 / 245 201	O-Ring Drain Wheel		
LW 225 / 245 202	O-Ring Ø 54 x 3 mm	2	-
LW 225 / 245 203	Allen Bolt M8 x 16 mm	4	
LW 225 / 245 204	Spring Washer M8	4	

245 B V3	Remarks																								
/3 / LW	Qyt.	1	1	1	1	1	7	4	9	-	3	-		2	2	v	&	4	4	æ					
FRAME - LW 225 E V	Description	Lower Frame	Base Frame Compressor	atio	Mouting Plate - Specification 5.5 KW	Mounting Plate - Specification Honda GX 270	Alloy Washers Compressor Cover	Silent Block	Round End Cap	Square End Cap - Drilled	Square End Cap	Ground Strap	Belt Adjust Lead Screw	Ground Screw M5 x 8 mm	Allen Bolt M8 x 18 mm	Nut M10	Nut M8	Washer M8	Washer M8	Washer M10					
	Part No.	LW 225 / 245 210	LW 225 / 245 211	LW 225 / 245 212	LW 225 / 245 213	LW 225 / 245 214	LW 225 / 245 215	LW 225 / 245 216	LW 225 / 245 217	LW 225 / 245 218	LW 225 / 245 219	LW 225 / 245 220		LW 225 / 245 225	LW 225 / 245 226	LW 225 / 245 227	LW 225 / 245 228	LW 225 / 245 229	LW 225 / 245 230	LW 225 / 245 231					

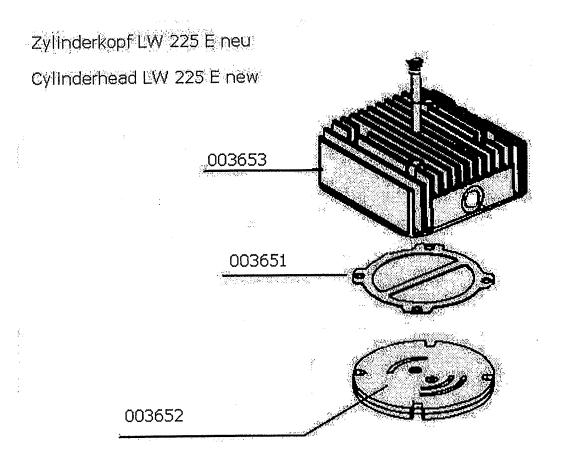


E V3 / LW 245 B V3	Remarks																												
FILLING VALVE ASSEMBLY - LW 225	ription	Tilliam Wolve Body	running varye Doug	Filling Valve Neck 200 Dar	DIN Hand Wheel 200 Dar - Diach	red	Filling Valve Neck 300 bar	Connection M16 x 1,5 mm / 10 L	Bleed Valve Stem	Shut-Off Valve Stem	Shut-Off Valve Collar	Hand Wheel Nut	Filling Valve Wheel Ø 35 mm	Bleed Valve Wheel Ø 27 mm	Filling Hose M16 x 1,5 mm Lenght: 1 m 1		HP Seat	Packing Washer 1	Washer Copper Ø 8 x 14 x 1 mm 1	Washer Copper ∅ 4 x 6 x 3 mm 1	Worm Screw M3 x 8 mm 1	O-Ring	O-Ring	O-Ring Filling Valve Neck 200 bar	Protector Pressure Gauge	O-Ring Filling Valve Neck 300 bar	Filling Valve compl. (without Filling Hose)	Filling Valve compl.	(without Filling Hose & Pressure Gauge)
	Part No.	OF CHIEF HOUSE	LW 225/245 240	LW 225 / 245 4044	LW 225 / 245 4045	LW 225 / 245 4046	LW 225 / 245 4048	LW 225 / 245 245	LW 225 / 245 246	LW 225 / 245 247	LW 225 / 245 248	LW 225 / 245 249	LW 225 / 245 250	LW 225 / 245 251	LW 225 / 245 4021	LW 225 / 245 253	LW 225 / 245 255	LW 225 / 245 256	LW 225 / 245 257	LW 225 / 245 258	LW 225 / 245 259	LW 225 / 245 260	LW 225 / 245 261	LW 225 / 245 262	LW 225 / 245 263	LW 225 / 245 264	LW 225 / 245 4057	LW 225 / 245 4058	

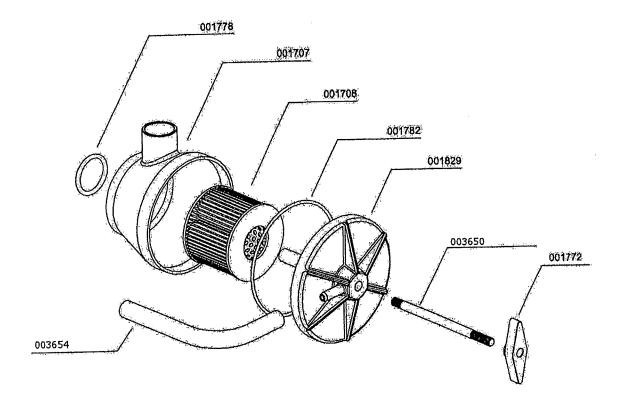
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73 / LW 245 B V3	Remarks																						
FLECTRIC MOTOR - LW 225 E V	Description Qyt.	Electric Motor 400 V / 50Hz / 5.5 KW	Cable	6 A		V-Belt for 5.5 KW E-Motor		Washer M10	Bolt M10 x 50 mm		modified		Power Switch Housing										
	Part No.	I,W 225 / 245 270	LW 225 / 245 271	LW 225 / 245 272	LW 225 / 245 273	LW 225 / 245 274	LW 225 / 245 275	LW 225 / 245 276	LW 225 / 245 277	LW 225 / 245 278	LW 225 / 245 279	LW 225 / 245 280	LW 225 / 245 281										







# LW 225 E new Cylinderhead version

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Oswindenianan	Stud	003650
Gewindestange	Wing nut inlet filter housing	001772
Flügelmutter Filtergehäuse	Gasket 1st stage up	003651
Dichtung Ventil 1ste Stufe oben	Connector	000787
Verschraubung		003653
Zylinderkopf	Cylinderhead	003652
Ventil 1ste Stufe	Vlave 1st stage	001778
O-Ring	O-Ring	001778
O-Ring	O-Ring	
Entlüftungsschlauch	Venting hose	003654
Ansaugfilter Patrone	Inlet filter cartridge	001708
Ansaugfilter Gehäuse	Inlet filter housing	001707
Ansaugfilter Gehäusedeckel	Frontcover filter housing	001829
Dichtung Venitl 1ste Stufe unten	Cu-Gasket valve 1st stage down	000038
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Benennung Description Bestell Nr. / Order No.